

#### Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold

Germany

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#### Similar to illustration

High-temperature-resistant pin header, packed in box or tape. On tape, with 1.5 mm solder pin, optimised for automatic assembly. 3.2 mm solder pin suitable for reflow and wave soldering. The pin headers provide space for labelling and can be coded. HC = High Current.

#### General ordering data

Туре	SL-SMT 5.08HC/20/180LF 1.5SN BK BX
Order No.	<u>1776542001</u>
Version	PCB plug-in connector, male header, Solder flange, THT/THR solder connection, 5.08 mm, Number of poles: 20, 180°, Solder pin length (I): 1.5 mm, tinned, black, Box
GTIN (EAN)	4032248159420
Qty.	12 pc(s).
Product data	IEC: 400 V / 27.5 A UL: 300 V / 18.5 A
Packaging	Вох

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# **Technical data**

#### **Dimensions and weights**

Width	111.4 mm	Width (inches)	4.386 inch
Height	13.5 mm	Height (inches)	0.531 inch
Height of lowest version	12 mm	Depth	8.5 mm
Depth (inches)	0.335 inch	Net weight	8.167 g

#### **System specifications**

Product family	OMNIMATE Signal - series BL/SL 5.08	Type of connection	Board connection
Mounting onto the PCB	THT/THR solder connection	Pitch in mm (P)	5.08 mm
Pitch in inches (P)	0.2 inch	Outgoing elbow	180°
Number of poles	20	Number of solder pins per pole	1
Solder pin length (I)	1.5 mm	Solder pin length tolerance	0 / -0.3 mm
Tolerance of solder pin position	± 0.20 mm	Solder pin dimensions	d = 1.2 mm, Octagonal
Solder eyelet hole diameter (D)	1.5 mm	Solder eyelet hole diameter tolerand	ce (D)+ 0,1 mm
L1 in mm	96.52 mm	L1 in inches	3.8 inch
Number of rows	1	Pin series quantity	1
Volume resistance	≤ 5mΩ	Can be coded	Yes
Plugging cycles	25	Plugging force/pole, max.	9 N
Pulling force/pole, max.	7 N		

#### **Material data**

Insulating material	LCP GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 175	Insulation strength	$\geq 10^8 \Omega$
Moisture Level (MSL)	1	UL 94 flammability rating	V-0
GWIT	930 °C	GWFI	960 °C
Contact material	CuMg	Contact surface	tinned
Layer structure of solder connection	1-3 μm Ni / 2-4 μm Sn	Layer structure of plug contact	1-3 μm Ni / 2-4 μm Sn
	matt		matt
Storage temperature, min.	-25 °C	Storage temperature, max.	50 °C
Max. relative humidity during storage	70 %	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		

#### Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	27.5 A
Rated current, max. number of poles (Tu=20°C)	19 A	Rated current, min. number of poles (Tu=40°C)	24 A
Rated current, max. number of poles (Tu=40°C)	16.5 A	Rated voltage for surge voltage class / pollution degree II/2	400 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV		



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# Technical data

#### Rated data acc. to CSA

Institute (CSA)	<b>(1)</b>	Certificate No. (CSA)	
	_		200039-1176845
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group D / CSA)		Reference to approval values	Specifications are maximum values, details -
	18.5 A		see approval certificate.

#### Rated data acc. to UL 1059

Institute (UR)	<b>77</b> .	Certificate No. (UR)	E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	18.5 A	Rated current (Use group D / UL 1059)	10 A
Reference to approval values	Specifications are maximum values, details -		

see approval certificate.

