

### Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com





Similar to illustration

# OMNIMATE Power for IT networks – scalable to 50 kVA

### **Tailor-made solutions for special requirements**

More standard-compliance means fewer compromises: OMNIMATE Power for IT networks has integrated features incorporated as standard across the range. This makes the design-in and approvals process simpler and makes them safer and more reliable in operation. Results for the application and advantages for the user: unlimited use in 400-V IT systems and touch safety according to IEC 61800-5-1 (+ 5.5 mm). The selfsnapping one-handed safety flange enables intuitive and safe usage. Operational reliability is guaranteed by the automatic interlock feature during the plug-in process. In conclusion: You need no additional device covering. The application-oriented design means that no compromises are necessary during the approval process.

### **General ordering data**

Туре	SV-SMT 7.62IT/04/270MSF2 2.6SN BK RL
Order No.	<u>2546080000</u>
Version PCB plug-in connector, male header, Middle s flange, THT/THR solder connection, 7.62 mr Number of poles: 4, 270°, Solder pin length ( mm, tinned, black, Tape	
GTIN (EAN)	4050118556117
Qty.	110 pc(s).
Product data	IEC: 1000 V / 41 A UL: 300 V / 40.5 A
Packaging	Таре

# **Technical data**

**Dimensions and weights** 



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Height of lowest version	11.4 mm	Depth	28.3 mm
Depth (inches)	1.114 inch	Net weight	8.8 g
System specifications			
Product family	OMNIMATE Power - series	Type of connection	
,	BV/SV 7.62HP	.,,	Board connection
Mounting onto the PCB	THT/THR solder	Pitch in mm (P)	
	connection		7.62 mm
Pitch in inches (P)	0.3 inch	Outgoing elbow	270°
Number of poles	4	Number of solder pins per pole	2
Solder pin length (I)	2.6 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Tolerance of solder pin position	± 0.1 mm	Solder pin dimensions	0.8 x 1.0 mm
Solder eyelet hole diameter (D)	1.4 mm	Solder eyelet hole diameter tolerance (D)+ 0,1 mm	
L1 in mm	30.48 mm	L1 in inches	1.2 inch
Number of rows	1	Pin series quantity	1
Touch-safe protection acc. to DIN VDE	safe to back of hand above	Touch-safe protection acc. to DIN VDE	
57 106	the printed circuit board	0470	IP 20
Volume resistance	2.00 mΩ	Tightening torque for screw flange, min.	0.2 Nm
Tightening torque for screw flange, max	0.3 Nm	Plugging cycles	25
Plugging force/pole, max.	12 N	Pulling force/pole, max.	7 N

### **Material data**

Insulating material	PA GF HT3
Colour chart (similar)	RAL 9011
Comparative Tracking Index (CTI)	≥ 600
Moisture Level (MSL)	3
Contact material	Copper alloy
Layer structure of solder connection	1-3 µm Ni / 4-6 µm Sn
	matt
Storage temperature, min.	-25 °C
Max. relative humidity during storage	70 %
Operating temperature, max.	130 °C
Temperature range, installation, max.	130 °C

Colour	black
Insulating material group	I
Insulation strength	≥ 10 <sup>8</sup> Ω
UL 94 flammability rating	V-0
Contact surface	tinned
Layer structure of plug contact	1-3 μm Ni / 4-6 μm Sn matt
Storage temperature, max.	50 °C
Operating temperature, min.	-50 °C
Temperature range, installation, min.	-25 °C

### Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	41 A
Rated current, max. number of poles (Tu=20°C)	41 A	Rated current, min. number of poles (Tu=40°C)	41 A
Rated current, max. number of poles (Tu=40°C)	41 A	Rated voltage for surge voltage class / pollution degree II/2	1,000 V
Rated voltage for surge voltage class / pollution degree III/2	630 V	Rated voltage for surge voltage class / pollution degree III/3	630 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	6 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	6 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	6 kV	Short-time withstand current resistance	3 x 1s with 420 A
Clearance, min.	6.9 mm	Creepage distance, min.	9.6 mm

# **Technical data**

### Rated data acc. to UL 1059

Institute (cURus)

Clearance distance, min. Reference to approval values

institute (corus)	c <b>Ru</b> s
Rated voltage (Use group B / UL 1059)	300 V
Rated voltage (Use group D / UL 1059)	600 V
Rated current (Use group C / UL 1059)	40.5 A
Clearance distance, min.	6.9 mm

Specifications are maximum values, details see approval certificate.

