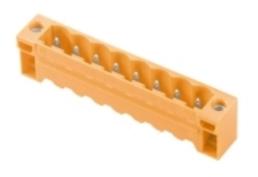


Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold

Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com



















Similar to illustration

Pin headers in glass-fibre-reinforced plastic with straight wire outlet; optimised for wave soldering. The flange variant (F) can be screwed onto the respective counter piece or the circuit board. There is no need for an extra screw to connect the circuit board when the solder flange (LF) version is used. This also protects the solder points from mechanical strain. All pin headers can be manually coded or ordered pre-coded. HC = High Current.

General ordering data

Туре	SL 5.08HC/21/180F 3.2SN BK BX
Order No.	<u>1149090000</u>
Version	PCB plug-in connector, male header, Flange, THT solder connection, 5.08 mm, Number of poles: 21, 180°, Solder pin length (I): 3.2 mm, tinned, black, Box
GTIN (EAN)	4032248932320
Qty.	12 pc(s).
Product data	IEC: 400 V / 24 A UL: 300 V / 18.5 A
Packaging	Box

Creation date May 2, 2020 3:45:43 AM CEST



Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold

Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Technical data

Dimensions and weights

Width	116.68 mm	Width (inches)	4.594 inch
Height	15.2 mm	Height (inches)	0.598 inch
Height of lowest version	12 mm	Depth	8.5 mm
Depth (inches)	0.335 inch	Net weight	6.162 g

System specifications

7,000				
Product family	OMNIMATE Signal - series BL/SL 5.08			
Type of connection	Board connection			
Mounting onto the PCB	THT solder connection			
Pitch in mm (P)	5.08 mm			
Pitch in inches (P)	0.2 inch			
Outgoing elbow	180°			
Number of poles	21			
Number of solder pins per pole	1			
Solder pin length (I)	3.2 mm			
Solder pin length tolerance	+0.1 / -0.3 mm			
Tolerance of solder pin position	± 0.20 mm			
Solder pin dimensions	d = 1.2 mm, Octagonal			
Solder pin dimensions = d tolerance	0 / -0,03 mm			
Solder eyelet hole diameter (D)	1.3 mm			
Solder eyelet hole diameter tolerance (D)+ 0,1 mm			
L1 in mm	101.6 mm			
L1 in inches	4 inch			
Number of rows	1			
Pin series quantity	1			
Volume resistance	≤ 5mΩ			
Can be coded	Yes			
Plugging cycles	25			
Plugging force/pole, max.	10 N			
Pulling force/pole, max.	7.5 N			
Tightening torque	Torque type	PCB, Screw flange		
	Usage information	Tightening torque	min.	0.1 Nm
			max.	0.15 Nm
		Recommended screw	Part	PTSC KA
			number	2.2X4.5
				<u>WN1412</u>

Material data

Insulating material	PA GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	II
Comparative Tracking Index (CTI)	≥ 550	Insulation strength	≥ 10 ⁸ Ω
UL 94 flammability rating	V-0	GWFI	960 °C
Contact material	CuMg	Contact surface	tinned
Layer structure of solder connection	1-3 µm Ni / 2-4 µm Sn matt	Layer structure of plug contact	1-3 µm Ni / 2-4 µm Sn matt
Storage temperature, min.	-25 °C	Storage temperature, max.	50 °C
Max. relative humidity during storage	70 %	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	100 °C		



Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold

Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Technical data

Rated data acc. to IEC

tested acc. to standard		Rated current, min. number of poles	
	IEC 60664-1, IEC 61984	(Tu=20°C)	24 A
Rated current, max. number of poles		Rated current, min. number of poles	
(Tu=20°C)	19 A	(Tu=40°C)	21 A
Rated current, max. number of poles		Rated voltage for surge voltage class /	
(Tu=40°C)	16.5 A	pollution degree II/2	400 V
Rated voltage for surge voltage class /		Rated voltage for surge voltage class /	
pollution degree III/2	320 V	pollution degree III/3	250 V
Rated impulse voltage for surge voltage		Rated impulse voltage for surge voltage	
class/ pollution degree II/2	4 kV	class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage	9		
class/ contamination degree III/3	4 kV		

Rated data acc. to CSA

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	18.5 A	Rated current (Use group D / CSA)	18.5 A

Rated data acc. to UL 1059

Institute (cURus)	
	C 774 US

Certificate No. (cURus)

	C = 100		E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	18.5 A	Rated current (Use group D / UL 1059)	10 A
Reference to approval values	Specifications are		

see approval certificate.

