

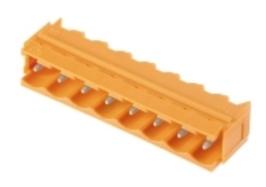
#### Weidmüller Interface GmbH & Co. KG

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Germany

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#### **Product image**



















#### Similar to illustration

Pin headers made from glass-fibre-reinforced plastic with 90° wire outlet; optimised for wave soldering. The flange variant (F) can be screwed onto the respective counter piece or the circuit board. There is no need for an extra screw to connect the circuit board when the solder flange (LF) version is used. This also protects the solder points from mechanical strain. All pin headers can be manually coded or ordered pre-coded. HC = High Current.

#### **General ordering data**

Туре	SL 5.08HC/21/90B 3.2SN OR BX
Order No.	<u>1154980000</u>
Version	PCB plug-in connector, male header, Dovetails for fixing blocks, THT solder connection, 5.08 mm, Number of poles: 21, 90°, Solder pin length (I): 3.2 mm, tinned, orange, Box
GTIN (EAN)	4050118050851
Qty.	20 pc(s).
Product data	IEC: 400 V / 24 A UL: 300 V / 18.5 A
Packaging	Box

Creation date May 2, 2020 7:55:32 AM CEST



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### **Technical data**

#### **Dimensions and weights**

Width	108.44 mm	Width (inches)	4.269 inch
Height	11.7 mm	Height (inches)	0.461 inch
Height of lowest version	8.5 mm	Depth	12 mm
Depth (inches)	0.472 inch	Net weight	8.274 g

#### **System specifications**

Product family	OMNIMATE Signal - series BL/SL 5.08	Type of connection	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	5.08 mm
Pitch in inches (P)	0.2 inch	Outgoing elbow	90°
Number of poles	21	Number of solder pins per pole	1
Solder pin length (I)	3.2 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Tolerance of solder pin position	± 0.20 mm	Solder pin dimensions	d = 1.2 mm, Octagonal
Solder pin dimensions = d tolerance	0 / -0,03 mm	Solder eyelet hole diameter (D)	1.3 mm
Solder eyelet hole diameter tolerance (	D)+ 0,1 mm	L1 in mm	101.6 mm
L1 in inches	4 inch	Number of rows	1
Pin series quantity	1	Volume resistance	≤ 5mΩ
Can be coded	Yes	Plugging cycles	25
Plugging force/pole, max.	10 N	Pulling force/pole, max.	7.5 N

#### **Material data**

Insulating material	PA GF	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	II
Comparative Tracking Index (CTI)	≥ 550	Insulation strength	≥ 10 <sup>8</sup> Ω
UL 94 flammability rating	V-0	GWFI	960 °C
Contact material	CuMg	Contact surface	tinned
Layer structure of solder connection	1-3 µm Ni / 2-4 µm Sn matt	Layer structure of plug contact	1-3 µm Ni / 2-4 µm Sn matt
Storage temperature, min.	-25 ℃	Storage temperature, max.	50 °C
Max. relative humidity during storage	70 %	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	100 °C		

#### Rated data acc. to IEC

tested acc. to standard		Rated current, min. number of poles	
	IEC 60664-1, IEC 61984	(Tu=20°C)	24 A
Rated current, max. number of poles (Tu=20°C)	19 A	Rated current, min. number of poles (Tu=40°C)	21 A
Rated current, max. number of poles (Tu=40°C)	16.5 A	Rated voltage for surge voltage class / pollution degree II/2	400 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV		

#### Rated data acc. to CSA

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA) 300 V	
Rated current (Use group B / CSA)	18.5 A	Rated current (Use group D / CSA) 10 A	



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### **Technical data**

#### Rated data acc. to UL 1059

Institute (cURus)		Certificate No. (cURus)	
montate (contac)		00.101.0	
	o The use		
	L # 100		E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	18.5 A	Rated current (Use group D / UL 1059)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		
Packing			
Packaging	Box	VPE length	35 mm
VPE width	130 mm	VPE height	150 mm
Classifications			
ETIM 6.0	EC002637	ETIM 7.0	EC002637
eClass 9.0 eClass 10.0	27-44-04-02 27-44-04-02	eClass 9.1	27-44-04-02
eclass 10.0	27-44-04-02		
Notes			
Notes	Additional colours on request		
	Gold-plated contact surfaces of	n request	
	Rated current related to rated	cross-section & min. No. of poles.	
	• P on drawing = pitch		
		mponent itself. Clearance and creepage distand th the relevant application standards.	ces to other components are to
IPC conformity	Conformity: The products are dev standards and norms and comply	veloped, manufactured and delivered according y with the assured properties in the data sheet lass 2". Further claims on the products can be e	resp. fulfill decorative properties
Approvals			
Approvals			
ROHS	Conform		