.....

Certificate No. (cURus)

	E60693
Rated voltage (Use group C / UL 1059)	300 V
Rated current (Use group B / UL 1059)	40.5 A
Rated current (Use group D / UL 1059)	5 A
Creepage distance, min.	9.6 mm

#### Packing

Packaging	Таре	VPE length	0
VPE width	0	VPE height	0
Tape depth (T2)	15.8 mm	Tape width (W)	56 mm
Tape pocket depth (K0)	15.3 mm	Tape pocket height (A0)	28.4 mm
Tape pocket width (B0)	39.06 mm	Tape pocket separation (P1)	36 mm
Tape hole separation (E)	1.75 mm	Tape pocket separation (F)	26.2 mm
Tape reel diameter Ø (A)	330 mm	Surface resistance	$Rs = 10^9 - 10^{12} \Omega$

#### Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
eClass 9.0	27-44-04-02	eClass 9.1	27-44-04-02
eClass 10.0	27-44-04-02		

#### Notes

Notes

- · Additional colours on request
- · Rated current related to rated cross-section & min. No. of poles.
- P on drawing = pitch

IPC conformity

· Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards. Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

### Approvals

Approvals



#### **Downloads**

White paper power electronics	
connected correctly	Download Whitepaper
White paper UL 600 V	Download Whitepaper

### Creation date May 2, 2020 6:01:26 AM CEST

Catalogue status 17.04.2020 / We reserve the right to make technical changes.



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# Mating connector (fully pluggable)

### **BVZ 7.72IT 180MSF SN**





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180° female plug with a 7.62 pitch for IT power networks. Meets the requirements of UL1059 600 V class C. In combination with male header SV 7.62 IT.. with leading contact.

Meets the extended requirements on 5.5 mm touch safety for IT power networks as per IEC 61800-5-1 for 400 V to earth.

The self-locking (optionally also screwable) middle flange reduces the space requirements by one pitch width in comparison with conventional solutions.

On request also available without middle flange interlock.

### General ordering data

Туре	BVZ 7.62IT/04/180MSF2 S	Version	Product data	Packaging
Order No.	<u>2630100000</u>	PCB plug-in connector, female plug, 7.62 mm, Number of poles: 4,	IEC: 1000 V / 41 A / 0.2 - 6 mm <sup>2</sup>	Box
GTIN (EAN)	4050118633672 180°, Clamping yoke connection, Clamping range, max. : 10 mm², BoxUL: 600 V / 40.5 A / AWG 24 - AWG			
Qty.	32 pc(s).		8	

# Accessories

### **Coding elements**





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# Only connects what is supposed to be connected: the right connection at the right place.

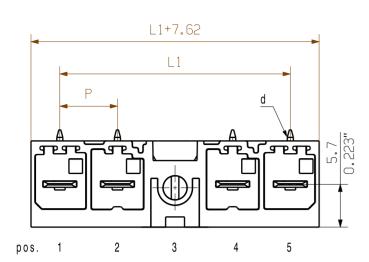
Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

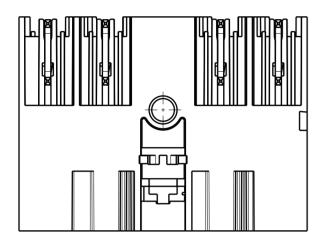
The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery. Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

### **General ordering data**

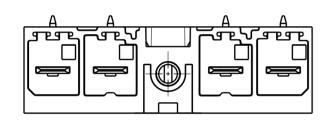
Туре	BV/SV 7.62HP KO	Version	Product data	Packaging
Order No.	<u>1937590000</u>	PCB plug-in connector, Accessories, Coding element, black, Number		Box
GTIN (EAN)	4032248608881	of poles: 1		
Qty.	50 pc(s).			

