

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com





Similar to illustration

Pin headers in glass-fibre-reinforced plastic with straight wire outlet; optimised for wave soldering. The flange variant (F) can be screwed onto the respective counter piece or the circuit board. There is no need for an extra screw to connect the circuit board when the solder flange (LF) version is used. This also protects the solder points from mechanical strain. All pin headers can be manually coded or ordered pre-coded. HC = High Current.

General ordering data

Туре	SL 5.08HC/16/180 3.2SN BK BX
Order No.	<u>1148410000</u>
Version	PCB plug-in connector, male header, open side, THT solder connection, 5.08 mm, Number of poles: 16, 180°, Solder pin length (I): 3.2 mm, tinned, black, Box
GTIN (EAN)	4032248934867
Qty.	50 pc(s).
Product data	IEC: 400 V / 24 A UL: 300 V / 18.5 A
Packaging	Вох

Technical data



Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Dimensions	and weights
------------	-------------

Width	81.28 mm	Width (inches)	3.2 inch
Height	15.2 mm	Height (inches)	0.598 inch
Height of lowest version	12 mm	Depth	8.5 mm
Depth (inches)	0.335 inch	Net weight	4.564 g

System specifications

Product family	OMNIMATE Signal - series BL/SL 5.08
	1 -
Mounting onto the PCB	THT solder connection
Pitch in inches (P)	0.2 inch
Number of poles	16
Solder pin length (I)	3.2 mm
Tolerance of solder pin position	± 0.20 mm
Solder pin dimensions = d tolerance	0 / -0,03 mm
Solder eyelet hole diameter tolerance (D)+ 0,1 mm
L1 in inches	3 inch
Pin series quantity	1
Can be coded	Yes
Plugging force/pole, max.	10 N

Type of connection	
	Board connection
Pitch in mm (P)	5.08 mm
Outgoing elbow	180°
Number of solder pins per pole	1
Solder pin length tolerance	+0.1 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal
Solder eyelet hole diameter (D)	1.3 mm
L1 in mm	76.2 mm
Number of rows	1
Volume resistance	≤ 5mΩ
Plugging cycles	25
Pulling force/pole, max.	7.5 N

Material data

Insulating material	PA GF
Colour chart (similar)	RAL 9011
Comparative Tracking Index (CTI)	≥ 550
UL 94 flammability rating	V-0
Contact material	CuMg
Layer structure of solder connection	1-3 μm Ni / 2-4 μm Sn
	matt
Storage temperature, min.	-25 °C
Max. relative humidity during storage	70 %
Operating temperature, max.	100 °C
Temperature range, installation, max.	100 °C

Colour	black
Insulating material group	I
Insulation strength	≥ 10 ⁸ Ω
GWFI	960 °C
Contact surface	tinned
Layer structure of plug contact	1-3 µm Ni / 2-4 µm Sn
	matt
Storage temperature, max.	50 °C
Operating temperature, min.	-50 °C
Temperature range, installation, min.	-25 °C

Rated data acc. to IEC

tested acc. to standard		Rated current, min. number of poles	
	IEC 60664-1, IEC 61984	(Tu=20°C)	24 A
Rated current, max. number of poles		Rated current, min. number of poles	
(Tu=20°C)	19 A	(Tu=40°C)	21 A
Rated current, max. number of poles		Rated voltage for surge voltage class /	
(Tu=40°C)	16.5 A	pollution degree II/2	400 V
Rated voltage for surge voltage class /		Rated voltage for surge voltage class /	
pollution degree III/2	320 V	pollution degree III/3	250 V
Rated impulse voltage for surge voltage		Rated impulse voltage for surge voltage	
class/ pollution degree II/2	4 kV	class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage			
class/ contamination degree III/3	4 kV		

Rated data acc. to CSA

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	18.5 A	Rated current (Use group D / CSA)	18.5 A

Technical data

Rated data acc. to UL 1059



Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Institute (cURus)		Certificate No. (cURus)	
institute (conus)		Certificate No. (contas)	
			E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	18.5 A	Rated current (Use group D / UL 1059)	
Reference to approval values	Specifications are		
	maximum values, details - see approval certificate.		
	see approval certificate.		
Packing			
Packaging	Вох	VPE length	0 m
VPE width	0 m	VPE height	0 m
		T 2 Holght	
Classifications			
ETIMA C.O.	5000007	FTINA 3 0	50000007
ETIM 6.0 eClass 9.0	EC002637 27-44-04-02	ETIM 7.0 eClass 9.1	EC002637 27-44-04-02
eClass 9.0	27-44-04-02		27-44-04-02
	27 ++ 0+ 02		
Notes			
Notes	 Additional colours on request 		
	Gold-plated contact surfaces of	on request	
	Rated current related to rated	cross-section & min. No. of poles.	
	• P on drawing = pitch		
		mponent itself. Clearance and creepage distand th the relevant application standards.	ces to other components are to
IPC conformity	Conformity: The products are dev	veloped, manufactured and delivered according	international recognized
		y with the assured properties in the data sheet i lass 2". Further claims on the products can be e	
Approvals			
Approvals			
		E MA	