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### **Technical data**

#### **Downloads**

Declaration of the Manufacturer
FL DRIVES EN
MB DEVICE MANUF. EN
FL DRIVES DE
CAT 2 PORTFOLIOGUIDE EN
<u>FL BUILDING SAFETY EN</u>
FL APPL LED LIGHTING EN
FL INDUSTR.CONTROLS EN
FL MACHINE SAFETY EN
FL HEATING ELECTR EN
FL APPL_INVERTER EN
<u>FL_BASE_STATION_EN</u>
<u>FL ELEVATOR EN</u>
FL POWER SUPPLY EN
FL 72H SAMPLE SER EN
PO OMNIMATE EN
<u>STEP</u>
EN - Change of packaging
DE - Change of packaging



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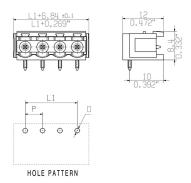
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### **Drawings**

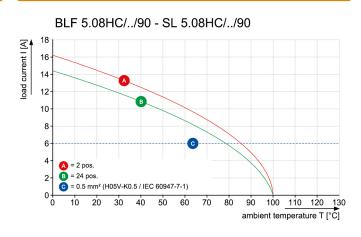
#### **Dimensional drawing**



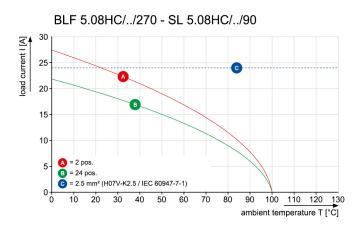
#### Graph

#### BLF 5.08HC/../90 - SL 5.08HC/../90 30 oad current I [A] 25 20 15 10 A = 2 pos. B = 24 pos. 5 © = 2.5 mm² (H07V-K2.5 / IEC 60947-7-1) 30 40 50 60 70 80 90 100 110 120 130 ambient temperature T [°C]

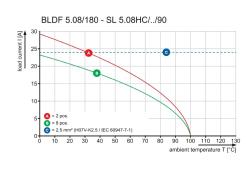
#### Graph



#### Graph



#### Graph





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### Mating connector (fully pluggable)

#### **BLZP 5.08HC/225 SN**



Clamping-yoke connection with right-angled (90° or 270°) or angled (225°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

#### General ordering data

Туре	BLZP 5.08HC/21/225 SN O	Version	Product data	Packaging
Order No.	<u>1946440000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	IEC: 400 V / 17.5 A / 0.2 - 4 mm <sup>2</sup>	Box
GTIN (EAN)	4032248622214	$225^{\circ}\text{, Clamping yoke connection, Clamping range, max.}:4~\text{mm}^2\text{, Box}$	UL: 300 V / 15 A / AWG 26 - AWG 12	2
Qty.	12 pc(s).			
Туре	BLZP 5.08HC/21/225 SN B	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/21/225 SN B 1946750000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,		Packaging Box
			IEC: 400 V / 17.5 A / 0.2 - 4 mm <sup>2</sup>	Box

#### **BLF 5.08HC/180 SN**



Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

Туре	BLF 5.08HC/21/180 SN OR	Version	Product data	Packaging
Order No.	<u>1013890000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup>	Box
GTIN (EAN)	4032248721993	180°, PUSH IN, Spring connection, Clamping range, max.: 3.31 mm <sup>2</sup>	, UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	12 pc(s).	Box	12	
Туре	BLF 5.08HC/21/180 SN BK	Version	Product data	Packaging
Order No.	1013640000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup>	Box
GTIN (EAN)	4032248721771	180°, PUSH IN, Spring connection, Clamping range, max.: 3.31 mm <sup>2</sup>	, UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	12 pc(s).	Box	12	



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### Mating connector (fully pluggable)

#### **BLZP 5.08HC/180 SN**



Female plug with clamping-yoke screw system for connecting wires with straight (180°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

#### **General ordering data**

Туре	BLZP 5.08HC/21/180 SN O	Version	Product data	Packaging
Order No.	1943770000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Box
GTIN (EAN)	4032248617784	180°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Otto	10/->			
Qty.	12 pc(s).			
Туре	BLZP 5.08HC/21/180 SN B	Version	Product data	Packaging
,				Packaging Box
Туре	BLZP 5.08HC/21/180 SN B		IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Box