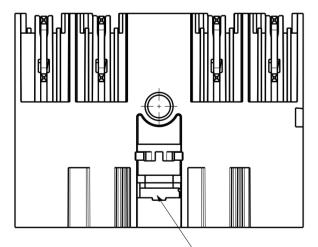
<u>SV-SMT 7.62IT/04/270MF3</u>





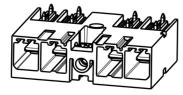
<u>SV-SMT 7.62IT/04/270MSF3</u>





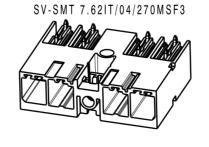
VKMU nur für MSF-Varianten / square nut only for MSF-variants SV-SMT 7.62IT/04/270MF2

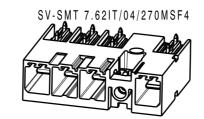
SV-SMT 7.62IT/04/270MF3



SV-SMT 7.62IT/04/270MSF2



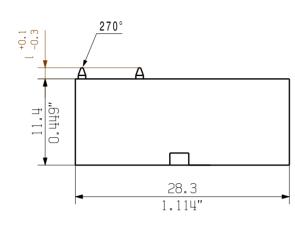


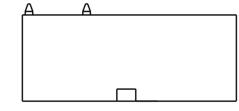


SV-SMT 7.62IT/04/270MF4



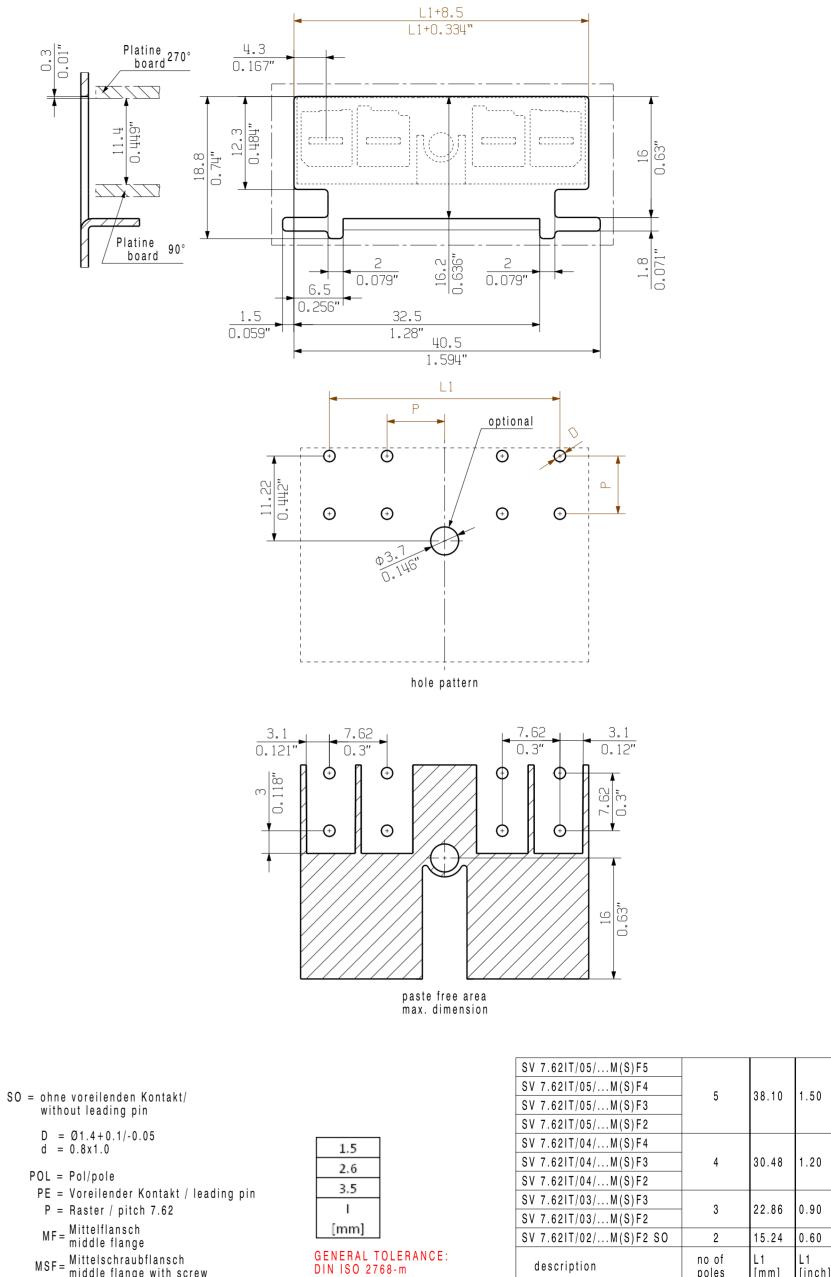






The English version is binding

PolPolPolPolMFPEPolPolPolMFPolPol



MSF = Mittelschraubflansch middle flange with screw

For the mounting of PCBs, it should be noted that the rated data relates only to the PCB components alone.

The neccessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to IEC 664 / VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller PCB components are tested to the DIN EN 61984 standard, and are valid for its field of application. Provided that the components are used to the intended purpose, all requirements with respect to the occuring of electrical, mechanical, thermic and corrosive stress will be satisfied.

