

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com





Similar to illustration

Male connectors with 135° outlet direction. The solder pin length is optimised for wave flow soldering. The pin headers provide space for labelling and can be coded.

General ordering data

Туре	SL 5.08/18/135B 3.2SN OR BX
Order No.	<u>1605690000</u>
Version	PCB plug-in connector, male header, Dovetails for fixing blocks, THT solder connection, 5.08 mm, Number of poles: 18, 135°, Solder pin length (I): 3.2 mm, tinned, orange, Box
GTIN (EAN)	4008190122683
Qty.	20 pc(s).
Product data	IEC: 400 V / 17 A UL: 300 V / 15 A
Packaging	Box

Creation date May 3, 2020 10:08:10 PM CEST

Technical data



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Dimensions and weights

Width	93.44 mm	Width (inches)	3.679 inch
Height	15.5 mm	Height (inches)	0.61 inch
Height of lowest version	12.3 mm	Depth	13.13 mm
Depth (inches)	0.517 inch	Net weight	7.2 g

System specifications

Product family	OMNIMATE Signal - series BL/SL 5.08
Mounting onto the PCB	THT solder connection
Pitch in inches (P)	0.2 inch
Number of poles	18
Solder pin length (I)	3.2 mm
Tolerance of solder pin position	± 0.20 mm
Solder pin dimensions = d tolerance	0 / -0,03 mm
Solder eyelet hole diameter tolerance (D	0)+ 0,1 mm
L1 in inches	3.4 inch
Pin series quantity	
	1
Volume resistance	≤5mΩ
Plugging cycles	25

Type of connection	
	Board connection
Pitch in mm (P)	5.08 mm
Outgoing elbow	135°
Number of solder pins per pole	1
Solder pin length tolerance	+0.1 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal
Solder eyelet hole diameter (D)	1.3 mm
L1 in mm	86.36 mm
Number of rows	1
Touch-safe protection acc. to DIN VDE 57 106	finger-safe plugged/ back- of-hand-safe unplugged
Can be coded	Yes

Material data

Insulating material	PBT
Colour chart (similar)	RAL 2000
Comparative Tracking Index (CTI)	≥ 200
UL 94 flammability rating	V-0
Contact material	CuSn
Layer structure of solder connection	1-3 μm Ni / 2-4 μm Sn
	matt
Storage temperature, min.	-25 °C
Max. relative humidity during storage	70 %
Operating temperature, max.	100 °C
Temperature range, installation, max.	100 °C

orange
Illa
≥ 10 ⁸ Ω
960 °C
tinned
1-3 μm Ni / 2-4 μm Sn matt
50 °C
-50 °C
-25 °C

Rated data acc. to IEC

tested acc. to standard		Rated current, min. number of poles	
	IEC 60664-1, IEC 61984	(Tu=20°C)	17 A
Rated current, max. number of poles (Tu=20°C)	13 A	Rated current, min. number of poles (Tu=40°C)	15 A
Rated current, max. number of poles (Tu=40°C)	11 A	Rated voltage for surge voltage class / pollution degree II/2	400 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV	Short-time withstand current resistance	3 x 1s with 120 A

Technical data

Rated data acc. to CSA



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Institute (CSA)	~	Certificate No. (CSA)	
	(CD.		
	0001/		200039-1121690
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	15 A	Rated current (Use group D / CSA)	10 A
Reference to approval values	Specifications are maximum values, details -		
	see approval certificate.		
Rated data acc. to UL 1059			
Institute (UR)		Certificate No. (UR)	
institute (Un)	AT.	Certificate No. (Un)	E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	15 A	Rated current (Use group D / UL 1059)	
Reference to approval values	Specifications are maximum values, details - see approval certificate.		
Packing			
Packaging	Box	VPE length	39 mm
VPE width	105 mm	VPE height	140 mm
Classifications			
ETIM 6.0	EC002637	ETIM 7.0	EC002637
eClass 9.0	27-44-04-02	eClass 9.1	27-44-04-02
eClass 10.0	27-44-04-02	UNSPSC	30-21-18-10
Notes			
Notes	Additional colours on request		
Notes	Additional colours on request		
	Gold-plated contact surfaces of	on request	
	Rated current related to rated	cross-section & min. No. of poles.	
	• P on drawing = pitch		
		omponent itself. Clearance and creepage distance in the relevant application standards.	es to other components are to
IPC conformity	Conformity: The products are de standards and norms and comp	veloped, manufactured and delivered according y with the assured properties in the data sheet r Class 2". Further claims on the products can be e	esp. fulfill decorative propertie