Packing

Packaging	Box	VPE length	0
VPE width	0	VPE height	0

Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
eClass 9.0	27-44-04-02	eClass 9.1	27-44-04-02
eClass 10.0	27-44-04-02		

Notes

Notes	Additional colours on request
	Gold-plated contact surfaces on request
	Rated current related to rated cross-section & min. No. of poles.
	• P on drawing = pitch
	 Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.



Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold

Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Technical data

Approvals	
Approvals	
ROHS	C TO US LILLI
Downloads	
Approval/Certificate/Document of Conformity	CB Certificate CB Testreport Declaration of the Manufacturer
Brochure/Catalogue	FL DRIVES EN MB DEVICE MANUF. EN FL DRIVES DE CAT 2 PORTFOLIOGUIDE EN FL BUILDING SAFETY EN FL APPL LED LIGHTING EN FL INDUSTR.CONTROLS EN FL MACHINE SAFETY EN FL HEATING ELECTR EN FL APPL_INVERTER EN FL APPL_INVERTER EN FL BASE_STATION_EN FL ELEVATOR EN FL POWER SUPPLY EN FL 72H SAMPLE SER EN PO OMNIMATE EN
Engineering Data	STEP STEP



Weidmüller Interface GmbH & Co. KG

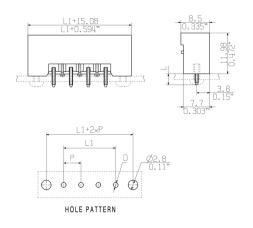
Klingenbergstraße 26 D-32758 Detmold

Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Drawings

Dimensional drawing

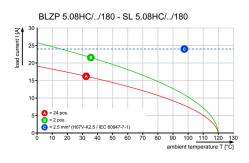


Product benefits

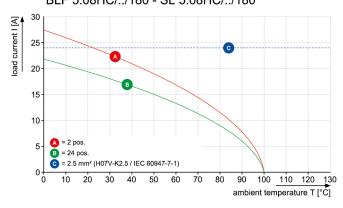


Safe power transmission **Graph** Proven properties

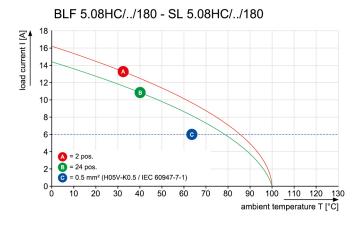
Graph



BLF 5.08HC/../180 - SL 5.08HC/../180



Graph





Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold

Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Mating connector (fully pluggable)

BLF 5.08HC/180F SN



Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Туре	BLF 5.08HC/21/180F SN O	Version	Product data	Packaging
Order No.	1013290000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248721030	180°, PUSH IN, Spring connection, Clamping range, max.: 3.31 mm ²	, UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	12 pc(s).	Box	12	
Туре	BLF 5.08HC/21/180F SN B	Version	Product data	Packaging
Type Order No.	BLF 5.08HC/21/180F SN B 1013030000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,		Packaging Box
	, ,		IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box

BLT 5.08HC/180F



Female plugs with TOP screw connection system for connecting wires with straight outlet direction and screw flange. The female connectors provide space for labelling and can be coded. HC = High Current.

Туре	BLT 5.08HC/21/180F SN 0	Version	Product data	Packaging
Order No.	1844180000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	IEC: 400 V / 27 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248356102	180°, TOP connection, Clamping range, max. : 2.5 mm², Box	UL: 300 V / 17 A / AWG 26 - AWG 1	4
Qty.	12 pc(s).			
Туре	BLT 5.08HC/21/180F SN B	Version	Product data	Packaging
Type Order No.	BLT 5.08HC/21/180F SN B 1844410000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	Product data IEC: 400 V / 27 A / 0.2 - 2.5 mm ²	Packaging Box
• •				Вох



Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold

Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Mating connector (fully pluggable)