			110211/00/			5	20 10	1 50									
		SV 7.62IT/05/M(S)F3				0	38.10	1.50	Pol	Pol	MF	Pol	Pol	Pol			
			7.62IT/05/	M(S)F2					PE	MF	Pol	Pol	Pol	Pol			
7		SV	7.62IT/04/	M(S)F4		4	30.48		Pol	Pol	Pol	MF	PE				
-		SV	7.62IT/04/	M(S)F3					Pol	Pol	MF	Pol	Pol				
2.6 3.5 I [mm] GENERAL TOLERANCE: DIN ISO 2768-m			7.62IT/04/	M(S)F2					PE	MF	Pol	Pol	Pol				
			SV 7.62IT/03/M(S)F3			2	22.86	0 00	Pol	Pol	MF	PE					
			SV 7.62IT/03/M(S)F2			5	22.00	0.90	PE	MF	Pol	Pol					
			7.62IT/02/	M(S)F2	S0	2	15.24	0.60	Pol	MF	Pol						
			description			no of	L1	L1	1	2	3	4	5	6	7	8	9
			description			poles	[mm]	[inch]	position MF								
EC00002212				Prim PLM	Part	No.: 225880		Prim	ERP	Ра	rt N	0.:	249	9955	500	00	
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First Issue Date		x. 1103	We			idmüller ⁄ 🗠				Drawing no. Issue no.							
14.11.2016 M (			ication		Sheet 16 of 17 sheets												
10			Date	Name													
Drawn			30.08.2019	Helis, Maria	aria SV-SMT 7.62HP/IT//90/270												
	ponsible		Döhrer, Karl														
Scale: 2:1 Size: A2 Approv		roved	09.10.2019	Lang, Thomas	MALE HEADER												
Drawings Assembly						Product file: 7407 BLF 7.50HP .											
	1 Size: /	768-m   EC00002212   First Issue Date   14.11.2016   Dran   Res   1   Size: A2	SV   SV	SV 7.62IT/05/ SV 7.62IT/04/ SV 7.62IT/04/ SV 7.62IT/04/ SV 7.62IT/04/ SV 7.62IT/03/ SV 7.62IT/03/ SV 7.62IT/03/ SV 7.62IT/03/ SV 7.62IT/03/ SV 7.62IT/02/ description     TOLERANCE: 768-m   description     First Issue Date 14.11.2016   Max. nos.     First Issue Date 14.11.2016   Date     Drawn   30.08.2019     Responsible   1     Size: A2   Approved	SV 7.62IT/05/M(S)F3   SV 7.62IT/05/M(S)F2   SV 7.62IT/04/M(S)F4   SV 7.62IT/04/M(S)F3   SV 7.62IT/04/M(S)F3   SV 7.62IT/04/M(S)F3   SV 7.62IT/03/M(S)F2   SV 7.62IT/03/M(S)F2   SV 7.62IT/03/M(S)F2   SV 7.62IT/03/M(S)F2   SV 7.62IT/02/M(S)F2   Dotate   Max. nos.   Maxe   Date   Name   Drawn 30.08.2019   Helis, Maria   Responsible Döhrer, Karl   1 Size: A2   Approved 09.10.2019	SV 7.62IT/05/M(S)F3   SV 7.62IT/05/M(S)F2   SV 7.62IT/04/M(S)F4   SV 7.62IT/04/M(S)F3   SV 7.62IT/04/M(S)F3   SV 7.62IT/04/M(S)F3   SV 7.62IT/03/M(S)F2   SV 7.62IT/03/M(S)F2   SV 7.62IT/03/M(S)F2   SV 7.62IT/03/M(S)F2   SV 7.62IT/02/M(S)F2   SV 7.62IT/02/M(S)	SV 7.62IT/05/M(S)F3   5     SV 7.62IT/05/M(S)F2   5     SV 7.62IT/04/M(S)F2   3     SV 7.62IT/04/M(S)F3   4     SV 7.62IT/04/M(S)F3   4     SV 7.62IT/04/M(S)F3   3     SV 7.62IT/03/M(S)F2   3     SV 7.62IT/03/M(S)F2   3     SV 7.62IT/03/M(S)F2   3     SV 7.62IT/02/M(S)F2   2     TOLERANCE:   description   no of poles     First Issue Date   Max. nos.   Medification     I   Max. nos.   Weidmüll     Drawn   30.08.2019   Helis, Maria     SV-   Döhrer, Karl   SV-     1   Size: A2   Approved   09.10.2019	SV 7.62IT/05/M(S)F3   5   38.10     SV 7.62IT/05/M(S)F3   SV 7.62IT/04/M(S)F2   30.48     SV 7.62IT/04/M(S)F3   4   30.48     SV 7.62IT/04/M(S)F3   4   30.48     SV 7.62IT/04/M(S)F3   4   30.48     SV 7.62IT/04/M(S)F3   3   22.86     SV 7.62IT/03/M(S)F2   3   22.86     SV 7.62IT/03/M(S)F2   3   22.86     SV 7.62IT/02/M(S)F2   3   22.86     SV 7.62IT/02/M(S)F2   3   22.86     SV 7.62IT/02/M(S)F2   2   15.24     description   no of poles   L1     mm   Max. nos.   