

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold

Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

















Similar to illustration

Pin headers with solder pin length optimised for wave flow soldering. The male connectors provide space for labelling and can be coded. HC = High Current.

General ordering data

Туре	SLD 5.08V/26/90 3.2 SN OR BX
Order No.	<u>1725280000</u>
Version	PCB plug-in connector, male header, open side, THT solder connection, 5.08 mm, Number of poles: 26, 90°, Solder pin length (I): 3.2 mm, tinned, orange, Box
GTIN (EAN)	4032248060689
Qty.	10 pc(s).
Product data	IEC: 400 V / 17 A UL: 300 V / 10 A
Packaging	Box

Creation date May 3, 2020 11:01:51 AM CEST



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Technical data

Dimensions and weights

Width	68.58 mm	Width (inches)	2.7 inch
Height	29.4 mm	Height (inches)	1.157 inch
Height of lowest version	26.2 mm	Depth	22.2 mm
Depth (inches)	0.874 inch	Net weight	21.712 g

System specifications

Product family	OMNIMATE Signal - series BL/SL 5.08	Type of connection	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	5.08 mm
Pitch in inches (P)	0.2 inch	Outgoing elbow	90°
Number of poles	26	Number of solder pins per pole	1
Solder pin length (I)	3.2 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Tolerance of solder pin position	± 0.15 mm	Solder pin dimensions	d = 1.2 mm, Octagonal
Solder pin dimensions = d tolerance	0 / -0,03 mm	Solder eyelet hole diameter (D)	1.3 mm
Solder eyelet hole diameter tolerance (D)+ 0,1 mm	L1 in mm	60.96 mm
L1 in inches	2.4 inch	Number of rows	2
Pin series quantity	2	Volume resistance	≤ 5mΩ
Can be coded	Yes	Plugging cycles	25

Material data

Insulating material	PBT	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	Illa
Comparative Tracking Index (CTI)	≥ 200	Insulation strength	≥ 10 ⁸ Ω
UL 94 flammability rating	V-0	GWFI	960 °C
Contact material	CuSn	Contact surface	tinned
Layer structure of solder connection	1-3 µm Ni / 2-4 µm Sn matt	Layer structure of plug contact	1-3 μm Ni / 2-4 μm Sn matt
Storage temperature, min.	-25 °C	Storage temperature, max.	50 °C
Max. relative humidity during storage	70 %	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	100 °C		

Rated data acc. to IEC

tested acc. to standard		Rated current, min. number of poles	
	IEC 60664-1, IEC 61984	(Tu=20°C)	17 A
Rated current, min. number of poles		Rated voltage for surge voltage class /	
(Tu=40°C)	15 A	pollution degree II/2	400 V
Rated voltage for surge voltage class /		Rated voltage for surge voltage class /	
pollution degree III/2	320 V	pollution degree III/3	250 V
Rated impulse voltage for surge voltage		Rated impulse voltage for surge voltage	
class/ pollution degree II/2	4 kV	class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage			
class/ contamination degree III/3	4 kV		



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Technical data

Rated data acc. to CSA

nstitute (CSA)	€P ·	Certificate No. (CSA)	
			200039-1121690
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		
Rated data acc. to UL 1059			
Institute (UR)	<i>717</i>	Certificate No. (UR)	500000
D-t	200.1/	D-41	E60693
Rated voltage (Use group B / UL 1059)		Rated voltage (Use group D / UL 1059)	
Rated current (Use group B / UL 1059)		Rated current (Use group D / UL 1059)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		
Packing			
Packaging	Box	VPE length	1 mm
VPE width	1 mm	VPE height	1 mm
Classifications			
ETIM 6.0	EC002637	ETIM 7.0	EC002637
eClass 9.0	27-44-04-02	eClass 9.1	27-44-04-02
eClass 10.0	27-44-04-02	UNSPSC	30-21-18-10

ETIM 6.0	EC002637	ETIM 7.0	EC002637
eClass 9.0	27-44-04-02	eClass 9.1	27-44-04-02
eClass 10.0	27-44-04-02	UNSPSC	30-21-18-10

Notes	
Notes	Additional colours on request
	Rated current related to rated cross-section & min. No. of poles.
	Spacing between rows: see hole layout
	• P on drawing = pitch
	 Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.