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Technical data

Approvals

Approvals

ROHS



Downloads

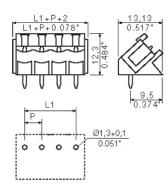
Approval/Certificate/Document	of
Conformity	Declaration of the Manufacturer
Brochure/Catalogue	FL DRIVES EN MB DEVICE MANUF. EN FL DRIVES DE FL BUILDING SAFETY EN FL APPL LED LIGHTING EN
	FL INDUSTR.CONTROLS EN FL MACHINE SAFETY EN FL HEATING ELECTR EN FL APPL_INVERTER EN FL BASE_STATION_EN
	FL ELEVATOR EN FL POWER SUPPLY EN FL 72H SAMPLE SER EN PO OMNIMATE EN
Engineering Data	<u>WSCAD</u>
Engineering Data	<u>STEP</u>

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Drawings

Dimensional drawing





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Mating connector (fully pluggable)

BLF 5.08HC/270 SN

BLZP 5.08HC/225 SN

BLZP 5.08HC/18/225 SN O ... Version Туре 1946410000 Order No.

General ordering data

GTIN (EAN)	4032248622184	$225^\circ\!,$ Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 15 A / AWG 26 - AWG 12	2
Qty.	18 pc(s).			
Туре	BLZP 5.08HC/18/225 SN B	Version	Product data	Packaging
Order No.	<u>1946720000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248622498	$225^\circ,$ Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 15 A / AWG 26 - AWG 12	2
Qty.	18 pc(s).			

PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,

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Catalogue status 17.04.2020 / We reserve the right to make technical changes.



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Just as reliable as the millionfold proven original and featuring innovative details: The BLF 5.08HC PUSH IN version of the BLZP 5.08HC

female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

		-
General	ordering	data

Туре	BLF 5.08HC/18/270 SN OR	Version	Product data	Packaging
Order No.	<u>1982860000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248686957	270°, PUSH IN, Spring connection, Clamping range, max. : 3.31 mm ²	, UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	18 pc(s).	Box	12	
Туре	BLF 5.08HC/18/270 SN BK	Version	Product data	Packaging
Type Order No.	BLF 5.08HC/18/270 SN BK 1982090000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,		Packaging Box
			IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box

Clamping-yoke connection with right-angled (90° or 270°) or angled (225°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Product data

IEC: 400 V / 17.5 A / 0.2 - 4 mm²



Packaging

Box



Mating connector (fully pluggable)

BLZP 5.08HC/270 SN



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/18/270 SN 0	Version	Product data	Packaging
Order No.	<u>1948950000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248626403	$270^\circ\!,$ Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	18 pc(s).			
Туре	BLZP 5.08HC/18/270 SN B	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/18/270 SN B 1949180000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,		Packaging Box
			IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box

BLZP 5.08HC/225B SN



Clamping-yoke connection with right-angled (90° or 270°) or angled (225°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/18/225B SN	Version	Product data	Packaging
Order No.	<u>1946140000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248621712	$225^\circ\!,$ Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 15 A / AWG 26 - AWG 12	2
Qty.	18 pc(s).			
	1 ()			
Туре	BLZP 5.08HC/18/225B SN	Version	Product data	Packaging
-	BLZP 5.08HC/18/225B SN 1945910000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	Product data IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Packaging Box
Туре			IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box



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Mating connector (fully pluggable)

BLZP 5.08HC/180 SN



Female plug with clamping-yoke screw system for connecting wires with straight (180°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/18/180 SN B	Version	Product data	Packaging
Order No.	<u>1943970000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248618125	180°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	18 pc(s).			
Туре	BLZP 5.08HC/18/180 SN 0	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/18/180 SN O 1943740000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,		Packaging Box
			IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box

BLF 5.08HC/180 SN



Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Туре	BLF 5.08HC/18/180 SN OR	Version	Product data	Packaging
Order No.	<u>1013860000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248721962	180°, PUSH IN, Spring connection, Clamping range, max. : 3.31 mm ² ,	UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	18 pc(s).	Box	12	
Туре	BLF 5.08HC/18/180 SN BK	Version	Product data	Packaging
Type Order No.	BLF 5.08HC/18/180 SN BK 1013610000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	Product data IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Packaging Box
	-, , -		IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box

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Weidmüller Interface GmbH & Co. KG

Mating connector (fully pluggable)

BLZP 5.08HC/90 SN



Weidmüller Interface GmbH & Co. KG Klingenbergstraße 26 D-32758 Detmold

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Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/18/90 SN OR	Version	Product data	Packaging
Order No.	<u>1948170000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248624591	90°, Clamping yoke connection, Clamping range, max. : 4 mm ² , Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	18 pc(s).			
Туре	BLZP 5.08HC/18/90 SN BK	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/18/90 SN BK 1948400000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm ²	Packaging Box
			IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box

