

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold

Germany

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Similar to illustration

High-temperature-resistant pin header, packed in box or tape. On tape, with 1.5 mm solder pin, optimised for automatic assembly. 3.2 mm solder pin suitable for reflow and wave soldering. The pin headers provide space for labelling and can be coded. HC = High Current.

General ordering data

Туре	SL-SMT 5.08HC/16/90G 3.2SN BK BX
Order No.	<u>1780320000</u>
Version	PCB plug-in connector, male header, closed side, THT/THR solder connection, 5.08 mm, Number of poles: 16, 90°, Solder pin length (I): 3.2 mm, tinned, black, Box
GTIN (EAN)	4032248165643
Qty.	50 pc(s).
Product data	IEC: 400 V / 27.5 A UL: 300 V / 18.5 A
Packaging	Box

Creation date May 3, 2020 1:30:15 PM CEST



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Technical data

Dimensions and weights

Width	84.48 mm	Width (inches)	3.326 inch
Height	11.6 mm	Height (inches)	0.457 inch
Height of lowest version	8.4 mm	Depth	12 mm
Depth (inches)	0.472 inch	Net weight	7.12 g

System specifications

Product family	OMNIMATE Signal - series BL/SL 5.08	Type of connection	Board connection
Mounting onto the PCB	THT/THR solder connection	Pitch in mm (P)	5.08 mm
Pitch in inches (P)	0.2 inch	Outgoing elbow	90°
Number of poles	16	Number of solder pins per pole	1
Solder pin length (I)	3.2 mm	Solder pin length tolerance	0 / -0.3 mm
Tolerance of solder pin position	± 0.20 mm	Solder pin dimensions	d = 1.2 mm, Octagonal
Solder eyelet hole diameter (D)	1.5 mm	Solder eyelet hole diameter tolerand	ce (D)+ 0,1 mm
L1 in mm	76.2 mm	L1 in inches	3 inch
Number of rows	1	Pin series quantity	1
Volume resistance	≤ 5mΩ	Can be coded	Yes
Plugging cycles	25	Plugging force/pole, max.	9 N
Pulling force/pole, max.	7 N		

Material data

Insulating material	LCP GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	Illa
Comparative Tracking Index (CTI)	≥ 175	Insulation strength	≥ 10 ⁸ Ω
Moisture Level (MSL)	1	UL 94 flammability rating	V-0
GWIT	930 °C	GWFI	960 °C
Contact material	CuMg	Contact surface	tinned
Layer structure of solder connection	1-3 μm Ni / 2-4 μm Sn	Layer structure of plug contact	1-3 μm Ni / 2-4 μm Sn
	matt		matt
Storage temperature, min.	-25 °C	Storage temperature, max.	50 °C
Max. relative humidity during storage	70 %	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C	-	

Rated data acc. to IEC

tested acc. to standard		Rated current, min. number of poles	
tested acc. to standard	IEC 60664-1, IEC 61984	(Tu=20°C)	27.5 A
Rated current, max. number of poles (Tu=20°C)	19 A	Rated current, min. number of poles (Tu=40°C)	24 A
Rated current, max. number of poles (Tu=40°C)	16.5 A	Rated voltage for surge voltage class / pollution degree II/2	400 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV		



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30 mm

195 mm

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Technical data

Rated data acc. to CSA

Packaging

VPE width

Institute (CSA)	SP.	Certificate No. (CSA)	
			200039-1176845
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	18.5 A	Rated current (Use group D / CSA)	18.5 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

nstitute (UR)	<i>FU</i>	Certificate No. (UR)	
			E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	18.5 A	Rated current (Use group D / UL 1059)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Classifications			
ETIM 6.0	EC002637	ETIM 7.0	EC002637
eClass 9.0	27-44-04-02	eClass 9.1	27-44-04-02
eClass 10.0	27-44-04-02	UNSPSC	30-21-18-10

VPE length

VPE height

Notes	
Notes	Gold-plated contact surfaces on request
	Rated current related to rated cross-section & min. No. of poles.
	• Diameter of solder eyelet D = 1.4+0.1mm
	• Solder eyelet diameter D = 1.5 + 0.1 mm, from 9 poles
	• P on drawing = pitch
	 Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