ROHS

Conform

Technical data

Downloads



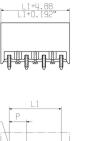
Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Approval/Certificate/Document of	CB Certificate
Conformity	CB Testreport
	Declaration of the Manufacturer
Brochure/Catalogue	FL DRIVES EN
	MB DEVICE MANUF. EN
	FL DRIVES DE
	CAT 2 PORTFOLIOGUIDE EN
	FL BUILDING SAFETY EN
	FL APPL LED LIGHTING EN
	FL INDUSTR.CONTROLS EN
	FL MACHINE SAFETY EN
	<u>FL HEATING ELECTR EN</u>
	FL APPL_INVERTER EN
	FL_BASE_STATION_EN
	FL ELEVATOR EN
	FL POWER SUPPLY EN
	FL 72H SAMPLE SER EN
	PO OMNIMATE EN
Engineering Data	<u>STEP</u>
Product Change Notification	<u>EN - Change of packaging</u>
	DE - Change of packaging

Drawings

Dimensional drawing

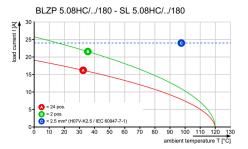






HOLE PATTERN

Graph

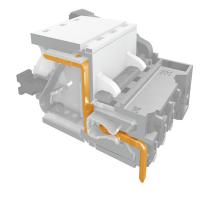




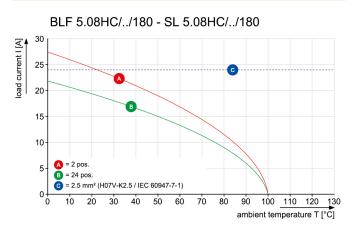
Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

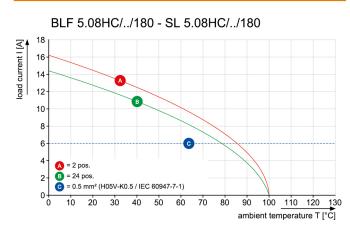
Product benefits



Safe power transmission Proven properties Graph



Graph



Mating connector (fully pluggable)

BLZP 5.08HC/225 SN



Weidmüller 🟵

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Clamping-yoke connection with right-angled (90° or 270°) or angled (225°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/16/225 SN B	Version	Product data	Packaging
Order No.	<u>1946700000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248622474	$225^\circ\!,$ Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 15 A / AWG 26 - AWG 12	2
Qty.	18 pc(s).			
Туре	BLZP 5.08HC/16/225 SN O	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/16/225 SN O 1946390000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,		Packaging Box
			IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box

BLZP 5.08HC/270 SN



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/16/270 SN B	Version	Product data	Packaging
Order No.	<u>1949160000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248626618	$270^\circ\!,$ Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	18 pc(s).			
œ.y.	10 po(o).			
Туре	BLZP 5.08HC/16/270 SN 0	Version	Product data	Packaging
			Product data IEC: 400 V / 23 A / 0.2 - 4 mm ²	Packaging Box
Туре	BLZP 5.08HC/16/270 SN 0		IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box

Mating connector (fully pluggable)

BLZP 5.08HC/180 SN



Female plug with clamping-yoke screw system for connecting wires with straight (180°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/16/180 SN B	Version	Product data	Packaging
Order No.	<u>1943950000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248618095	180°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	18 pc(s).			
Туре	BLZP 5.08HC/16/180 SN 0	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/16/180 SN O 1943720000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,		Packaging Box
			IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box

BLF 5.08HC/180 SN



Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Туре	BLF 5.08HC/16/180 SN OR	Version	Product data	Packaging
Order No.	<u>1013840000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248721948	180°, PUSH IN, Spring connection, Clamping range, max. : 3.31 mm ² ,	UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	18 pc(s).	Box	12	
Туре	BLF 5.08HC/16/180 SN BK	Version	Product data	Packaging
Type Order No.	BLF 5.08HC/16/180 SN BK 1013580000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	Product data IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Packaging Box
	-, , -		IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box

Creation date May 2, 2020 3:11:41 AM CEST



Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Mating connector (fully pluggable)

BLZP 5.08HC/90 SN



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/16/90 SN OR	Version	Product data	Packaging
Order No.	<u>1948150000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248624577	90°, Clamping yoke connection, Clamping range, max. : 4 mm ² , Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	18 pc(s).			
Туре	BLZP 5.08HC/16/90 SN BK	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/16/90 SN BK 1948380000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm ²	Packaging Box
			IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box

BLC 5.08R



Female plugs with crimp wire connection system. The female plugs provide space for labelling and can be coded.