#### BLL 5.08/180



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

Туре	BLL 5.08/21/180 3.2 SN	Version	Product data	Packaging
Order No.	1648980000	PCB plug-in connector, female header, closed side, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190293468	connection, 5.08 mm, Number of poles: 21, 180°, Solder pin length	UL: 300 V / 15 A	
Qty.	12 pc(s).	(I): 3.2 mm, tinned, orange, Box		



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### Mating connector (fully pluggable)

#### **BLL 5.08/90**



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

#### **General ordering data**

Туре	BLL 5.08/21/90 3.2 SN O	Version	Product data	Packaging
Order No.	<u>1648500000</u>	PCB plug-in connector, female header, closed side, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190292973	connection, 5.08 mm, Number of poles: 21, 90°, Solder pin length (I):	UL: 300 V / 15 A	
Qty.	12 pc(s).	3.2 mm, tinned, orange, Box		

#### **BLL 5.08/180B**



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

Туре	BLL 5.08/21/180B 3.2SN	Version	Product data	Packaging
Order No.	1682920000	PCB plug-in connector, female header, Dovetails for fixing blocks, THT	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190474683	solder connection, 5.08 mm, Number of poles: 21, 180°, Solder pin	UL: 300 V / 15 A	
Qty.	12 pc(s).	length (I): 3.2 mm, tinned, orange, Box		



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### Mating connector (fully pluggable)

#### **BLZP 5.08HC/225B SN**



Clamping-yoke connection with right-angled (90° or 270°) or angled (225°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

#### **General ordering data**

Туре	BLZP 5.08HC/21/225B SN	Version	Product data	Packaging
Order No.	<u>1945940000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	IEC: 400 V / 17.5 A / 0.2 - 4 mm <sup>2</sup>	Box
GTIN (EAN)	4032248621460	225°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 15 A / AWG 26 - AWG 12	2
Qty.	12 pc(s).			
Туре	BLZP 5.08HC/21/225B SN	Version	Product data	Packaging
Order No.	<u>1946170000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	IEC: 400 V / 17.5 A / 0.2 - 4 mm <sup>2</sup>	Box
GTIN (EAN)	4032248621743	225°, Clamping yoke connection, Clamping range, max.: 4 mm², Box	UL: 300 V / 15 A / AWG 26 - AWG 12	2

#### **BLZP 5.08HC/270 SN**



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Туре	BLZP 5.08HC/21/270 SN 0	Version	Product data	Packaging
Order No.	<u>1948980000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Box
GTIN (EAN)	4032248626434	$270^{\circ}\text{, Clamping yoke connection, Clamping range, max.}: 4~\text{mm}^2\text{, Box}$	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	12 pc(s).			
Туре	BLZP 5.08HC/21/270 SN B	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/21/270 SN B 1949210000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Packaging Box
			IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Box



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### Mating connector (fully pluggable)

#### **BLZP 5.08HC/90 SN**



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Gonorai				
Туре	BLZP 5.08HC/21/90 SN OR	Version	Product data	Packaging
Order No.	1948200000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Box
GTIN (EAN)	4032248624720	$90^{\circ}\text{, Clamping yoke connection, Clamping range, max.}:4~\text{mm}^2\text{, Box}$	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	12 pc(s).			
Туре	BLZP 5.08HC/21/90 SN BK	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/21/90 SN BK 1948430000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Packaging Box
				Box



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### **Accessories**

#### **Blocks for PCB mounting**





#### Minor component, major effect:

Clip-on attachment elements increase the mechanical resilience of the whole plug connection by

- securing the male connectors to the circuit board
- providing a vibration-proof connection between the sockets and the male connectors

Clip-on or pre-assembled - always the right solution:

- Hard-wearing, precise fitting dovetail joint
- Hard-wearing metal threaded inserts
- · Suitable for all outlet directions

Maximum stability, minimum effort:

- Extremely resilient for frequent fastening operations
- Complete set for easy selection

The result: soldering points, contacts and overall module are more resilient against mechanical stress such as vibrations and tensile loads.

