

## SAIE-M12B-4S-H6.75TL

**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

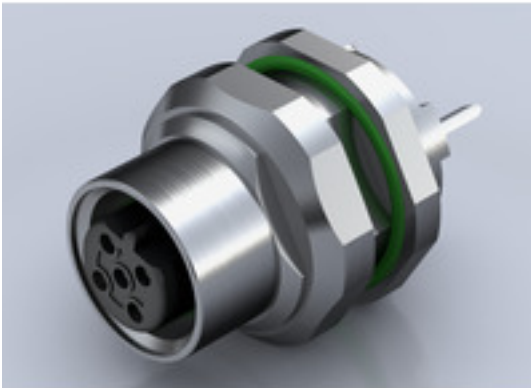
D-32758 Detmold

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Weidmüller is one of the industry's leading international providers of connectors. An important mainstay in this product family are the circular connectors, which Weidmüller groups under the product name SAI. In the development of SAI products, Weidmüller engineers have always concentrated on achieving rational, cost-effective installation concepts, and – in cooperation with major users – have supplied the markets with well-conceived products which set standards in terms of functionality and quality across the globe. The best examples are the new power distributors with S and T coded M12. These modules are characterised by particularly high currents and voltages. This enables them to also be used, for example, with three-phase motors.

### General ordering data

Type	SAIE-M12B-4S-H6.75TL
Order No.	<a href="#">2421880000</a>
Version	Built-in plugs, M12, M 12, Number of poles: 4, Rear panel mounting
GTIN (EAN)	4050118430479
Qty.	10 pc(s).

Creation date May 2, 2020 6:58:44 PM CEST

Catalogue status 17.04.2020 / We reserve the right to make technical changes.

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## Technical data

### Dimensions and weights

Net weight 20 g

### Environmental Product Compliance

REACH SVHC Lead 7439-92-1

### Technical data of PCB plug-in connector

Coding	A	Housing surface	nickel-plated
Housings	M12 socket	Mounting height	6.75 mm
Mounting thread	M16	Number of poles	4
Shield connection	Yes	Type of mounting	Rear panel mounting
Rated voltage		Rated voltage (text)	250 V (4-pole) / 60 V (5-pole) / 30 V (8-pole)
	250 V	Rated current	4 A (5-pole) / 2 A (8-pole)
Rated current	4 A	Protection degree	IP67
Temperature range	-30...80 °C	Housing main material	CuZn, nickel-plated
Contact surface	Au (Gold)	Tightening torque	M12: 0.8 Nm
Connection thread	M12	Mounting torque range	1.2 Nm
Mounting thread	M 16	Insulation strength	100 MΩ
Mounting onto the PCB	THT solder connection	Plugging cycles	≥ 100
Pollution severity	3 (2 within the sealed area)	Lock nut material	Nickel-plated CuZn
Contact material	CuZn		
Material of the flange-mounted housing	Nickel-plated CuZn		

### Material data

Contact material CuZn Contact surface Au (Gold)

### System parameters

Mounting onto the PCB	THT solder connection	Insulation strength	100 MΩ
Number of poles	4	Pin series quantity	1
Plugging cycles	≥ 100	Protection degree	IP67

### Classifications

ETIM 6.0	EC002638	ETIM 7.0	EC002638
eClass 9.0	27-44-03-09	eClass 9.1	27-44-03-09
eClass 10.0	27-44-03-09		

### Approvals

ROHS Conform

### Downloads

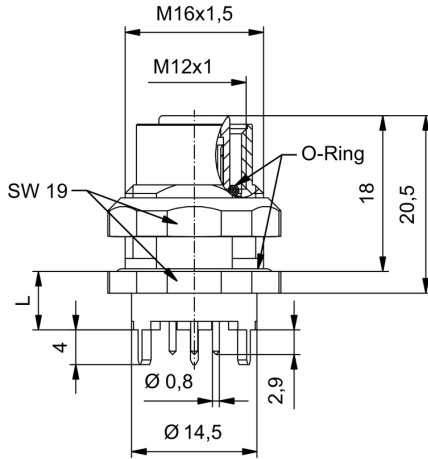
Brochure/Catalogue [FL FIELDWIRING EN](#)  
Engineering Data [STEP](#)

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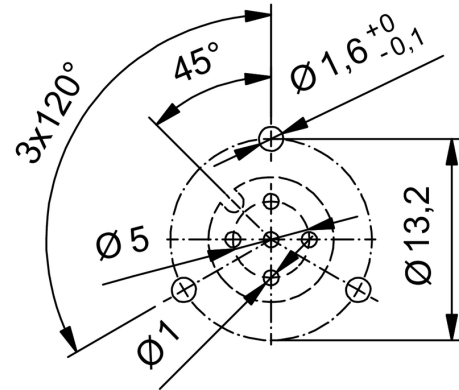
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**Drawings**