General ordering data

Туре	BLC 5.08/16/180R OR BX	Version	Product data	Packaging
Order No.	<u>1610630000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 21 A	Box
GTIN (EAN)	4008190008253	180°, Crimp connection, Clamping range, max. : 2.5 mm², Box	UL: 300 V / 10 A / AWG 26 - AWG 1	4
Qty.	50 pc(s).			
Туре	BLC 5.08/16/180R BK BX	Version	Product data	Packaging
Type Order No.	BLC 5.08/16/180R BK BX 1712100000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	Product data IEC: 400 V / 21 A	Packaging Box
				Box





Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Mating connector (fully pluggable)

BLF 5.08HC/90 SN

ALLIN

PULLINA .



Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

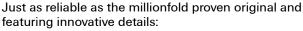
In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Туре	BLF 5.08HC/16/90 SN BK	Version	Product data	Packaging
Order No.	<u>1000170001</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248690121	90°, PUSH IN, Spring connection, Clamping range, max. : 3.31 mm ² ,	UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	18 pc(s).	Box	12	
Туре	BLF 5.08HC/16/90 SN OR	Version	Product data	Packaging
Type Order No.	BLF 5.08HC/16/90 SN OR 1001670000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	Product data IEC: 400 V / 24 A / 0.2 - 2.5 mm²	Packaging Box
			IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box

BLF 5.08HC/270 SN



The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Туре	BLF 5.08HC/16/270 SN BK	Version	Product data	Packaging
Order No.	<u>1982070000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAI	N) 4032248685769	270°, PUSH IN, Spring connection, Clamping range, max. : 3.31 mm ² ,	UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	18 pc(s).	Box	12	

Creation date May 2, 2020 3:11:41 AM CEST

Catalogue status 17.04.2020 / We reserve the right to make technical changes.

Mating connector (fully pluggable)

	D-32758 Detmold	
	Germany	
	Fon: +49 5231 14-0	
	Fax: +49 5231 14-292083	
ector (fully pluggable)	www.weidmueller.com	

Туре	BLF 5.08HC/16/270 SN OR	Version	Product data	Packaging
Order No.	<u>1982840000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248686933	270°, PUSH IN, Spring connection, Clamping range, max. : 3.31 mm ²	, UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	18 pc(s).	Box	12	

BLZP 5.08HC/225B SN



Clamping-yoke connection with right-angled (90° or 270°) or angled (225°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Weidmüller 🗲

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26

General ordering data

Туре	BLZP 5.08HC/16/225B SN	Version	Product data	Packaging
Order No.	<u>1946120000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248621699	225°, Clamping yoke connection, Clamping range, max. : 4 mm ² , Box	UL: 300 V / 15 A / AWG 26 - AWG 12	2
Qty.	18 pc(s).			
Туре	BLZP 5.08HC/16/225B SN	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/16/225B SN 1945890000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	Product data IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Packaging Box
			IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box

BLL 5.08/180



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

General ordering data

Туре	BLL 5.08/16/180 3.2 SN	Version	Product data	Packaging
Order No.	<u>1648930000</u>	PCB plug-in connector, female header, closed side, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190293413	connection, 5.08 mm, Number of poles: 16, 180°, Solder pin length	UL: 300 V / 15 A	
Qty.	18 pc(s).	(I): 3.2 mm, tinned, orange, Box		

Mating connector (fully pluggable)

BLL 5.08/90





Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

General ordering data

Туре	BLL 5.08/16/90 3.2 SN O	Version	Product data	Packaging
Order No.	<u>1648450000</u>	PCB plug-in connector, female header, closed side, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190292928	connection, 5.08 mm, Number of poles: 16, 90°, Solder pin length (I): UL: 300 V / 15 A	
Qty.	18 pc(s).	3.2 mm, tinned, orange, Box		

BLC 5.08BR



Female plugs with crimp wire connection system. The female plugs provide space for labelling and can be coded.

