

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com





Similar to illustration

Pin headers in glass-fibre-reinforced plastic with straight wire outlet; optimised for wave soldering. The flange variant (F) can be screwed onto the respective counter piece or the circuit board. There is no need for an extra screw to connect the circuit board when the solder flange (LF) version is used. This also protects the solder points from mechanical strain. All pin headers can be manually coded or ordered pre-coded. HC = High Current.

General ordering data

Туре	SL 5.08HC/14/180LF 3.2SN OR BX
Order No.	<u>1148260000</u>
Version	PCB plug-in connector, male header, Solder flange, THT solder connection, 5.08 mm, Number of poles: 14, 180°, Solder pin length (I): 3.2 mm, tinned, orange, Box
GTIN (EAN)	4032248932108
Qty.	18 pc(s).
Product data	IEC: 400 V / 24 A UL: 300 V / 18.5 A
Packaging	Box

Technical data



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Dimensions	and	weights
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Width	80.92 mm	Width (inches)	3.186 inch
Height	15.2 mm	Height (inches)	0.598 inch
Height of lowest version	12 mm	Depth	8.5 mm
Depth (inches)	0.335 inch	Net weight	6.4 g

System specifications

Product family	OMNIMATE Signal - series BL/SL 5.08
Mounting onto the PCB	THT solder connection
Pitch in inches (P)	0.2 inch
Number of poles	14
Solder pin length (I)	3.2 mm
Tolerance of solder pin position	± 0.20 mm
Solder pin dimensions = d tolerance	0 / -0,03 mm
Solder eyelet hole diameter tolerance (D))+ 0,1 mm
L1 in inches	2.6 inch
Pin series quantity	1
Can be coded	Yes
Plugging force/pole, max.	10 N

Type of connection	
	Board connection
Pitch in mm (P)	5.08 mm
Outgoing elbow	180°
Number of solder pins per pole	1
Solder pin length tolerance	+0.1 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal
Solder eyelet hole diameter (D)	1.3 mm
L1 in mm	66.04 mm
Number of rows	1
Volume resistance	≤ 5mΩ
Plugging cycles	25
Pulling force/pole, max.	7.5 N

Material data

Insulating material	PA GF
Colour chart (similar)	RAL 2000
Comparative Tracking Index (CTI)	≥ 550
UL 94 flammability rating	V-0
Contact material	CuMg
Layer structure of solder connection	1-3 μm Ni / 2-4 μm Sn
	matt
Storage temperature, min.	-25 °C
Max. relative humidity during storage	70 %
Operating temperature, max.	100 °C
Temperature range, installation, max.	100 °C

Colour	orange
Insulating material group	I
Insulation strength	≥ 10 ⁸ Ω
GWFI	960 °C
Contact surface	tinned
Layer structure of plug contact	1-3 µm Ni / 2-4 µm Sn
	matt
Storage temperature, max.	50 °C
Operating temperature, min.	-50 °C
Temperature range, installation, min.	-25 °C

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	24 A
Rated current, max. number of poles		Rated current, min. number of poles	
(Tu=20°C)	19 A	(Tu=40°C)	21 A
Rated current, max. number of poles		Rated voltage for surge voltage class /	
(Tu=40°C)	16.5 A	pollution degree II/2	400 V
Rated voltage for surge voltage class /		Rated voltage for surge voltage class /	
pollution degree III/2	320 V	pollution degree III/3	250 V
Rated impulse voltage for surge voltage		Rated impulse voltage for surge voltage	
class/ pollution degree II/2	4 kV	class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage			
class/ contamination degree III/3	4 kV		

Rated data acc. to CSA

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	18.5 A	Rated current (Use group D / CSA)	18.5 A

Technical data

Rated data acc. to UL 1059



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ROHS

Conform

Technical data

Downloads

Approval/Certificate/Document of	<u>CB Certificate</u>
Conformity	<u>CB Testreport</u>
	Declaration of the Manufacturer
Brochure/Catalogue	FL DRIVES EN
-	MB DEVICE MANUF. EN
	FL DRIVES DE
	CAT 2 PORTFOLIOGUIDE EN
	FL BUILDING SAFETY EN
	FL APPL LED LIGHTING EN
	FL INDUSTR.CONTROLS EN
	FL MACHINE SAFETY EN
	FL HEATING ELECTR EN
	FL APPL_INVERTER EN
	FL_BASE_STATION_EN
	FL ELEVATOR EN
	FL POWER SUPPLY EN
	FL 72H SAMPLE SER EN
	PO OMNIMATE EN
Engineering Data	STEP

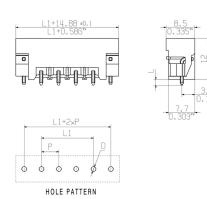


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Drawings

Dimensional drawing

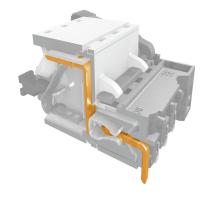


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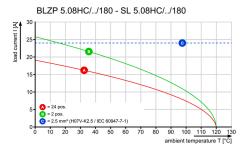
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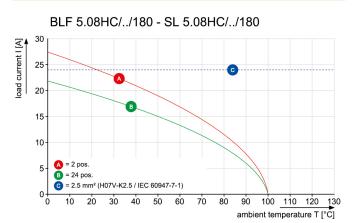
Product benefits



Graph

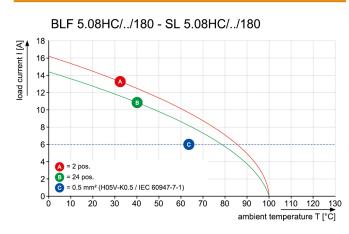


Safe power transmission Graph



Proven properties

Graph



Mating connector (fully pluggable)

BLT 5.08HC/180F





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Female plugs with TOP screw connection system for connecting wires with straight outlet direction and screw flange. The female connectors provide space for labelling and can be coded. HC = High Current.