Box

130 mm



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Technical data

Approvals

Approvals



ROHS Conform

Downloads

Approval/Certificate/Document of	
Conformity	Declaration of the Manufacturer
Brochure/Catalogue	FL DRIVES EN
_	MB SMT EN
	FL DRIVES DE
	MB DEVICE MANUF. EN
	CAT 2 PORTFOLIOGUIDE EN
	FL BUILDING SAFETY EN
	FL APPL LED LIGHTING EN
	FL INDUSTR.CONTROLS EN
	FL MACHINE SAFETY EN
	FL HEATING ELECTR EN
	FL APPL_INVERTER EN
	FL BASE STATION EN
	FL ELEVATOR EN
	FL POWER SUPPLY EN
	FL 72H SAMPLE SER EN
	PO OMNIMATE EN
Engineering Data	EPLAN, WSCAD
Engineering Data	<u>STEP</u>
White paper surface mount technology	Download Whitepaper



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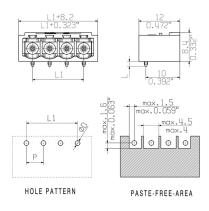
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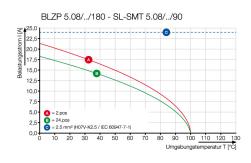
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Drawings

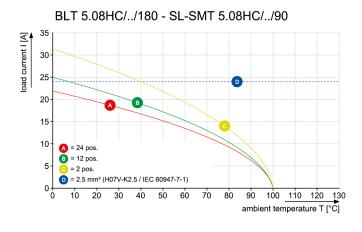
Dimensional drawing



Graph



Graph



Safe power transmission **Product benefits** Proven properties





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Mating connector (conditionally pluggable)

BLT 5.08HC/180B



Female plugs with TOP screw connection system for connecting wires with straight 180° outlet direction. The female connectors provide space for labelling and can be coded. HC = High Current.

Туре	BLT 5.08HC/16/180B SN O	Version	Product data	Packaging
Order No.	<u>1503260000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 27 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4008190037697	180°, TOP connection, Clamping range, max. : 2.5 mm², Box	UL: 300 V / 17 A / AWG 26 - AWG 1	4
Qty.	18 pc(s).			



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Mating connector (fully pluggable)

BLC 5.08R



Female plugs with crimp wire connection system. The female plugs provide space for labelling and can be coded.

General ordering data

Туре	BLC 5.08/16/180R BK BX	Version	Product data	Packaging
Order No.	<u>1712100000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 21 A	Box
GTIN (EAN)	4008190935115	180°, Crimp connection, Clamping range, max. : 2.5 mm², Box	UL: 300 V / 10 A / AWG 26 - AWG 1	4
Qty.	50 pc(s).			
Туре	BLC 5.08/16/180R OR BX	Version	Product data	Packaging
Order No.	<u>1610630000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 21 A	Box
Order No. GTIN (EAN)	1610630000 4008190008253	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16, 180°, Crimp connection, Clamping range, max. : 2.5 mm², Box	IEC: 400 V / 21 A UL: 300 V / 10 A / AWG 26 - AWG 1	

BLL 5.08/180



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

Туре	BLL 5.08/16/180 4.5SN O	Version	Product data	Packaging
Order No.	1649050000	PCB plug-in connector, female header, closed side, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190293536	connection, 5.08 mm, Number of poles: 16, 180°, Solder pin length	UL: 300 V / 15 A	
Qty.	50 pc(s).	(I): 4.5 mm, tinned, orange, Box		
Туре	BLL 5.08/16/180 4.5 SN	Version	Product data	Packaging
Order No.	1649170000	PCB plug-in connector, female header, closed side, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190293659	connection, 5.08 mm, Number of poles: 16, 180°, Solder pin length	UL: 300 V / 15 A	
Qty.	18 pc(s).	(I): 4.5 mm, tinned, black, Box		
Туре	BLL 5.08/16/180 3.2 SN	Version	Product data	Packaging
Order No.	<u>1648930000</u>	PCB plug-in connector, female header, closed side, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190293413	connection, 5.08 mm, Number of poles: 16, 180°, Solder pin length	UL: 300 V / 15 A	
Qty.	18 pc(s).	(I): 3.2 mm, tinned, orange, Box		



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Mating connector (fully pluggable)