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Technical data

Α	p	p	r	o	V	a		S
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Approvals



ROHS Conform

Downloads

Approval/Certificate/Document of	of
Conformity	Declaration of the Manufacturer
Brochure/Catalogue	FL DRIVES EN
	MB DEVICE MANUF. EN
	FL DRIVES DE
	CAT 2 PORTFOLIOGUIDE EN
	FL BUILDING SAFETY EN
	FL APPL LED LIGHTING EN
	FL INDUSTR.CONTROLS EN
	FL MACHINE SAFETY EN
	FL HEATING ELECTR EN
	<u>FL APPL_INVERTER EN</u>
	FL BASE STATION EN
	<u>FL ELEVATOR EN</u>
	FL POWER SUPPLY EN
	FL 72H SAMPLE SER EN
	PO OMNIMATE EN
Engineering Data	<u>STEP</u>



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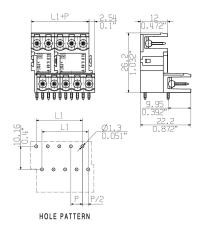
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Drawings

Dimensional drawing





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Mating connector (fully pluggable)

BLC 5.08R



Female plugs with crimp wire connection system. The female plugs provide space for labelling and can be coded.

General ordering data

Туре	BLC 5.08/13/180R BK BX	Version	Product data	Packaging
Order No.	<u>1712070000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 13,	IEC: 400 V / 21 A	Box
GTIN (EAN)	4008190935085	180°, Crimp connection, Clamping range, max. : 2.5 mm², Box	UL: 300 V / 10 A / AWG 26 - AWG 1	4
Qty.	50 pc(s).			
Туре	DL C E 00 (40 (400D OD DV	·, ·		
турс	BLC 5.08/13/180R OR BX	Version	Product data	Packaging
Order No.	1610600000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 13,	Product data IEC: 400 V / 21 A	Packaging Box
• •	, ,			Вох

BLL 5.08/180



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

Туре	BLL 5.08/13/180 3.2 SN	Version	Product data	Packaging
Order No.	1648900000	PCB plug-in connector, female header, closed side, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190293383	connection, 5.08 mm, Number of poles: 13, 180°, Solder pin length	UL: 300 V / 15 A	
Qty.	24 pc(s).	(I): 3.2 mm, tinned, orange, Box		



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Mating connector (fully pluggable)

BLF 5.08HC/270 SN



Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Туре	BLF 5.08HC/13/270 SN OR	Version	Product data	Packaging
Order No.	1982810000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 13,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248686902	270°, PUSH IN, Spring connection, Clamping range, max.: 3.31 mm ²	, UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	24 pc(s).	Box	12	
Туре	BLF 5.08HC/13/270 SN BK	Version	Product data	Packaging
Type Order No.	BLF 5.08HC/13/270 SN BK 1982040000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 13,		Packaging Box
	, ,		IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box

BLL 5.08/180B



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

Туре	BLL 5.08/13/180B 3.2SN	Version	Product data	Packaging
Order No.	<u>1682840000</u>	PCB plug-in connector, female header, Dovetails for fixing blocks, THT	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190474607	solder connection, 5.08 mm, Number of poles: 13, 180°, Solder pin	UL: 300 V / 15 A	
Qty.	24 pc(s).	length (I): 3.2 mm, tinned, orange, Box		



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Mating connector (fully pluggable)