Туре	SLA BB11R OR	Version	Product data	Packaging
Order No.	<u>1604120000</u>	PCB plug-in connector, Accessories, Mounting block, orange, Number	•	Box
GTIN (EAN)	4008190182977	of poles: 1		
Qty.	20 pc(s).			
Туре	SLA BB11R SW	Version	Product data	Packaging
Order No.	<u>1692340000</u>	PCB plug-in connector, Accessories, Mounting block, black, Number of	of	Box
GTIN (EAN)	4008190864965	poles: 1		
Qty.	20 pc(s).			



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### **Accessories**

#### **LED Light guides**



#### Effective: the link between LED and front panel.

Floodlight indicators allow users to monitor the switching states without requiring a special design: optical plastic directs the light from standard LEDs around a bend into the connectors or through the front plate.

The fibre-optic elements are simply clipped behind the relevant 90° bend male connectors (90° outlet direction). Versions with different incoming light beam heights achieve maximum light efficiency for LEDs with different designs or heights.

The advantages compared to conventional solutions:

- No additional LED circuit board required behind the front panel
- No "long-legged" LEDs with separate mounting required
- Bent fibre-optic cable line for maximum light efficiency
- Uncomplicated front plate bore holes due to circular shape of outgoing light beam
- Easy to maintain correct clearance and creepage distance
- Can be partitioned for smaller pole numbers

The result: simplified manufacturing process, reduced costs and simplified design

General	ordering data			
Туре	SL FLA 3.8/1	Version	Product data	Packaging
Order No.	<u>1580110000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Box
GTIN (EAN)	4008190050740	Number of poles: 1		
Qty.	100 pc(s).			
Туре	SL FLA 2,3/1	Version	Product data	Packaging
Order No.	<u>1636670000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Вох
GTIN (EAN)	4008190409975	Number of poles: 1		
Qty.	100 pc(s).			
Туре	SL FLA 2,3/24	Version	Product data	Packaging
Order No.	<u>1636680000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Вох
GTIN (EAN)	4008190409968	Number of poles: 1		
Qty.	10 pc(s).			
Туре	SL FLA 3.8/24	Version	Product data	
Order No.	<u>1595860000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		
GTIN (EAN)	4008190140892	Number of poles: 1		
Qty.	10 pc(s).			
 Туре	SL FLA 9.0/24	Version	Product data	
Order No.	<u>1595870000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		
GTIN (EAN)	4008190079796	Number of poles: 1		
Qty.	10 pc(s).			
Туре	SL FLA 9.0/1	Version	Product data	Packaging
Order No.	<u>1580120000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Box
GTIN (EAN)	4008190031909	Number of poles: 1		
Qty.	100 pc(s).			



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### **Accessories**

Туре	SL FLA 1.5/1	Version	Product data	Packaging
Order No.	<u>1580100000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Box
GTIN (EAN)	4008190152475	Number of poles: 1		
Qty.	100 pc(s).			
Туре	SL FLA 1.5/24	Version	Product data	
Order No.	<u>1595850000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		
GTIN (EAN)	4008190092573	Number of poles: 1		
Qty.	10 pc(s).			

#### **Coding elements**



### Only connects what is supposed to be connected: the right connection at the right place.

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery. Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

Туре	BLZ/SL KO OR BX	Version	Product data	Packaging
Order No.	<u>1573010000</u>	PCB plug-in connector, Accessories, Coding element, orange, Number		Box
GTIN (EAN)	4008190048396	of poles: 1		
Qty.	100 pc(s).			
_				
Туре	BLZ/SL KO BK BX	Version	Product data	Packaging
Type Order No.	BLZ/SL KO BK BX 1545710000	Version PCB plug-in connector, Accessories, Coding element, black, Number	Product data	Packaging Box
	,		Product data	0 0



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### Accessories

#### **Additional accessories**



### No task is too small when creating the perfect solution. br />

Connections form just one part of the overall process. Small details are often the key to the perfect solution in applications where potentials are tested, grouped or even isolated.

A system is not a system without small but useful details:

- Test plugs ensure reliable pick-up from diagnostic sockets
- Cross-connectors ensure a stable electrical distribution contact directly at the connection
- Compartment partition elements divide a large number of male connectors into several separate socket connector channels
- Locks and clips optional vibration-resistant clipon connection or mounting for male and female connectors

In tandem with the manufacturing process and application - more accessories = smaller workload

Туре	SL AT SW	Version	Product data	Packaging
Order No.	<u>1770240000</u>	PCB plug-in connector, Accessories, Spacer, black, Number of poles: 1		Box
GTIN (EAN)	4032248117710			
Qty.	100 pc(s).			
Туре	SL AT OR	Version	Product data	Packaging
Order No.	<u>1598300000</u>	PCB plug-in connector, Accessories, Spacer, orange, Number of poles:		Box
GTIN (EAN)	4008190189266	1		
Qty.	100 pc(s).			