BLL 5.08/180



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

General ordering data

Туре	BLL 5.08/18/180 3.2 SN	Version	Product data	Packaging
Order No.	<u>1648950000</u>	PCB plug-in connector, female header, closed side, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190293437	connection, 5.08 mm, Number of poles: 18, 180°, Solder pin length	UL: 300 V / 15 A	
Qty.	18 pc(s).	(I): 3.2 mm, tinned, orange, Box		

Mating connector (fully pluggable)

BLF 5.08HC/90 SN

AN ANTANANA



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In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Туре	BLF 5.08HC/18/90 SN OR	Version	Product data	Packaging
Order No.	<u>1001690000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248693498	90°, PUSH IN, Spring connection, Clamping range, max. : 3.31 $\rm mm^2,$	UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	18 pc(s).	Box	12	
Туре	BLF 5.08HC/18/90 SN BK	Version	Product data	Packaging
Type Order No.	BLF 5.08HC/18/90 SN BK 1000190001	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	Product data IEC: 400 V / 24 A / 0.2 - 2.5 mm²	Packaging Box
			IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box

BLL 5.08/90



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

General ordering data

Туре	BLL 5.08/18/90 3.2 SN O	Version	Product data	Packaging
Order No.	<u>1648470000</u>	PCB plug-in connector, female header, closed side, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190292942	connection, 5.08 mm, Number of poles: 18, 90°, Solder pin length (I	: UL: 300 V / 15 A	
Qty.	18 pc(s).	3.2 mm, tinned, orange, Box		

Mating connector (fully pluggable)

BLT 5.08HC/180B





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Female plugs with TOP screw connection system for connecting wires with straight 180° outlet direction. The female connectors provide space for labelling and can be coded. HC = High Current.

General ordering data

Туре	BLT 5.08HC/18/180B SN 0	Version	Product data	Packaging
Order No.	<u>1503460000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	IEC: 400 V / 27 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4008190181215	180°, TOP connection, Clamping range, max. : 2.5 mm², Box	UL: 300 V / 17 A / AWG 26 - AWG 14	4
Qty.	18 pc(s).			

BLL 5.08/180B



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

General ordering data Туре BLL 5.08/18/180B 3.2SN ... Version Product data Packaging Order No. 1682890000 PCB plug-in connector, female header, Dovetails for fixing blocks, THT IEC: 400 V / 23 A Box GTIN (EAN) 4008190474652 solder connection, 5.08 mm, Number of poles: 18, 180°, Solder pin UL: 300 V / 15 A Qty. 18 pc(s). length (I): 3.2 mm, tinned, orange, Box

Accessories

Coding elements





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Only connects what is supposed to be connected: the right connection at the right place.

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery. Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

General ordering data

Туре	BLZ/SL KO BK BX	Version	Product data	Packaging
Order No.	<u>1545710000</u>	PCB plug-in connector, Accessories, Coding element, black, Numbe	r	Box
GTIN (EAN)	4008190087142	of poles: 1		
Qty.	50 pc(s).			
Туре	BLZ/SL KO OR BX	Version	Product data	Packaging
Type Order No.	BLZ/SL KO OR BX <u>1573010000</u>	Version PCB plug-in connector, Accessories, Coding element, orange, Numb		Packaging Box

Additional accessories



No task is too small when creating the perfect solution. br />

Connections form just one part of the overall process. Small details are often the key to the perfect solution in applications where potentials are tested, grouped or even isolated.

A system is not a system without small but useful details:

- Test plugs ensure reliable pick-up from diagnostic sockets
- Cross-connectors ensure a stable electrical distribution contact directly at the connection
- Compartment partition elements divide a large number of male connectors into several separate socket connector channels
- Locks and clips optional vibration-resistant clipon connection or mounting for male and female connectors

In tandem with the manufacturing process and application - more accessories = smaller workload

General ordering data

Туре	SL AT OR	Version	Product data	Packaging
Order No.	<u>1598300000</u>	PCB plug-in connector, Accessories, Spacer, orange, Number of poles	:	Box
GTIN (EAN)	4008190189266	1		
Qty.	100 pc(s).			

Creation date May 3, 2020 10:08:10 PM CEST

Accessories

Туре	SL AT SW	Version	Product data	Packaging
Order No.	<u>1770240000</u>	PCB plug-in connector, Accessories, Spacer, black, Number of poles	: 1	Box
GTIN (EAN)	4032248117710			
Qty.	100 pc(s).			