BLF 5.08HC/270 SN



Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Туре	BLF 5.08HC/16/270 SN BK	Version	Product data	Packaging
Order No.	1982070000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248685769	270°, PUSH IN, Spring connection, Clamping range, max.: 3.31 mm ²	, UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	18 pc(s).	Box	12	
Туре	BLF 5.08HC/16/270 SN OR	Version	Product data	Packaging
Type Order No.	BLF 5.08HC/16/270 SN OR 1982840000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	Product data IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Packaging Box
	, ,		IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	0 0

BLL 5.08/180B



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

Туре	BLL 5.08/16/180B 3.2SN	Version	Product data	Packaging
Order No.	<u>1682870000</u>	PCB plug-in connector, female header, Dovetails for fixing blocks, THT	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190474638	solder connection, 5.08 mm, Number of poles: 16, 180°, Solder pin	UL: 300 V / 15 A	
Qty.	18 pc(s).	length (I): 3.2 mm, tinned, orange, Box		



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Mating connector (fully pluggable)

BLZP 5.08HC/225B SN



Clamping-yoke connection with right-angled (90° or 270°) or angled (225°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/16/225B SN	Version	Product data	Packaging
Order No.	<u>1946120000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248621699	225°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 15 A / AWG 26 - AWG 12	2
Qty.	18 pc(s).			
Туре	BLZP 5.08HC/16/225B SN	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/16/225B SN 1945890000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	Product data IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Packaging Box
	, ,		IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box

BLZP 5.08HC/90 SN



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Туре	BLZP 5.08HC/16/90 SN OR	Version	Product data	Packaging
Order No.	<u>1948150000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248624577	$90^{\circ}\text{, Clamping yoke connection, Clamping range, max.}:4~\text{mm}^2\text{, Box}$	UL: 300 V / 20 A / AWG 26 - AWG 1:	2
Qty.	18 pc(s).			
Туре	BLZP 5.08HC/16/90 SN BK	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/16/90 SN BK 1948380000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm ²	Packaging Box
• •	, ,			Вох



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Mating connector (fully pluggable)

BLF 5.08HC/90 SN



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In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Туре	BLF 5.08HC/16/90 SN OR	Version	Product data	Packaging
Order No.	1001670000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248693474	$90^{\circ}\text{, PUSH IN, Spring connection, Clamping range, max.} : 3.31 \text{ mm}^2\text{,}$	UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	18 pc(s).	Box	12	
Туре	BLF 5.08HC/16/90 SN BK	Version	Product data	Packaging
Type Order No.	BLF 5.08HC/16/90 SN BK 1000170001	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	Product data IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Packaging Box
	, ,		IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box

BLZ 5.00/270



Female plugs with clamping-yoke screw for wire connection with 270° outlet direction. The female plugs provide space for labelling and can be coded.

Туре	BLZ 5.00/16/270 SN DKGN	Version	Product data	Packaging
Order No.	<u>1650030000</u>	PCB plug-in connector, female plug, 5.00 mm, Number of poles: 16,	IEC: 400 V / 15 A / 0.5 - 2.5 mm ²	Box
GTIN (EAN)	4008190296612	$270^{\circ}\text{, Clamping yoke connection, Clamping range, max.}: 3.31~\text{mm}^2\text{,}$	UL: 300 V / 10 A / AWG 26 - AWG 12	2
Qty.	50 pc(s).	Box		



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Mating connector (fully pluggable)

BLZP 5.08HC/225 SN



Clamping-yoke connection with right-angled (90° or 270°) or angled (225°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/16/225 SN B	Version	Product data	Packaging
Order No.	<u>1946700000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248622474	$225^{\circ}\text{, Clamping yoke connection, Clamping range, max.}:4~\text{mm}^2\text{, Box}$	UL: 300 V / 15 A / AWG 26 - AWG 12	2
Qty.	18 pc(s).			
Туре	BLZP 5.08HC/16/225 SN O	Version	Product data	Packaging
				0 0
Order No.	<u>1946390000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box
Order No. GTIN (EAN)	1946390000 4032248622160	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16, 225°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	, ,	

BLC 5.08BR



Female plugs with crimp wire connection system. The female plugs provide space for labelling and can be coded.