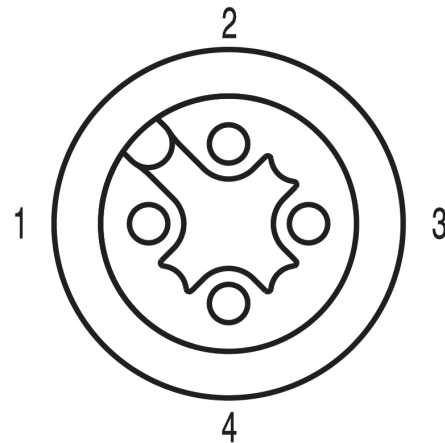
**Dimensioned drawing**



**PCB design**



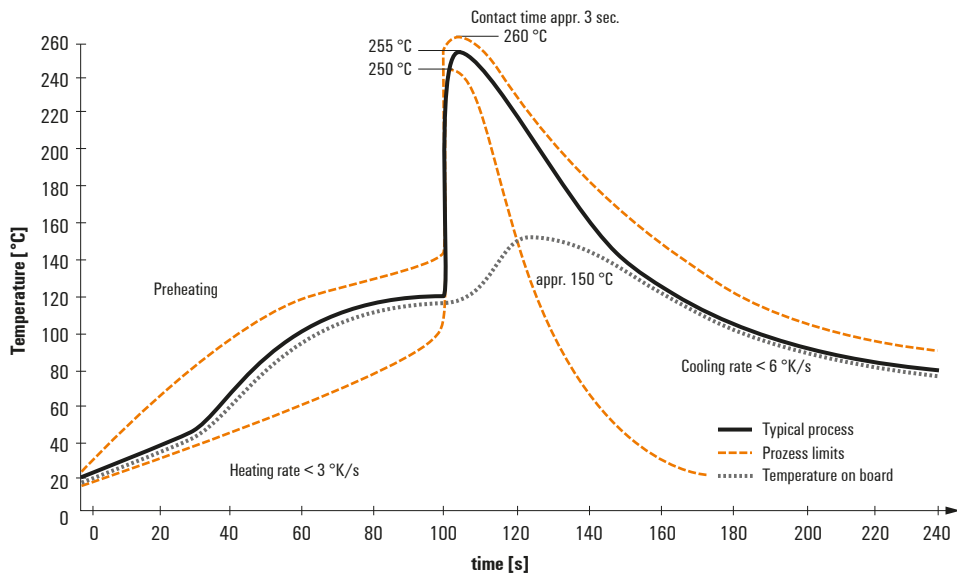
**Pole scheme**



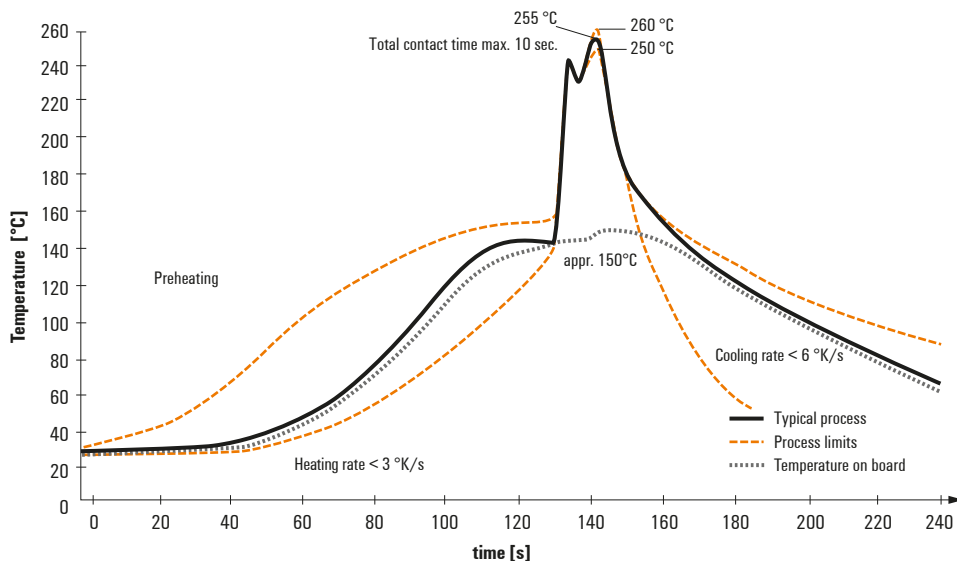
## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.