Max. nos.   Weidmüller     Max. nos.   Maxe   Name   SV-SMT 7     Drawn   30.08.2019   Helis, Maria   SV-SMT 7     Responsible   Döhrer, Karl   N   N	SV 7.621T/05/M(S)F3     SV 7.621T/04/M(S)F4     SV 7.621T/04/M(S)F3   4     SV 7.621T/03/M(S)F3   3   22.86     SV 7.621T/03/M(S)F2   3   22.86   0.90     SV 7.621T/03/M(S)F2   3   22.86   0.90     SV 7.621T/02/M(S)F2   3   22.86   0.90     SV 7.621T/02/M(S)F2   3   22.86   0.90     SV 7.621T/02/M(S)F2   3   22.86   0.90     SV 7.621T/02/M(S)F2 SO   2   15.24   0.60     Max. nos.   Prim PLM Part No.: 225880   Prim     Max. nos.   Weidmüller   Sc     Modification   Name   SV-SMT 7.62HP/     Drawn   30.08.2019   Helis, Maria   SV-SMT 7.62HP/     STISTLE   MALE HE   MALE HE	SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol     SV 7.621T/05/M(S)F2   SV 7.621T/04/M(S)F4   4   30.48   1.20   Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol   Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol   Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol   Pol     SV 7.621T/03/M(S)F3   3   22.86   0.90   Pol   PE     SV 7.621T/03/M(S)F3   3   22.86   0.90   PE     SV 7.621T/02/M(S)F2   2   15.24   0.60   Pol     SV 7.621T/02/M(S)F2   2   15.24   0.60   Pol     SV 7.621T/02/M(S)F2   2   15.24   0.60   Pol     SV 7.621T/02/M(S)F2   Prim PLM Part No.: 225880   Prim ERP     Max. nos.   Max. nos.   Weidmmüller   6     Drawn   30.08.2019   Helis, Maria   SV-SMT 7.62HP/IT/     STISTLEIST   MALE HEAD   StistLEIST	SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol     SV 7.621T/05/M(S)F2   SV 7.621T/04/M(S)F4   4   30.48   1.20   Pol Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol   Pol Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol   Pol Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol   Pol Pol     SV 7.621T/03/M(S)F3   3   22.86   0.90   Pol Pol   Pol Pol     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol Pol   Pol Pol     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol Pol Pol   Pel Pol     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pel MF     SV 7.621T/02/M(S)F2   15.24   0.60   Pol MF     Inchi   Max. nos.   Negledmüller   Max.   pol     Max. nos.   Max. nos.   Maxe   SV-SMT 7.62HP/IT//   StistLeiste     Drawn   30.08.2019   Helis, Maria <td>SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF PE MF Pol     SV 7.621T/04/M(S)F4   30.48   1.20   Pol Pol MF PE MF Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF PE MF Pol     SV 7.621T/04/M(S)F3   3   22.86   0.90   Pol Pol MF PE MF Pol     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol Pol MF PE MF Pol     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol MF PE MF Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol MF Pol     SV 7.621T/02/M(S)F2   2   15.24   0.60   Pol MF Pol     SV 7.621T/02/M(S)F2 SO   2   15.24   0.60   Pol MF Pol     Gescription   no of poles   L1 [mm]   L1   1   2   3     First Issue Date   Max. nos.   