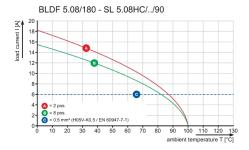
Weidmüller Interface GmbH & Co. KG

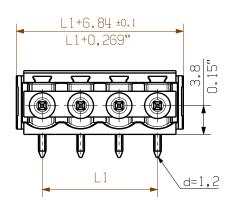
Klingenbergstraße 26 D-32758 Detmold Germany

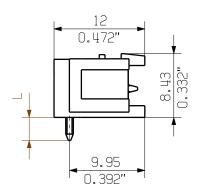
Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

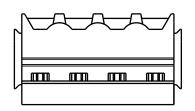
### **Drawings**

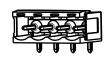
#### Graph











1/1

D=1,4 or 1,5
P
D=0.055" or 0.059"

HOLE PATTERN

PCB-Ø 1,4 TILL POLE 8
PCB-Ø 1,5 FROM POLE 9

24 116,84 23 111,76 22 106,68

 21
 101,60
 4,000

 20
 96,52
 3,800

 19
 91,44
 3,600

 18
 86,36
 3,400

4.600

4,400

4,200

18 86,36 3,400 17 81,28 3,200 16 76,20 3,000 15 71,12 2,800

15 71,12 2,800 14 66,04 2,600 13 60,96 2,400 12 55.88 2,200

12 55,88 2,200 11 50,80 2,000 10 45,72 1,800

9 40,64 1,600 8 35,56 1,400 7 30,48 1,200

7 30,48 1,200 6 25,40 1,000 5 20,32 0,800 4 15,24 0,600 3 10,16 0,400

5,08

L1 [mm]

0,200

L1 [inch]

04

7377

Weidmüller PCB components are tested to the DIN EN 61984 standard, and are valid for its field of application. Provided that the components are used to the intended purpose, all requirements with respect to the occuring of electrical, mechanical, thermic and corrosive stress will be satisfied.

For the mounting of PCBs, it should be noted that the rated data relates only to the PCB components  $\,$ 

The neccessary creepage and clearance paths must be

observed in connection with the respective applicant in

The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

P = PITCH

alone.

SHOWN: SL 5.08/4/90 B

accordance to IEC 664 / VDE 0110.

STIFTLAENGE L	TOLERANZ	TOLERANCE	
3,2	0,1	-0,3	
4,5	0,1	-0,3	

ROHS DIN ISO 2768-m

## 🏸 Weidmüller 🏂

3 48753

2

n

Cat.no.:.

Drawing no. Issue no Sheet 02 of 05 sheets

	Modification			_
		Date	Name	ſ
	Drawn	18.10.2010	HERTEL_S	l
	Responsible		HERTEL_S	l
Scale: 2:1	Checked	27.02.2018	HELIS_MA	l
Supersedes: .	Approved		LANG_T	

101482/5 07.02.18 HELIS\_MA

SL 5.08HC/../90...
STIFTLEISTE
MALE HEADER

Product file: SL-HP 5.08



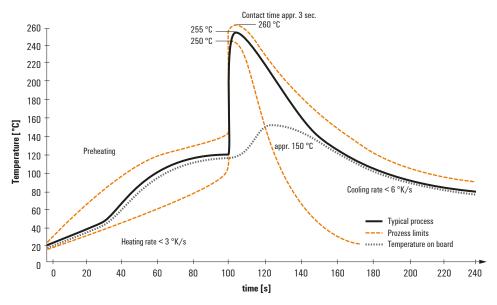
#### Recommended wave solderding profiles

#### Weidmüller Interface GmbH & Co. KG

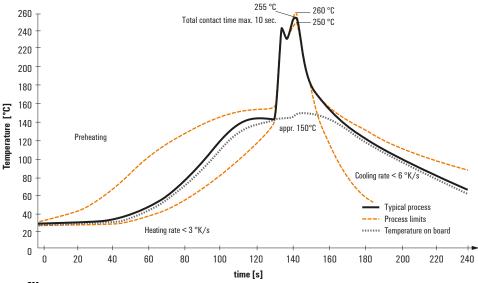
Klingenbergstraße 16 D-32758 Detmold Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

#### Single Wave:



#### **Double Wave:**



#### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.