#### **Packing**

Packaging	Вох	VPE length	35 mm
VPE width	115 mm	VPE height	165 mm
Classifications			
ETIM 6.0	EC002637	ETIM 7.0	EC002637
eClass 9.0	27-44-04-02	eClass 9.1	27-44-04-02
eClass 10.0	27-44-04-02	UNSPSC	30-21-18-10

Classifications				
ETIM 6.0	EC002637	ETIM 7.0	EC002637	
eClass 9.0	27-44-04-02	eClass 9.1	27-44-04-02	
eClass 10.0	27-44-04-02	UNSPSC	30-21-18-10	
Notes				
Notes	Gold-plated contact so	urfaces on request		
	Rated current related to rated cross-section & min. No. of poles.			
	• Diameter of solder eyelet D = 1.4+0.1mm			
	Solder eyelet diamete	or D = 1.5 + 0.1 mm, from 9 poles		
	• P on drawing = pitch			
	•	to the component itself. Clearance and lance with the relevant application star	creepage distances to other components are tondards.	
IPC conformity	standards and norms an	•	livered according international recognized n the data sheet resp. fulfill decorative propertie products can be evaluated on request.	



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# Technical data

#### **Approvals**

Approvals



ROHS	Conform
Downloads	
Approval/Certificate/Document of	CB Certificate
Conformity	CB Testreport
	Declaration of the Manufacturer
Brochure/Catalogue	<u>FL DRIVES EN</u>
	MB SMT EN
	FL DRIVES DE
	MB DEVICE MANUF. EN
	CAT 2 PORTFOLIOGUIDE EN
	FL BUILDING SAFETY EN
	FL APPL LED LIGHTING EN
	FL INDUSTR.CONTROLS EN
	FL MACHINE SAFETY EN
	FL HEATING ELECTR EN
	FL APPL_INVERTER EN
	FL_BASE_STATION_EN
	<u>FL ELEVATOR EN</u>
	FL POWER SUPPLY EN
	FL 72H SAMPLE SER EN
	PO OMNIMATE EN
Engineering Data	WSCAD
Engineering Data	<u>STEP</u>

White paper surface mount technology Download Whitepaper



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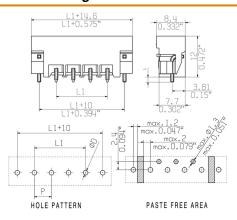
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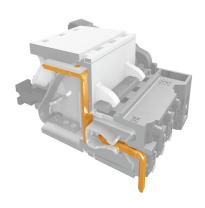
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# **Drawings**

#### **Dimensional drawing**



#### **Product benefits**



Safe power transmission **Product benefits** Proven properties





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# Mating connector (conditionally pluggable)

#### BLL 5.08/180



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

Туре	BLL 5.08/20/180 4.5SN B	Version	Product data	Packaging
Order No.	1649210000	PCB plug-in connector, female header, closed side, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190293697	connection, 5.08 mm, Number of poles: 20, 180°, Solder pin length	UL: 300 V / 15 A	
Qty.	20 pc(s).	(I): 4.5 mm, tinned, black, Box		



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## Mating connector (fully pluggable)

#### **BLZP 5.08HC/180F SN**



Female plug with clamping-yoke screw system for connecting wires with straight (180°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

#### General ordering data

Туре	BLZP 5.08HC/20/180F SN	Version	Product data	Packaging
Order No.	<u>1944270000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Box
GTIN (EAN)	4032248618859	180°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	12 pc(s).			
Туре	DL 7D F 00110 (00 (100F 0N			
Type	BLZP 5.08HC/20/180F SN	Version	Product data	Packaging
Order No.	1944510000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Packaging Box
• •	, ,		IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Вох

#### **BLF 5.08HC/180LR SN**



Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

Туре	BLF 5.08HC/20/180LR SN	Version	Product data	Packaging
Order No.	1014320000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup>	Box
GTIN (EAN)	4032248723034	180°, PUSH IN, Spring connection, Clamping range, max.: 3.31 mm <sup>2</sup>	UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	12 pc(s).	Box	12	
,	· = F = (-7:		·=	
Туре	BLF 5.08HC/20/180LR SN	Version	Product data	Packaging
•				Packaging Box
Туре	BLF 5.08HC/20/180LR SN	Version	Product data IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup>	Вох



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### Mating connector (fully pluggable)

#### **BLF 5.08HC/270LR SN**



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In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