Weidmüller   Steet 16   Steet 16     Drawn   30.08.2019   Helis, Maria   SV-SMT 7.62HP/IT//90/ STISTLEISTE   StiSTLEISTE     1   Size: A2   Approved   09.10.2019   Lang</td> <td>SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF Pol Pol MF Pol Pol MF     SV 7.621T/04/M(S)F4   SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol MF     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol MF     SV 7.621T/04/M(S)F3   3   22.86   0.90   Pol Pol MF Pol Pol MF     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol MF Pol MF Pol Pol NF     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol MF Pol Pol MF Pol Pol SV 7.621T/02/M(S)F2   3     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol MF Pol Pol MF Pol Pol SV 7.621T/02/M(S)F2   3   4   30.48   1.20   Pol Pol MF Pol Pol Pol NF Pol Pol SV 7.621T/02/M(S)F2   3   3   22.86   0.90   Pol MF Pol Pol Pol NF Pol Pol SV 7.621T/02/M(S)F2   3   4   3   1   2   3   4   3   4   3   4   3   4   3   4   3   4   3   4   3   4   3   4   3   4</td> <td>SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF Pol Pol   Pel Pol Pol Pol     SV 7.621T/05/M(S)F2   SV 7.621T/04/M(S)F4   A   30.48   1.20   Pol Pol MF Pol Pol Pol   Pel Pol Pol MF Pe     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol Pol Pol   Pel Pol MF Pe     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pe   Pol Pol Pol MF Pe     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pel MF Pol Pol Pol   Pel Pol Pol MF Pe     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pel MF Pol Pol Pol   Pel Pol Pol     SV 7.621T/02/M(S)F2 SO   2   15.24   0.60   Pol MF Pol   Pol Pol     SV 7.621T/02/M(S)F2 SO   2   15.24   0.60   Pol MF Pol   Pol Pol     SV 7.621T/02/M(S)F2 SO   2   15.24   0.60   Pol MF Pol   Pol Pol     Max. nos.   Max. nos.   Prim PLM Part No.: 225880   Prim ERP Part No.: 245   Prawing no.     First Issue Date   Date   Name   Stort 7.62HP/IT//90/2</td> <td>SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF Pol Pol Pol Pol     SV 7.621T/05/M(S)F2   Pol Pol MF Pol Pol Pol Pol Pol   Pol Pol MF Pol Pol Pol   Pol Pol MF Pol Pol Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol Pol     SV 7.621T/04/M(S)F3   3   22.86   0.90   Pol Pol MF Pol Pol     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol Pol MF Pol Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol Pol MF Pol Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol Pol MF Pol Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol Pol MF Pol     SV 7.621T/02/M(S)F2   2   15.24   0.60   Pol MF Pol   1     SV 7.621T/02/M(S)F2   Prim PLM Part No.: 225880   Prim ERP Part No.: 249955   1   1   2   3   4   5   6     Hax. nos.   Max. nos.   Modification   Prim PLM Part No.: 2</td> <td>SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF Pol Pol Pol     SV 7.621T/05/M(S)F2   SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol   Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol   Pol     SV 7.621T/04/M(S)F3   3   22.86   0.90   Pol Pol MF Pol Pol   Pol     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol Pol MF Pol Pol   Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol Pol MF Pol   Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol Pol MF Pol   Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol MF Pol   Image: String pol     SV 7.621T/02/M(S)F2   2   15.24   0.60   Pol MF Pol   Image: String pol     SV 7.621T/02/M(S)F2   1   Prim PLM Part No.: 225880   Prim ERP Part No.: 24995500     Max. nos.   