BLZP 5.08HC/225B SN



Clamping-yoke connection with right-angled (90° or 270°) or angled (225°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/13/225B SN	Version	Product data	Packaging
Order No.	<u>1946090000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 13,	IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248621644	225°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 15 A / AWG 26 - AWG 12	2
Qty.	24 pc(s).			
Туре	BLZP 5.08HC/13/225B SN	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/13/225B SN 1945860000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 13,	Product data IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Packaging Box
• •	, ,		IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box

BLZP 5.08HC/90 SN



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Туре	BLZP 5.08HC/13/90 SN OR	Version	Product data	Packaging
Order No.	1948120000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 13,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248624546	90°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 1:	2
Qty.	24 pc(s).			
Туре	BLZP 5.08HC/13/90 SN BK	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/13/90 SN BK 1948350000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 13,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm ²	Packaging Box
• •				Вох



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Mating connector (fully pluggable)

BLF 5.08HC/90 SN



Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Туре	BLF 5.08HC/13/90 SN BK	Version	Product data	Packaging
Order No.	1000140001	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 13,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248690091	$90^{\circ}\text{, PUSH IN, Spring connection, Clamping range, max.} : 3.31 \text{ mm}^2\text{,}$	UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	24 pc(s).	Box	12	
Туре	BLF 5.08HC/13/90 SN OR	Version	Product data	Packaging
Type Order No.	BLF 5.08HC/13/90 SN OR 1001640000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 13,	Product data IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Packaging Box
	, ,		IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box

BLZP 5.08HC/225 SN



Clamping-yoke connection with right-angled (90° or 270°) or angled (225°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Туре	BLZP 5.08HC/13/225 SN O	Version	Product data	Packaging
Order No.	<u>1946360000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 13,	IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248622139	225°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 15 A / AWG 26 - AWG 12	2
_	0.4 ()			
Qty.	24 pc(s).			
Oty. Type	BLZP 5.08HC/13/225 SN B	Version	Product data	Packaging
•				Packaging Box
Туре	BLZP 5.08HC/13/225 SN B		IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Вох



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Mating connector (fully pluggable)

BLC 5.08BR



Female plugs with crimp wire connection system. The female plugs provide space for labelling and can be coded.

General ordering data

Туре	BLC 5.08/13/180BR OR BX	Version	Product data	Packaging
Order No.	<u>1649480000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 13,	IEC: 400 V / 21 A	Box
GTIN (EAN)	4008190294595	180°, Crimp connection, Clamping range, max. : 2.5 mm², Box	UL: 300 V / 10 A / AWG 26 - AWG 1	4
Qty.	50 pc(s).			
Туре	BLC 5.08/13/180BR BK BX	Version	Product data	Packaging
Type Order No.	BLC 5.08/13/180BR BK BX 1712220000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 13,	Product data IEC: 400 V / 21 A	Packaging Box
• •	, ,			Вох

BLF 5.08HC/180 SN



Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

Туре	BLF 5.08HC/13/180 SN BK	Version	Product data	Packaging
Order No.	<u>1013550000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 13,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248721696	180°, PUSH IN, Spring connection, Clamping range, max.: 3.31 mm ² ,	UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	24 pc(s).	Box	12	
Туре	BLF 5.08HC/13/180 SN OR	Version	Product data	Packaging
Order No.	<u>1013810000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 13,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
Order No. GTIN (EAN)	1013810000 4032248721917	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 13, 180°, PUSH IN, Spring connection, Clamping range, max.: 3.31 mm²,	, ,	



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Mating connector (fully pluggable)

BLZP 5.08HC/180 SN



Female plug with clamping-yoke screw system for connecting wires with straight (180°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/13/180 SN B	Version	Product data	Packaging
Order No.	1943920000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 13,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248618057	180°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	24 pc(s).			
•	1 1 7			
Туре	BLZP 5.08HC/13/180 SN O	Version	Product data	Packaging
	- ' ' '	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 13,		Packaging Box
Туре	BLZP 5.08HC/13/180 SN O		IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box