General ordering data

Туре	BLC 5.08/16/180BR OR BX	Version	Product data	Packaging
Order No.	<u>1649510000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	IEC: 400 V / 21 A	Box
GTIN (EAN)	4008190294625	180°, Crimp connection, Clamping range, max. : 2.5 mm², Box	UL: 300 V / 10 A / AWG 26 - AWG 1	4
Qty.	50 pc(s).			
T				
Туре	BLC 5.08/16/180BR BK BX	Version	Product data	Packaging
Type Order No.	BLC 5.08/16/180BR BK BX <u>1712250000</u>	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 16,	Product data IEC: 400 V / 21 A	Packaging Box
				Box

Mating connector (fully pluggable)

BLL 5.08/180B



Weidmüller 🔀

Weidmüller Interface GmbH & Co. KG

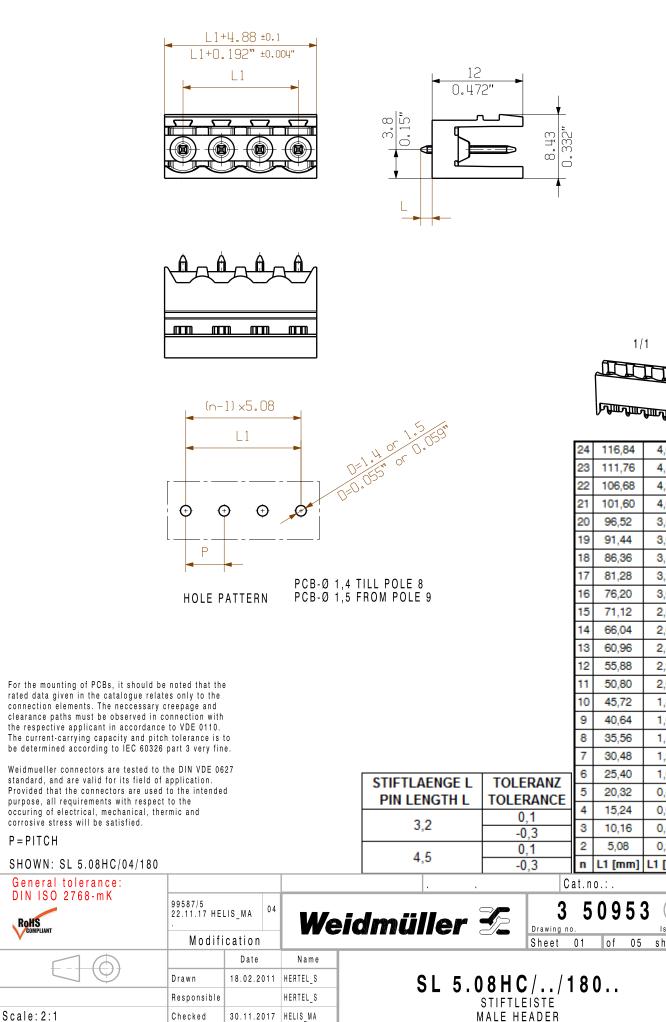
Klingenbergstraße 26 D-32758 Detmold Germany Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

General ordering data						
Туре	BLL 5.08/16/180B 3.2SN	Version	Product data	Packaging		
Order No.	<u>1682870000</u>	PCB plug-in connector, female header, Dovetails for fixing blocks, THT	IEC: 400 V / 23 A	Box		
GTIN (EAN)	4008190474638	solder connection, 5.08 mm, Number of poles: 16, 180°, Solder pin	UL: 300 V / 15 A			
Qty.	18 pc(s).	length (I): 3.2 mm, tinned, orange, Box				

The English version is binding

Dimensions without tolerances are no check dimensions



LANG T

Approved

Product file: SL5.08 HC

The reproduction, distribution and utilization of this document as well as the communication of its contents to others without explicit authorization is prohibited. Offenders will be held liable for the payment of damages. Weidmueller exclusively reserves the right to file for patents, utility models or designs. Weidmueller Interface GmbH & Co. \odot

Supersedes: .

7377

05

1/1

4.600

4.400

4,200

4.000

3.800

3.600

3,400

3,200

3.000

2.800

2.600

2,400

2.200

2,000

1,800

1.600

1.400

1,200

1,000

0,800

0.600

0.400

0,200

L1 [Inch]

04

Issue no

sheets

Wave Solder Profile

Recommended wave solderding profiles

Weidmüller 🟵

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 16 D-32758 Detmold Germany Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com



Double Wave:

Single Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.