#### **General ordering data**

Туре	BLF 5.08HC/20/270LR SN	Version	Product data	Packaging
Order No.	1982490000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup>	Box
GTIN (EAN)	4032248686582	270°, PUSH IN, Spring connection, Clamping range, max.: 3.31 mm <sup>2</sup>	, UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	12 pc(s).	Box	12	
Туре	BLF 5.08HC/20/270LR SN	Version	Product data	Packaging
Type Order No.	BLF 5.08HC/20/270LR SN 1983260000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	Product data IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup>	Packaging Box
			IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup>	Box

#### **BLZP 5.08HC/270F SN**



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Туре	BLZP 5.08HC/20/270F SN	Version	Product data	Packaging
Order No.	<u>1950770000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Box
GTIN (EAN)	4032248629176	270°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 1:	2
Qty.	12 pc(s).			
Туре	BLZP 5.08HC/20/270F SN	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/20/270F SN 1950490000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Packaging Box
	, ,		IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Вох



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## Mating connector (fully pluggable)

#### **BLL 5.08/90FI**



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

#### **General ordering data**

Туре	BLL 5.08/20/90FI 3.2SN	Version	Product data	Packaging
Order No.	<u>1843930000</u>	PCB plug-in connector, female header, Inverted flange, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4032248355686	connection, 5.08 mm, Number of poles: 20, 90°, Solder pin length (I):	UL: 300 V / 15 A	
Qty.	12 pc(s).	3.2 mm, tinned, orange, Box		

#### **BLT 5.08HC/180F**



Female plugs with TOP screw connection system for connecting wires with straight outlet direction and screw flange. The female connectors provide space for labelling and can be coded. HC = High Current.

Туре	BLT 5.08HC/20/180F SN B	Version	Product data	Packaging
Order No.	1844400000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	IEC: 400 V / 27 A / 0.2 - 2.5 mm <sup>2</sup>	Box
GTIN (EAN)	4032248356331	180°, TOP connection, Clamping range, max. : 2.5 mm², Box	UL: 300 V / 17 A / AWG 26 - AWG 1	4
Qty.	12 pc(s).			
Туре	BLT 5.08HC/20/180F SN 0	Version	Product data	Packaging
Order No.	1844170000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	IEC: 400 V / 27 A / 0.2 - 2.5 mm <sup>2</sup>	Box
GTIN (EAN)	4032248356096	180°, TOP connection, Clamping range, max. : 2.5 mm², Box	UL: 300 V / 17 A / AWG 26 - AWG 1	4
Qty.	12 pc(s).			



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## Mating connector (fully pluggable)

#### **BLF 5.08HC/90LR SN**



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In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

#### **General ordering data**

Туре	BLF 5.08HC/20/90LR SN O	Version	Product data	Packaging
Order No.	1002460000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup>	Box
GTIN (EAN)	4032248694624	$90^{\circ}\text{, PUSH IN, Spring connection, Clamping range, max.} : 3.31 \text{ mm}^2\text{,}$	UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	12 pc(s).	Box	12	
Туре	BLF 5.08HC/20/90LR SN B	Version	Product data	Packaging
Type Order No.	BLF 5.08HC/20/90LR SN B 1000590001	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	Product data IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup>	Packaging Box
	, ,		IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup>	Box

#### **BLF 5.08HC/180F SN**



Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

#### General ordering data

Туре	BLF 5.08HC/20/180F SN B	Version	Product data	Packaging
Order No.	<u>1013020000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup>	Box
GTIN (EAN)	4032248720781	180°, PUSH IN, Spring connection, Clamping range, max.: 3.31 mm <sup>2</sup>	, UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	12 pc(s).	Box	12	

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## Mating connector (fully pluggable)

Туре	BLF 5.08HC/20/180F SN O	Version	Product data	Packaging
Order No.	1013280000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup>	Box
GTIN (EAN)	4032248721023	180°, PUSH IN, Spring connection, Clamping range, max.: 3.31 mm <sup>2</sup>	, UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	12 pc(s).	Box	12	

#### **BLT 5.08HC/180LR**



Female plugs with TOP screw connection system for connecting wires with straight wire outlet and release latch mechanism. The female connectors provide space for labelling and can be coded. HC = High Current.