BLL 5.08/90



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

Туре	BLL 5.08/13/90 3.2 SN O	Version	Product data	Packaging
Order No.	1648420000	PCB plug-in connector, female header, closed side, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190292898	connection, 5.08 mm, Number of poles: 13, 90°, Solder pin length (I):	UL: 300 V / 15 A	
Qty.	24 pc(s).	3.2 mm, tinned, orange, Box		



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Mating connector (fully pluggable)

BLZP 5.08HC/270 SN



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Gonorai				
Туре	BLZP 5.08HC/13/270 SN B	Version	Product data	Packaging
Order No.	<u>1949130000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 13,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248626588	$270^{\circ}\text{, Clamping yoke connection, Clamping range, max.}: 4~\text{mm}^2\text{, Box}$	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	24 pc(s).			
Type	BLZP 5.08HC/13/270 SN O	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/13/270 SN O 1948900000		Product data IEC: 400 V / 23 A / 0.2 - 4 mm ²	Packaging Box
• •	, ,		IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box



Accessories

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Blocks for PCB mounting





Minor component, major effect:

Clip-on attachment elements increase the mechanical resilience of the whole plug connection by

- securing the male connectors to the circuit board
- providing a vibration-proof connection between the sockets and the male connectors

Clip-on or pre-assembled - always the right solution:

- Hard-wearing, precise fitting dovetail joint
- · Hard-wearing metal threaded inserts
- Suitable for all outlet directions

Maximum stability, minimum effort:

- Extremely resilient for frequent fastening operations
- Complete set for easy selection

The result: soldering points, contacts and overall module are more resilient against mechanical stress such as vibrations and tensile loads.

General ordering data

Туре	SLA BB14 OR	Version	Product data	Packaging
Order No.	<u>1594200000</u>	PCB plug-in connector, Accessories, Mounting block, orange, Number		Box
GTIN (EAN)	4008190184988	of poles: 1		
Qty.	20 pc(s).			
Туре	SLA BB14 SW	Version	Product data	
Order No.	<u>1774460000</u>	PCB plug-in connector, Accessories, Mounting block, black, Number of	f	
GTIN (EAN)	4032248148813	poles: 1		

Coding elements



Only connects what is supposed to be connected: the right connection at the right place.

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery. Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

Туре	BLZ/SL KO OR BX	Version	Product data	Packaging
Order No.	<u>1573010000</u>	PCB plug-in connector, Accessories, Coding element, orange, Number	r	Box
GTIN (EAN)	4008190048396	of poles: 1		
Qty.	100 pc(s).			



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Accessories

Туре	BLZ/SL KO BK BX	Version	Product data	Packaging
Order No.	<u>1545710000</u>	PCB plug-in connector, Accessories, Coding element, black, Number		Box
GTIN (EAN)	4008190087142	of poles: 1		
Qty.	50 pc(s).			

Additional accessories



No task is too small when creating the perfect solution. br />

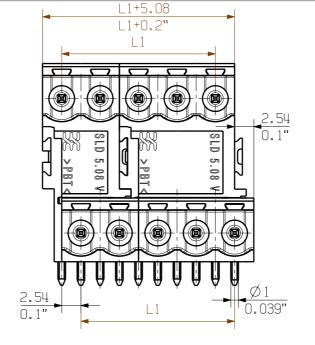
Connections form just one part of the overall process. Small details are often the key to the perfect solution in applications where potentials are tested, grouped or even isolated.