Blocks for PCB mounting



Minor component, major effect:

Clip-on attachment elements increase the mechanical resilience of the whole plug connection by

- securing the male connectors to the circuit board
- providing a vibration-proof connection between the sockets and the male connectors

Clip-on or pre-assembled - always the right solution:

- · Hard-wearing, precise fitting dovetail joint
- · Hard-wearing metal threaded inserts
- · Suitable for all outlet directions

Maximum stability, minimum effort:

- Extremely resilient for frequent fastening operations
- Complete set for easy selection

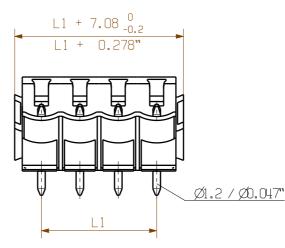
The result: soldering points, contacts and overall module are more resilient against mechanical stress such as vibrations and tensile loads.

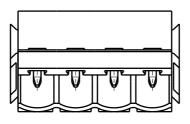
General ordering data

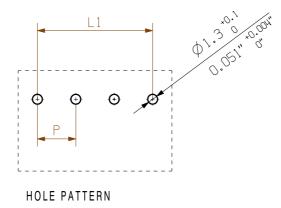
Туре	SL 135 BB15R OR	Version	Packaging				
Order No.	<u>1606450000</u>	PCB plug-in connector, Accessories, Mounting block, o	Box				
GTIN (EAN)	4008190179984	of poles: 1					
Qty.	20 pc(s).						
Туре	SL 135 BB15R SW	Version	Due du et dete				
Type	SE 130 DE ION SVV	version	Product data				
Order No.	<u>1636370000</u>	version PCB plug-in connector, Accessories, Mounting block, b					

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MASSE OHNE TOLERANZ SIND KEINE PRUEFMASSE DIMS. WITHOUT TOLERANCE ARE NOT CONTROL DIMS.









P = RASTER / PITCH

SHOWN: SL5.08/04/135B METRIC TOLERANCES: RoHS X. = ±0.3 X.X = ±0.1 54686/0 17.11.10 HERTEL_S 01 W $X.XX = \pm 0.05$ MODIFICATION NAME DATE \bigcirc DRAWN 09.07.2003 GROESCHL_ RESPONSIBLE HERTEL_S SCALE: 2:1 CHECKED 18.11.2010 HECKERT_M SUPERSEDES: APPROVED HECKERT M

For the mounting of PCBs, it should be noted that the rated data relates only to the PCB components alone.

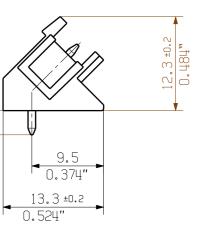
alone. The neccessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to IEC 664 / VDE 0110. The current-carrying capacity and pitch tolerance is to

The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller PCB components are tested to the DIN EN 61984 standard, and are valid for its field of application. Provided that the components are used to the intended purpose, all requirements with respect to the occuring of electrical, mechanical, thermic and corrosive stress will be satisfied.

WEITERGABE SOWIE VERVIELFAELTIGUNG DIESES DOKUMENTS, VERWERTUNG UND MITTEILUNG SEINES INHALTS SIND VERBOTEN, SOWEIT NICHT AUSDRUECKLICH GESTATTET. ZUWIDERHANDLUNGEN VERPFLICHTEN ZU SCHADENERSATZ, ALLE RECHTE FUER DEN FALL DER PATENT-, GEBRAUCHSMUSTER- ODER GESCHMACKSMUSTEREINTRAGUNG VORBEHALTEN. THE REPRODUCTION, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICID AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. WEIDMUELLER EXCLUSIVELY RESERVES THE RIGHT TO FILE FOR PATENTS, UTILITY MODELS OR DESIGNS.

					24	116,84	4,600			
					23	111,76	4,400			
					22	106,68	4,200			
					21	101,60	4,000			
					20	96,52	3,800			
					19	91,44	3,600			
					18	86,36	3,400			
					17	81,28	3,200			
				16	76,20	3,000				
						71,12	2,800			
						66,04	2,600			
						60,96	2,400			
						55,88	2,200			
\square	★¥\	11	50,80	2,000						
						45,72	1,800			
				9	40,64	1,600				
					8	35,56	1,400			
			1		7	30,48	1,200			
	STI	FTLAENGE L	TOLEF	RANZ	6	25,40	1,000			
	PI	NLENGTH L	TOLEF	RANC	5	20,32	0,800			
		3,2	0,		4	15,24	0,600			
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DIE DEUTSCHE VERSION IST VERBINDLICH THE GERMAN VERSION IS BINDING

Wave Solder Profile

Recommended wave solderding profiles

Weidmüller 🟵

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Double Wave:

Single Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.