#### **General ordering data**

Туре	BLT 5.08HC/20/180LR SN	Version	Product data	Packaging
Order No.	1894330000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	IEC: 400 V / 27 A / 0.2 - 2.5 mm <sup>2</sup>	Box
GTIN (EAN)	4032248508655	180°, TOP connection, Clamping range, max. : 2.5 mm², Box	UL: 300 V / 17 A / AWG 26 - AWG 1	4
Qty.	12 pc(s).			
Туре	BLT 5.08HC/20/180LR SN	Version	Product data	Packaging
Type Order No.	BLT 5.08HC/20/180LR SN 1890400000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	Product data IEC: 400 V / 27 A / 0.2 - 2.5 mm <sup>2</sup>	Packaging Box
				Вох

#### **BLZP 5.08HC/90LR**



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Туре	BLZP 5.08HC/20/90LR SN	Version	Product data	Packaging
Order No.	1087200000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Box
GTIN (EAN)	4032248854424	90°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 1	2
Qty.	12 pc(s).			
Туре	BLZP 5.08HC/20/90LR SN	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/20/90LR SN 1087430000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Packaging Box
				Вох



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### Mating connector (fully pluggable)

#### **BLZP 5.08HC/270LR SN**



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

#### General ordering data

Туре	BLZP 5.08HC/20/270LR SN	Version	Product data	Packaging
Order No.	1947940000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Box
GTIN (EAN)	4032248624430	$270^{\circ}\text{, Clamping yoke connection, Clamping range, max.}: 4 \text{mm}^{2}\text{, Box}$	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	12 pc(s).			
•	· = F = (-):			
Туре	BLZP 5.08HC/20/270LR SN	Version	Product data	Packaging
		Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Packaging Box
Туре	BLZP 5.08HC/20/270LR SN		IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Box

#### **BLZP 5.08HC/90F SN**



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Туре	BLZP 5.08HC/20/90F SN B	Version	Product data	Packaging
Order No.	1950220000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Box
GTIN (EAN)	4032248628155	$90^{\circ}\text{, Clamping yoke connection, Clamping range, max.}:4~\text{mm}^2\text{, Box}$	UL: 300 V / 20 A / AWG 26 - AWG 1:	2
Qty.	12 pc(s).			
Туре	BLZP 5.08HC/20/90F SN O	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/20/90F SN O 1949980000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Packaging Box
				Вох



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### Mating connector (fully pluggable)

#### **BLZP 5.08HC/180LR SN**



Female plug with clamping-yoke screw system for connecting wires with straight (180°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

#### **General ordering data**

Туре	BLZP 5.08HC/20/180LR SN	Version	Product data	Packaging
Order No.	1945240000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Box
GTIN (EAN)	4032248620388	180°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	12 pc(s).			
•	1 ( )			
Туре	BLZP 5.08HC/20/180LR SN	Version	Product data	Packaging
		Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Packaging Box
Туре	BLZP 5.08HC/20/180LR SN		IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Box

#### **BLF 5.08HC/270F SN**



Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

Туре	BLF 5.08HC/20/270F SN B	Version	Product data	Packaging
Order No.	<u>1982300000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup>	Box
GTIN (EAN)	4032248686391	270°, PUSH IN, Spring connection, Clamping range, max.: 3.31 mm <sup>2</sup>	, UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	12 pc(s).	Box	12	
Туре	BLF 5.08HC/20/270F SN 0	Version	Product data	Packaging
Order No.	1983070000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup>	Box
GTIN (EAN)	4032248687169	270°, PUSH IN, Spring connection, Clamping range, max.: 3.31 mm <sup>2</sup> ,	, UL: 300 V / 18.5 A / AWG 26 - AWG	



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### Mating connector (fully pluggable)