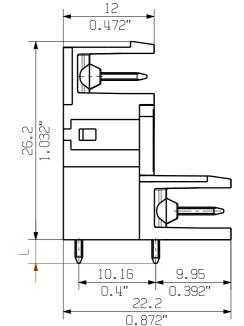
A system is not a system without small but useful details:

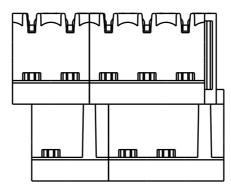
- Test plugs ensure reliable pick-up from diagnostic sockets
- Cross-connectors ensure a stable electrical distribution contact directly at the connection
- Compartment partition elements divide a large number of male connectors into several separate socket connector channels
- Locks and clips optional vibration-resistant clipon connection or mounting for male and female connectors

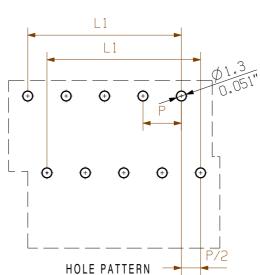
In tandem with the manufacturing process and application - more accessories = smaller workload

Туре	SL AT SW	Version	Product data	Packaging
Order No.	<u>1770240000</u>	PCB plug-in connector, Accessories, Spacer, black, Number of poles: 1		Box
GTIN (EAN)	4032248117710			
Qty.	100 pc(s).			
Туре	SL AT OR	Version	Product data	Packaging
Order No.	1598300000	PCB plug-in connector, Accessories, Spacer, orange, Number of poles		Box
Order No. GTIN (EAN)	<u>1598300000</u> 4008190189266	PCB plug-in connector, Accessories, Spacer, orange, Number of poles 1		Box











40,64 1,600 35,56 1,400 30,48 1,200 1,000 25,40 STIFTLÄNGE L **TOLERANZ** 20,32 0,800 PIN LENGTH L TOLERANCE 15,24 0,600 0,1 3,2 10,16 0,400 -0,3 5,08 0,200 0,1 4,5 n L1 [mm] L1 [lnch] -0,3

PRODUCT FILE: SLD 5.08V

116,84

111,76

106,68

101,60 96,52

91,44

86,36

81,28

76,20

71,12

66,04

60,96

55,88

50,80

45,72

4,600 4,400

4,200

4,000

3,800

3,600

3,400

3,200

3,000

2,800

2,600

2,400 2,200

2,000

1,800

(13)

7305

P=RASTER / PITCH SHOWN: SLD 5.08V/10/90

SUPERSEDES:

For the mounting of PCBs, it should be noted that the rated data relates only to the PCB components

The neccessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to IEC 664 / VDE 0110.

The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller PCB components are tested to the DIN EN 61984 standard, and are valid for its field of application. Provided that the components are used to the intended purpose, all requirements with respect to the occuring of electrical, mechanical, thermic and corrosive stress will be satisfied.

								-0,3	"	ւլլ	
GENERAL TOLERANCE:								- (AT.N	0.:.	
DIN ISO 2768-m	84039/5 09.09.15 HEI	_	We	eidn	nüll	er	3	DRAWING	2 NO. 01		03
		DATE	NAME								
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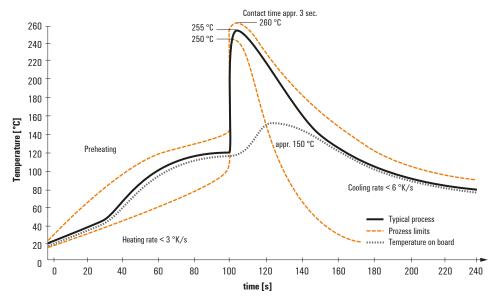
Recommended wave solderding profiles

Weidmüller Interface GmbH & Co. KG

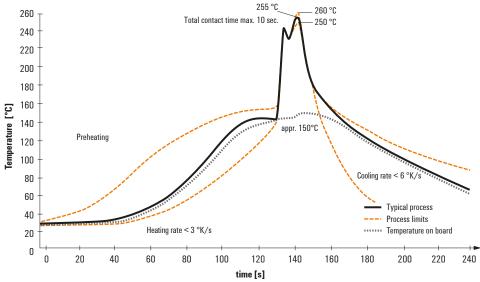
Klingenbergstraße 16 D-32758 Detmold Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.