Туре	BLC 5.08/16/180BR BK BX	Version	Product data	Packaging
Order No.	<u>1712250000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 21 A	Box
GTIN (EAN)	4008190935269	180°, Crimp connection, Clamping range, max. : 2.5 mm², Box	UL: 300 V / 10 A / AWG 26 - AWG 1	4
Qty.	50 pc(s).			
Туре	BLC 5.08/16/180BR OR BX	Version	Product data	Packaging
Type Order No.	BLC 5.08/16/180BR OR BX 1649510000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	Product data IEC: 400 V / 21 A	Packaging Box
• •	, ,			Вох



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Mating connector (fully pluggable)

BLF 5.08HC/180 SN



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In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Туре	BLF 5.08HC/16/180 SN OR	Version	Product data	Packaging
Order No.	1013840000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248721948	180°, PUSH IN, Spring connection, Clamping range, max.: 3.31 mm ²	, UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	18 pc(s).	Box	12	
Туре	BLF 5.08HC/16/180 SN BK	Version	Product data	Packaging
Type Order No.	BLF 5.08HC/16/180 SN BK 1013580000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	Product data IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Packaging Box
	, ,		IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box

BLZP 5.08HC/180 SN



Female plug with clamping-yoke screw system for connecting wires with straight (180°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Туре	BLZP 5.08HC/16/180 SN B	Version	Product data	Packaging
Order No.	<u>1943950000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248618095	180°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	18 pc(s).			
Туре	BLZP 5.08HC/16/180 SN 0	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/16/180 SN O 1943720000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm ²	Packaging Box
	, ,		IEC: 400 V / 23 A / 0.2 - 4 mm ²	Вох



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Mating connector (fully pluggable)

BLL 5.08/90



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

General ordering data

Туре	BLL 5.08/16/90 3.2 SN O	Version	Product data	Packaging
Order No.	<u>1648450000</u>	PCB plug-in connector, female header, closed side, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190292928	connection, 5.08 mm, Number of poles: 16, 90°, Solder pin length (I):	UL: 300 V / 15 A	
Qty.	18 pc(s).	3.2 mm, tinned, orange, Box		

BLZ 5.00/180



Female plugs with clamping-yoke screw for wire connection with straight (180°) outlet direction. The female plugs provide space for labelling and can be coded.

Туре	BLZ 5.00/16/180 SN DKGN	Version	Product data	Packaging
Order No.	<u>1646960000</u>	PCB plug-in connector, female plug, 5.00 mm, Number of poles: 16,	IEC: 400 V / 19 A / 0.5 - 2.5 mm ²	Box
GTIN (EAN)	4008190288297	$180^{\circ}\text{, Clamping yoke connection, Clamping range, max.}: 3.31~\text{mm}^2\text{,}$	UL: 300 V / 15 A / AWG 26 - AWG 12	2
Qty.	50 pc(s).	Вох		



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Mating connector (fully pluggable)

BLZP 5.08HC/270 SN



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Туре	BLZP 5.08HC/16/270 SN O	Version	Product data	Packaging
Order No.	<u>1948930000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248626380	2248626380 270°, Clamping yoke connection, Clamping range, max. : 4 mm², Box		2
Qty.	18 pc(s).			
Туре	BLZP 5.08HC/16/270 SN B	Version	Product data	Packaging
Order No.	1949160000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
Order No. GTIN (EAN)	<u>1949160000</u> 4032248626618	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16, 270°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	, ,	



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Accessories

LED Light guides



Effective: the link between LED and front panel.

Floodlight indicators allow users to monitor the switching states without requiring a special design: optical plastic directs the light from standard LEDs around a bend into the connectors or through the front plate.

The fibre-optic elements are simply clipped behind the relevant 90° bend male connectors (90° outlet direction). Versions with different incoming light beam heights achieve maximum light efficiency for LEDs with different designs or heights.

The advantages compared to conventional solutions:

- No additional LED circuit board required behind the front panel
- No "long-legged" LEDs with separate mounting required
- Bent fibre-optic cable line for maximum light efficiency
- Uncomplicated front plate bore holes due to circular shape of outgoing light beam
- Easy to maintain correct clearance and creepage distance
- Can be partitioned for smaller pole numbers

The result: simplified manufacturing process, reduced costs and simplified design