#### **BLF 5.08HC/90F SN**



Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

Туре	BLF 5.08HC/20/90F SN BK	Version	Product data	Packaging
Order No.	1000400001	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup>	Box
GTIN (EAN)	4032248690367	$90^{\circ}\text{, PUSH IN, Spring connection, Clamping range, max.}: 3.31 \text{mm}^{2}\text{,}$	UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	12 pc(s).	Box	12	
Туре	BLF 5.08HC/20/90F SN OR	Version	Product data	Packaging
Type Order No.	BLF 5.08HC/20/90F SN OR 1002270000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 20,	Product data IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup>	Packaging Box
			IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup>	Вох



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### **Accessories**

#### **Coding elements**



# Only connects what is supposed to be connected: the right connection at the right place.

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery. Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

#### **General ordering data**

Туре	BLZ/SL KO OR BX	Version	Product data	Packaging
Order No.	<u>1573010000</u>	PCB plug-in connector, Accessories, Coding element, orange, Numbe	r	Box
GTIN (EAN)	4008190048396	of poles: 1		
Qty.	100 pc(s).			
Туре	BLZ/SL KO BK BX	Version	Product data	Packaging
Order No.	<u>1545710000</u>	PCB plug-in connector, Accessories, Coding element, black, Number		Box
GTIN (EAN)	4008190087142	of poles: 1		
Qty.	50 pc(s).			

#### **Additional accessories**



# No task is too small when creating the perfect solution. br />

Connections form just one part of the overall process. Small details are often the key to the perfect solution in applications where potentials are tested, grouped or even isolated

A system is not a system without small but useful details:

- Test plugs ensure reliable pick-up from diagnostic sockets
- Cross-connectors ensure a stable electrical distribution contact directly at the connection
- Compartment partition elements divide a large number of male connectors into several separate socket connector channels
- Locks and clips optional vibration-resistant clipon connection or mounting for male and female connectors

In tandem with the manufacturing process and application - more accessories = smaller workload

Туре	SL AT SW	Version	Product data	Packaging
Order No.	<u>1770240000</u>	PCB plug-in connector, Accessories, Spacer, black, Number of poles:	1	Box
GTIN (EAN)	4032248117710			
Otv	100 po(s)			



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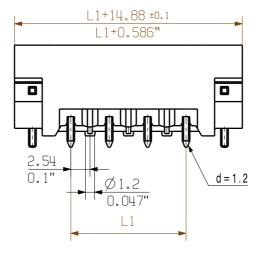
Klingenbergstraße 26 D-32758 Detmold

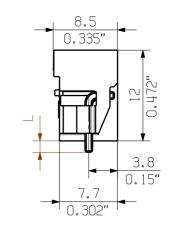
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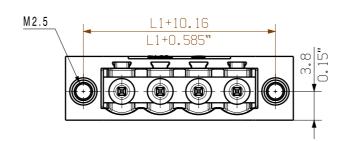
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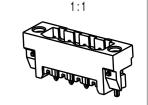
## Accessories

Туре	SL AT OR	Version	Product data	Packaging
Order No.	<u>1598300000</u>	PCB plug-in connector, Accessories, Spacer, orange, Number of poles:		Box
GTIN (EAN)	4008190189266	1		
Qty.	100 pc(s).			









116,84

111,76 106,68

101,60

96,52

91,44

86,36

81,28

76,20

71,12

66,04

60,96

55,88

50,80

45,72

40,64

35,56

30,48

4,600 4,400

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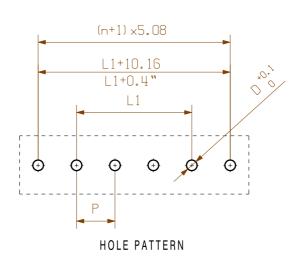
2,000