BLZP 5.08HC/270LR SN



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/21/270LR SN	Version	Product data	Packaging
Order No.	<u>1947720000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248624119	$270^{\circ}\text{, Clamping yoke connection, Clamping range, max.}: 4~\text{mm}^2\text{, Box}$	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	12 pc(s).			
•	,			
Туре	BLZP 5.08HC/21/270LR SN	Version	Product data	Packaging
	BLZP 5.08HC/21/270LR SN 1947950000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm ²	Packaging Box
Туре	, ,		IEC: 400 V / 23 A / 0.2 - 4 mm ²	Вох

BLZP 5.08HC/90LR



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Туре	BLZP 5.08HC/21/90LR SN	Version	Product data	Packaging
Order No.	1087210000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248853892	$90^{\circ}\text{, Clamping yoke connection, Clamping range, max.}:4~\text{mm}^2\text{, Box}$	UL: 300 V / 20 A / AWG 26 - AWG 1	2
Qty.	12 pc(s).			
Type	BLZP 5.08HC/21/90LR SN	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/21/90LR SN 1087440000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm ²	Packaging Box
• •				Вох



Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold

Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Mating connector (fully pluggable)

BLZP 5.08HC/270F SN



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/21/270F SN	Version	Product data	Packaging
Order No.	<u>1950780000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248629206	270°, Clamping yoke connection, Clamping range, max.: 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	12 pc(s).			
Туре	BLZP 5.08HC/21/270F SN	Version	Product data	Packaging
Order No.	<u>1950500000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248628629	270°, Clamping yoke connection, Clamping range, max.: 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	12 pc(s).			

BLT 5.08HC/180LR



Female plugs with TOP screw connection system for connecting wires with straight wire outlet and release latch mechanism. The female connectors provide space for labelling and can be coded. HC = High Current.

Туре	BLT 5.08HC/21/180LR SN	Version	Product data	Packaging
Order No.	1894340000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	IEC: 400 V / 27 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248508679	180°, TOP connection, Clamping range, max. : 2.5 mm², Box	UL: 300 V / 17 A / AWG 26 - AWG 1	4
Qty.	12 pc(s).			
Туре	BLT 5.08HC/21/180LR SN	Version	Product data	Packaging
Type Order No.	BLT 5.08HC/21/180LR SN 1890410000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	Product data IEC: 400 V / 27 A / 0.2 - 2.5 mm ²	Packaging Box
• •	, ,			Вох



Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold

Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Mating connector (fully pluggable)

BLL 5.08/90FI



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

General ordering data

Туре	BLL 5.08/21/90FI 3.2SN	Version	Product data	Packaging
Order No.	<u>1843940000</u>	PCB plug-in connector, female header, Inverted flange, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4032248355693	connection, 5.08 mm, Number of poles: 21, 90°, Solder pin length (I):	UL: 300 V / 15 A	
Qty.	12 pc(s).	3.2 mm, tinned, orange, Box		

BLZP 5.08HC/90F SN



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Туре	BLZP 5.08HC/21/90F SN B	Version	Product data	Packaging
Order No.	<u>1950230000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248628162	90°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	12 pc(s).			
Туре	BLZP 5.08HC/21/90F SN O	Version	Product data	Packaging
Order No.	<u>1949990000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248627929	90°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	12 pc(s).			



Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold

Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Mating connector (fully pluggable)

BLZP 5.08HC/180F SN



Female plug with clamping-yoke screw system for connecting wires with straight (180°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/21/180F SN	Version	Product data	Packaging
Order No.	<u>1944280000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248618866	180°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	12 pc(s).			
•	1 1 7			
Туре	BLZP 5.08HC/21/180F SN	Version	Product data	Packaging
	,	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm ²	Packaging Box
Туре	BLZP 5.08HC/21/180F SN		IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box

BLF 5.08HC/180LR SN



Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

Туре	BLF 5.08HC/21/180LR SN	Version	Product data	Packaging
Order No.	<u>1014580000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248722792	180°, PUSH IN, Spring connection, Clamping range, max.: 3.31 mm ²	180°, PUSH IN, Spring connection, Clamping range, max. : 3.31 mm², UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	12 pc(s).	Вох	12	
Turne	DI E E 00110 (04 (4001 B 01)	·, ·		
Туре	BLF 5.08HC/21/180LR SN	Version	Product data	Packaging
Order No.	1014330000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,		Packaging Box
			IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Вох



Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold

Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

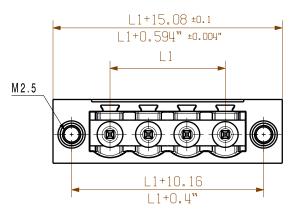
Mating connector (fully pluggable)

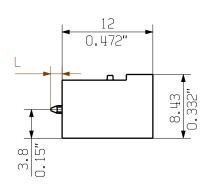
BLZP 5.08HC/180LR SN

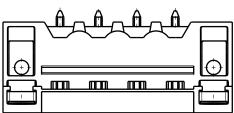


Female plug with clamping-yoke screw system for connecting wires with straight (180°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Туре	BLZP 5.08HC/21/180LR SN	Version	Product data	Packaging
Order No.	1945250000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 21,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248620395	$180^{\circ}\text{, Clamping yoke connection, Clamping range, max.}:4~\text{mm}^2\text{, Box}$	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	12 pc(s).			
Туре	BLZP 5.08HC/21/180LR SN	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/21/180LR SN 1945020000			Packaging Box
			IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box







0

1/1

L1+10.16 L1+0.4" L1 ⊕ \oplus Ρ PCB-Ø 1,4 TILL POLE 8 PCB-Ø 1,5 FROM POLE 9 HOLE PATTERN

116,84 4.600 23 111,76 4,400 22 106,68 4,200 101,60 4,000 20 96.52 3.800 19 91,44 3,600 18 86,36 3,400 17 81,28 3,200 16 76,20 3,000 15 71,12 2,800 14 66,04 2,600 13 60,96 2,400 12 55.88 2,200 50,80 2.000 10 45,72 1,800 9 40.64 1.600 8 35.56 1,400 30.48 1,200 6 25,40 1,000 5 20,32 0,800 4 15.24 0.600 3 10.16 0.400

For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The neccessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to IEC 60326 part 3 very fine.

Weidmueller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occuring of electrical, mechanical, thermic and corrosive stress will be satisfied.

P = PITCH

SHOWN: SL 5.08HC/04/180F

General tolerance: DIN ISO 2768-mK

STIFTLAENGE L	TOLERANZ
PIN LENGTH L	TOLERANCE
3.2	0,1
3,2	-0,3
A E	0,1
4,5	0.3

-0,3		n	L1 [m	ım]	L1 [Inch]			
Cat.no.:.								
•	3	5	09	53	(04)			
⊃ 5	Drawing n	0.			Issue no.			
	Sheet	0 4	of	05	sheets			

5,08

0,200

2

RoHS	99587/5 22.11.17 HELIS_MA Modification		Weidmüller 🕏		
COMPLIANT					
		Date	Name		
	Drawn	18.02.201	1 HERTEL_S	SL 5.08H	
	Responsible		HERTEL_S	STIFT	
Scale: 2:1	Checked	30.11.201	7 HELIS_MA	MALE	
Supersedes:.	Approved		LANG_T	Product file: SL5.08 HC	

99587/5 22.11.17 HELIS MA

SL 5.08HC/../180.. STIFTLEISTE

MALE HEADER

Product file: SL5.08 HC 7377



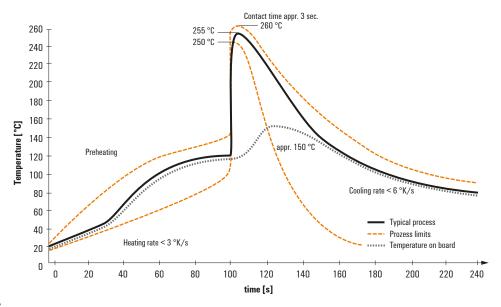
Recommended wave solderding profiles

Weidmüller Interface GmbH & Co. KG

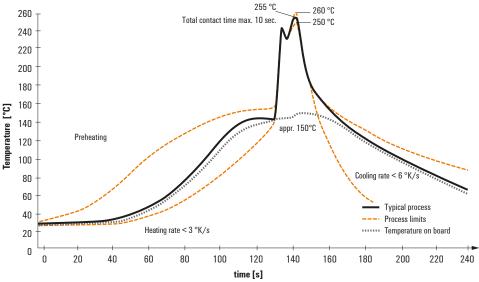
Klingenbergstraße 16 D-32758 Detmold Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.