

SAIE-M8S-4S-H10THR**Weidmüller Interface GmbH & Co. KG**

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Similar to illustration

Weidmüller is one of the industry's leading international providers of connectors. An important mainstay in this product family are the circular connectors, which Weidmüller groups under the product name SAI. In the development of SAI products, Weidmüller engineers have always concentrated on achieving rational, cost-effective installation concepts, and – in cooperation with major users – have supplied the markets with well-conceived products which set standards in terms of functionality and quality across the globe. The best examples are the new power distributors with S and T coded M12. These modules are characterised by particularly high currents and voltages. This enables them to also be used, for example, with three-phase motors.

General ordering data

| | |
|------------|---|
| Type | SAIE-M8S-4S-H10THR |
| Order No. | 2423220000 |
| Version | Built-in plugs, M8, Number of poles: 4, Rear panel mounting |
| GTIN (EAN) | 4050118430394 |
| Qty. | 25 pc(s). |

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Technical data

Dimensions and weights

| | |
|------------|-------|
| Net weight | 8.6 g |
|------------|-------|

Environmental Product Compliance

| | |
|------------|----------------|
| REACH SVHC | Lead 7439-92-1 |
|------------|----------------|

Technical data of PCB plug-in connector

| | | | |
|-----------------------|------------------------------|--|--|
| Coding | M8 = none | Housing surface | nickel-plated |
| Housings | M8 pin | Mounting height | 10 mm |
| Mounting thread | Pin: M10 / Socket: M12 | Number of poles | 4 |
| Shield connection | Yes | Type of mounting | Rear panel mounting |
| Rated voltage | 30 V | Rated voltage (text) | 30 V |
| Rated current | 4 A | Rated current | 4 A (3-, 4- and 5-pole) / 1.5 A (8-pole) |
| Temperature range | -30...80 °C | Protection degree | IP67 |
| Contact surface | Au (Gold) | Housing main material | CuZn, nickel-plated |
| Connection thread | M8 | Tightening torque | M8: 0.5 Nm |
| Mounting thread | M10 | Mounting torque range | 0.8 Nm |
| Mounting onto the PCB | THT/THR solder connection | Insulation strength | 100 MΩ |
| Pollution severity | 3 (2 within the sealed area) | Plugging cycles | ≥ 100 |
| Contact material | CuZn | Seal material | NBR |
| Lock nut material | Nickel-plated CuZn | Material of the flange-mounted housing | Nickel-plated CuZn |
| Grouting material | PUR | | |

Material data

| | | | |
|------------------|------|-----------------|-----------|
| Contact material | CuZn | Contact surface | Au (Gold) |
|------------------|------|-----------------|-----------|

System parameters

| | | | |
|-----------------------|---------------------------|---------------------|--------|
| Mounting onto the PCB | THT/THR solder connection | Insulation strength | 100 MΩ |
| Number of poles | 4 | Pin series quantity | 1 |
| Plugging cycles | ≥ 100 | Protection degree | IP67 |

Classifications

| | | | |
|-------------|-------------|------------|-------------|
| ETIM 6.0 | EC002638 | ETIM 7.0 | EC002638 |
| eClass 9.0 | 27-44-03-09 | eClass 9.1 | 27-44-03-09 |
| eClass 10.0 | 27-44-03-09 | | |

Approvals

| | |
|------|---------|
| ROHS | Conform |
|------|---------|

Downloads

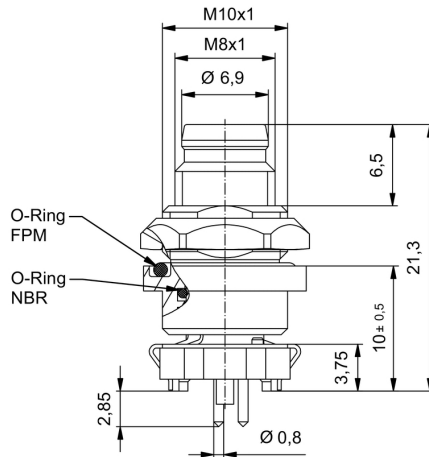
| | |
|--------------------|-----------------------------------|
| Brochure/Catalogue | FL FIELDWIRING EN |
| Engineering Data | STEP |

SAIE-M8S-4S-H10THR

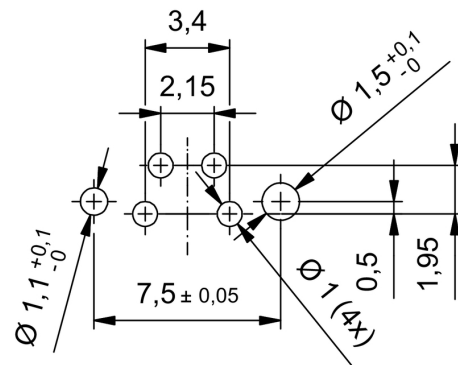
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Drawings

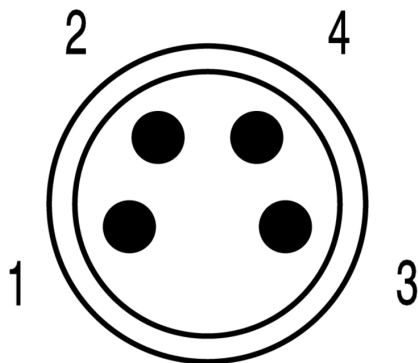
Dimensioned drawing



PCB design



Pole scheme



Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.

Recommended reflow soldering profile

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Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3\text{K/s}$. In parallel the solder paste is 'activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at $\geq -6\text{K/s}$ solder is cured. Board and components cool down while avoiding cold cracks.