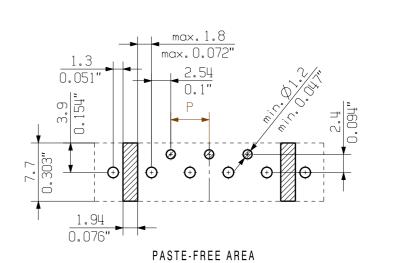
1,800

1,600

1,400

1,200





1.5	0,0
1,5	-0,3
2.2	0,1
3,2	-0,3

6 25,40 1,000 5 0,800 20,32 4 15,24 0,600 0,400 10,16 4.5 2 5,08 0,200 -0,3 STIFTLAENGE L n L1 [mm] L1 [lnch]

D = 1.5/0.059"(REFLOW SOLDERING) RECOMMENDATION FOR AUTOMÁTIC ASSEMBLY

P = RASTER/PITCH

SHOWN: SL-SMT 5.08HC/04/180 LF

For the mounting of PCBs, it should be noted that the rated data relates only to the PCB components The neccessary creepage and clearance paths must be

observed in connection with the respective applicant in accordance to IEC 664 / VDE 0110.

The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller PCB components are tested to the DIN EN 61984 standard, and are valid for its field of application.
Provided that the components are used to the intended purpose, all requirements with respect to the occuring of electrical, mechanical, thermic and corrosive stress will be satisfied.

ROHS		DIN ISO 2768-m							i
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	Scale: 2	:1	Checked	01.08.2	018	KOCH_JG			MALE
	Superse	des:.	Approved			LANG_T	Product file:	SL-SMT	5.08HC

-SMT 5.08HC/../180... STIFTLEISTE

MALE HEADER Product file: SL-SMT 5.08HC

n = POLZAH/ NO OF POLES

TOLERANZ Cat.no.:

34148 (23) Issue no Drawing no.

Sheet 03 of 04 sheets

7280



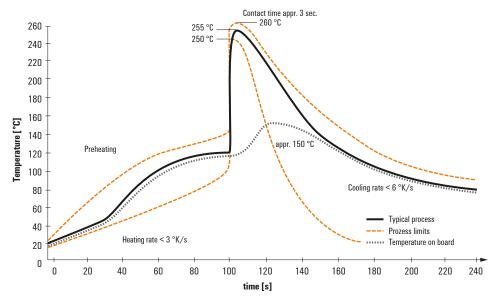
#### Recommended wave solderding profiles

#### Weidmüller Interface GmbH & Co. KG

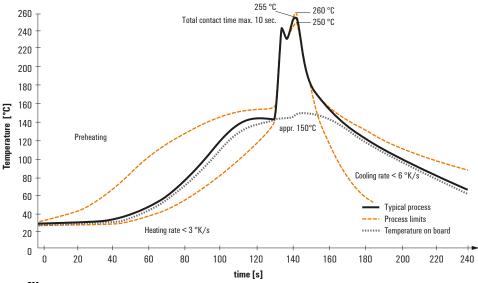
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#### Single Wave:



#### **Double Wave:**



#### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

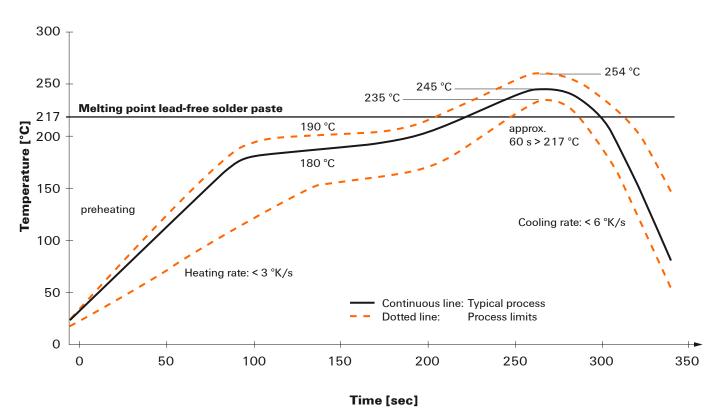


#### Recommended reflow soldering profile

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#### Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- · Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- · Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically  $\leq +3$ K/s. In parallel the solder paste is ,activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at  $\geq$  -6K/s solder is cured. Board and components cool down while avoiding cold cracks.