Max. nos.   Modification   Prim PLM Part No.: 225880   Prim ERP Part No.: 24995500     Drawing no.</td> <td>SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF Pol Pol   Pol Pol     SV 7.621T/04/M(S)F2   SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol   0     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol   0   0     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol   0   0     SV 7.621T/04/M(S)F3   3   22.86   0.90   Pol Pol MF Pol   0   0     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol Pol MF Pol   0   0     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol Pol MF Pol   0   0   0     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol MF Pol Pol   0   <td< td=""></td<></td>	SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF PE MF Pol     SV 7.621T/04/M(S)F4   30.48   1.20   Pol Pol MF PE MF Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF PE MF Pol     SV 7.621T/04/M(S)F3   3   22.86   0.90   Pol Pol MF PE MF Pol     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol Pol MF PE MF Pol     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol MF PE MF Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol MF Pol     SV 7.621T/02/M(S)F2   2   15.24   0.60   Pol MF Pol     SV 7.621T/02/M(S)F2 SO   2   15.24   0.60   Pol MF Pol     Gescription   no of poles   L1 [mm]   L1   1   2   3     First Issue Date   Max. nos.   Weidmüller   Steet 16   Steet 16     Drawn   30.08.2019   Helis, Maria   SV-SMT 7.62HP/IT//90/ STISTLEISTE   StiSTLEISTE     1   Size: A2   Approved   09.10.2019   Lang	SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF Pol Pol MF Pol Pol MF     SV 7.621T/04/M(S)F4   SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol MF     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol MF     SV 7.621T/04/M(S)F3   3   22.86   0.90   Pol Pol MF Pol Pol MF     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol MF Pol MF Pol Pol NF     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol MF Pol Pol MF Pol Pol SV 7.621T/02/M(S)F2   3     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol MF Pol Pol MF Pol Pol SV 7.621T/02/M(S)F2   3   4   30.48   1.20   Pol Pol MF Pol Pol Pol NF Pol Pol SV 7.621T/02/M(S)F2   3   3   22.86   0.90   Pol MF Pol Pol Pol NF Pol Pol SV 7.621T/02/M(S)F2   3   4   3   1   2   3   4   3   4   3   4   3   4   3   4   3   4   3   4   3   4   3   4   3   4	SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF Pol Pol   Pel Pol Pol Pol     SV 7.621T/05/M(S)F2   SV 7.621T/04/M(S)F4   A   30.48   1.20   Pol Pol MF Pol Pol Pol   Pel Pol Pol MF Pe     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol Pol Pol   Pel Pol MF Pe     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pe   Pol Pol Pol MF Pe     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pel MF Pol Pol Pol   Pel Pol Pol MF Pe     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pel MF Pol Pol Pol   Pel Pol Pol     SV 7.621T/02/M(S)F2 SO   2   15.24   0.60   Pol MF Pol   Pol Pol     SV 7.621T/02/M(S)F2 SO   2   15.24   0.60   Pol MF Pol   Pol Pol     SV 7.621T/02/M(S)F2 SO   2   15.24   0.60   Pol MF Pol   Pol Pol     Max. nos.   