Туре	SL FLA 3.8/1	Version	Product data	Packaging
Order No.	<u>1580110000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Box
GTIN (EAN)	4008190050740	Number of poles: 1		
Qty.	100 pc(s).			
Туре	SL FLA 2,3/1	Version	Product data	Packaging
Order No.	1636670000	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Box
GTIN (EAN)	4008190409975	Number of poles: 1		
Qty.	100 pc(s).			
Туре	SL FLA 2,3/24	Version	Product data	Packaging
Order No.	<u>1636680000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Box
GTIN (EAN)	4008190409968	Number of poles: 1		
Qty.	10 pc(s).			
Туре	SL FLA 3.8/24	Version	Product data	
Order No.	<u>1595860000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		
GTIN (EAN)	4008190140892	Number of poles: 1		
Qty.	10 pc(s).			
Туре	SL FLA 9.0/24	Version	Product data	
Order No.	1595870000	PCB plug-in connector, Accessories, Flood-light display, Transparent,		
GTIN (EAN)	4008190079796	Number of poles: 1		
Qty.	10 pc(s).			
Туре	SL FLA 9.0/1	Version	Product data	Packaging
Order No.	<u>1580120000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Box
GTIN (EAN)	4008190031909	Number of poles: 1		
Qty.	100 pc(s).			



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Accessories

Туре	SL FLA 1.5/1 Version		Product data	Packaging
Order No.	<u>1580100000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Box
GTIN (EAN)	4008190152475 Number of poles: 1			
Qty.	100 pc(s).			
Туре	SL FLA 1.5/24	FLA 1.5/24 Version I		
Order No.	<u>1595850000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		
GTIN (EAN)	4008190092573	Number of poles: 1		
Qty.	10 pc(s).			

Coding elements



Only connects what is supposed to be connected: the right connection at the right place.

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery. Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

Туре	BLZ/SL KO OR BX	Version	Product data	Packaging
Order No.	<u>1573010000</u>	PCB plug-in connector, Accessories, Coding element, orange, Number	r	Box
GTIN (EAN)	4008190048396	f poles: 1		
Qty.	100 pc(s).			
Туре	BLZ/SL KO BK BX	Version	Product data	Packaging
Type Order No.	BLZ/SL KO BK BX 1545710000	Version PCB plug-in connector, Accessories, Coding element, black, Number	Product data	Packaging Box
• •	· ·		Product data	
Order No.	<u>1545710000</u>	PCB plug-in connector, Accessories, Coding element, black, Number	Product data	



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Accessories

Additional accessories



No task is too small when creating the perfect solution. br />

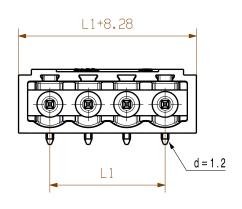
Connections form just one part of the overall process. Small details are often the key to the perfect solution in applications where potentials are tested, grouped or even isolated.

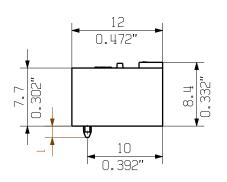
A system is not a system without small but useful details:

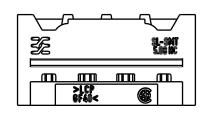
- Test plugs ensure reliable pick-up from diagnostic sockets
- Cross-connectors ensure a stable electrical distribution contact directly at the connection
- Compartment partition elements divide a large number of male connectors into several separate socket connector channels
- Locks and clips optional vibration-resistant clipon connection or mounting for male and female connectors

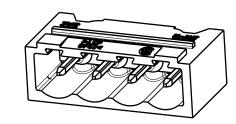
In tandem with the manufacturing process and application - more accessories = smaller workload

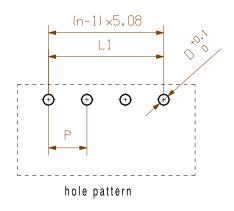
Туре	SL AT SW	Version	Product data	Packaging
Order No.	<u>1770240000</u> PCB plug-in connector, Accessories, Spacer, black, Number of poles: 1			Box
GTIN (EAN)	4032248117710			
Qty.	100 pc(s).			
Туре	SL AT OR	Version	Product data	Packaging
Order No.	<u>1598300000</u>	PCB plug-in connector, Accessories, Spacer, orange, Number of poles:		Box
GTIN (EAN)	4008190189266	1		
Qty.	100 pc(s).			

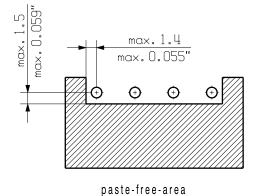












D= 1.4/0.055" or 1.5/0.059"(REFLOW SOLDERING) RECOMMENDATION FOR AUTOMATIC ASSEMBLY (1.4mm FOR n=2...8 / 1.5mm for n=9...24)

n = Polzahl / no of poles

P = Raster / pitch

For the mounting of PCBs, it should be noted that the rated data relates only to the PCB components alone.

The neccessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to IEC 664 / VDE 0110.

The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller PCB components are tested to the DIN EN 61984 standard, and are valid for its field of application. Provided that the components are used to the intended purpose, all requirements with respect to the occuring of electrical, mechanical, thermic and corrosive stress will be satisfied.

shown: SL-SMT 5.08HC/04/90G

DIN ISO 2768-m

4.5	0.1/-0.3
3.2	0.1/-0.3
2.1	0.1/-0.3
1.5	-0.3
1	tolerance

21	101.60	4.000	+/- 0.2			
20	96.52	3.800				
19	91.44	3.600				
18	86.36	3.400				
17	81.28	3.200				
16	76.20	3.000				
15	71.12	2.800				
14	66.04	2.600	+/- 0.15			
13	60.96	2.400				
12	55.88	2.200				
11	50.80	2.000				
10	45.72	1.800				
9	40.64	1.600				
8	35.56	1.400				
7	30.48	1.200				
6	25.40	1.000				
5	20.32	0.800	+/- 0.1			
4	15.24	0.600				
3	10.16	0.400				
2	5.08	0.200				
no of poles	no of L1 poles [mm]		tolerance L1			
Cat.no.:.						

33262

31

Issue no

sheets

24

23

116.84 4.600

111.76 4.400 106.68 4.200

COMPLIANT	106339/4 30.07.18 HE	RTEL_S	00	We	eidmüller 🏂
	Modifi	cation			Juliuliyi də
		Date		N a m e	
	Drawn	29.11.20	07	HELIS_MA	SL-SMT 5.0
	Responsible			HERTEL_S	STIFTI
Scale: 2:1	Checked	01.08.20	18	KOCH_JG	MALE H
Supersedes: .	Approved			LANG_T	Product file: SL-SMT 5.08

SL-SMT 5.08HC/../90...

STIFTLEISTE MALE HEADER

Product file: SL-SMT 5.08 7280

Drawing no.

Sheet 02



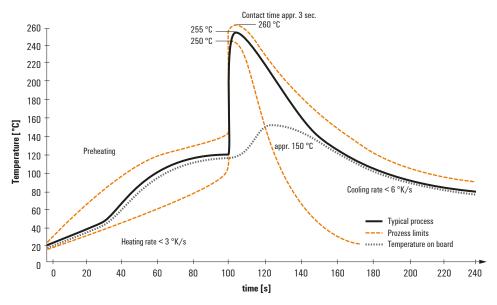
Recommended wave solderding profiles

Weidmüller Interface GmbH & Co. KG

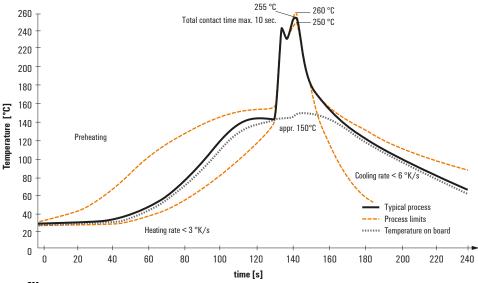
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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

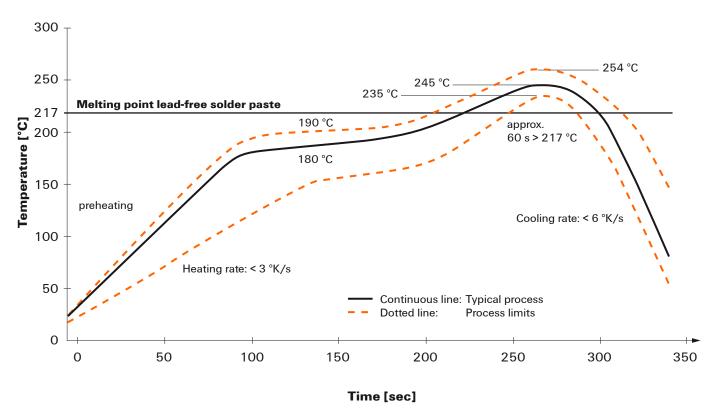


Recommended reflow soldering profile

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Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- · Time for pre heating
- Maximum temperature
- Time above melting point
- · Time for cooling
- · Maximum heating rate
- · Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3$ K/s. In parallel the solder paste is ,activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at \geq -6K/s solder is cured. Board and components cool down while avoiding cold cracks.