Max. nos.   Prim PLM Part No.: 225880   Prim ERP Part No.: 245   Prawing no.     First Issue Date   Date   Name   Stort 7.62HP/IT//90/2	SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF Pol Pol Pol Pol     SV 7.621T/05/M(S)F2   Pol Pol MF Pol Pol Pol Pol Pol   Pol Pol MF Pol Pol Pol   Pol Pol MF Pol Pol Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol Pol     SV 7.621T/04/M(S)F3   3   22.86   0.90   Pol Pol MF Pol Pol     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol Pol MF Pol Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol Pol MF Pol Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol Pol MF Pol Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol Pol MF Pol     SV 7.621T/02/M(S)F2   2   15.24   0.60   Pol MF Pol   1     SV 7.621T/02/M(S)F2   Prim PLM Part No.: 225880   Prim ERP Part No.: 249955   1   1   2   3   4   5   6     Hax. nos.   Max. nos.   Modification   Prim PLM Part No.: 2	SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF Pol Pol Pol     SV 7.621T/05/M(S)F2   SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol   Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol   Pol     SV 7.621T/04/M(S)F3   3   22.86   0.90   Pol Pol MF Pol Pol   Pol     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol Pol MF Pol Pol   Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol Pol MF Pol   Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol Pol MF Pol   Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol MF Pol   Image: String pol     SV 7.621T/02/M(S)F2   2   15.24   0.60   Pol MF Pol   Image: String pol     SV 7.621T/02/M(S)F2   1   Prim PLM Part No.: 225880   Prim ERP Part No.: 24995500     Max. nos.   Max. nos.   Modification   Prim PLM Part No.: 225880   Prim ERP Part No.: 24995500     Drawing no.	SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF Pol Pol   Pol Pol     SV 7.621T/04/M(S)F2   SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol   0     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol   0   0     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol   0   0     SV 7.621T/04/M(S)F3   3   22.86   0.90   Pol Pol MF Pol   0   0     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol Pol MF Pol   0   0     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol Pol MF Pol   0   0   0     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol MF Pol Pol   0 <td< td=""></td<>

# Wave Solder Profile

### **Recommended wave solderding profiles**

# Weidmüller 🟵

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**Double Wave:** 

Single Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

# **Reflow Solder Profile**

### **Recommended reflow soldering profile**



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Time [sec]

### **Reflow soldering profile**

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- · Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically  $\leq +3$ K/s. In parallel the solder paste is ,activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at  $\geq$  -6K/s solder is cured. Board and components cool down while avoiding cold cracks.