General ordering data

Туре	BLT 5.08HC/14/180F SN 0	Version	Product data	Packaging
Order No.	<u>1844110000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,	IEC: 400 V / 27 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248356034	180°, TOP connection, Clamping range, max. : 2.5 mm ² , Box	UL: 300 V / 17 A / AWG 26 - AWG 1	4
Qty.	18 pc(s).			
Туре	BLT 5.08HC/14/180F SN B	Version	Product data	Packaging
Type Order No.	BLT 5.08HC/14/180F SN B 1844340000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,	Product data IEC: 400 V / 27 A / 0.2 - 2.5 mm ²	Packaging Box
				Box

BLF 5.08HC/90LR SN



Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

BLF 5.08HC/14/90LR SN B ... Version Product data 1000530001 Order No. PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14, IEC: 400 V / 24 A / 0.2 - 2.5 mm² 4032248690497 GTIN (EAN) 90°, PUSH IN, Spring connection, Clamping range, max. : 3.31 mm², UL: 300 V / 18.5 A / AWG 26 - AWG 18 pc(s). Box 12 BLF 5.08HC/14/90LR SN 0 ... Version Product data Order No. 1002400000 PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14, IEC: 400 V / 24 A / 0.2 - 2.5 mm² GTIN (EAN) 4032248694563 90°, PUSH IN, Spring connection, Clamping range, max. : 3.31 mm², UL: 300 V / 18.5 A / AWG 26 - AWG 18 pc(s). Box 12

General ordering data

Туре

Qty.

Туре

Qty.

Creation date May 2, 2020 3:04:09 AM CEST

Packaging

Packaging

Box

Box

Mating connector (fully pluggable)

BLT 5.08HC/180LR





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Female plugs with TOP screw connection system for connecting wires with straight wire outlet and release latch mechanism. The female connectors provide space for labelling and can be coded. HC = High Current.

General ordering data

Туре	BLT 5.08HC/14/180LR SN	Version	Product data	Packaging
Order No.	<u>1894250000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,	IEC: 400 V / 27 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248508594	180°, TOP connection, Clamping range, max. : 2.5 mm ² , Box	UL: 300 V / 17 A / AWG 26 - AWG 1	4
Qty.	18 pc(s).			
Туре	BLT 5.08HC/14/180LR SN	Version	Product data	Packaging
Type Order No.	BLT 5.08HC/14/180LR SN 1890340000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,	Product data IEC: 400 V / 27 A / 0.2 - 2.5 mm ²	Packaging Box
				Box

BLZP 5.08HC/90F SN



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/14/90F SN B	Version	Product data	Packaging
Order No.	<u>1950160000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248628094	90°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	18 pc(s).			
Туре	BLZP 5.08HC/14/90F SN 0	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/14/90F SN O 1949920000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm²	Packaging Box
				Box

Mating connector (fully pluggable)

BLF 5.08HC/180LR SN

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In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Туре	BLF 5.08HC/14/180LR SN	Version	Product data	Packaging
Order No.	<u>1014250000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248723096	180°, PUSH IN, Spring connection, Clamping range, max. : 3.31 mm ²	, UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	18 pc(s).	Box	12	
Туре	BLF 5.08HC/14/180LR SN	Version	Product data	Packaging
Type Order No.	BLF 5.08HC/14/180LR SN 1014510000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,	Product data IEC: 400 V / 24 A / 0.2 - 2.5 mm²	Packaging Box
			IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box

BLZP 5.08HC/180LR SN



Female plug with clamping-yoke screw system for connecting wires with straight (180°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/14/180LR SN	Version	Product data	Packaging
Order No.	<u>1944950000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248620036	$180^\circ,$ Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	18 pc(s).			
Туре	BLZP 5.08HC/14/180LR SN	Version	Product data	Packaging
Order No.	1945180000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
0.40	1010100000	Tob plag in connector, female plag, c.ee min, Mamber of peles. 14,	120.400 07 2077 0.2 41111	Box
GTIN (EAN)	4032248620326	180°, Clamping yoke connection, Clamping range, max. : 4 mm ² , Box		

Mating connector (fully pluggable)

BLF 5.08HC/270LR SN

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The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

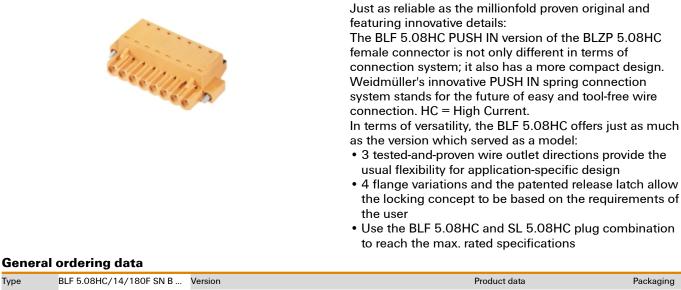
In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Туре	BLF 5.08HC/14/270LR SN	Version	Product data	Packaging
Order No.	<u>1982430000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248686520	270°, PUSH IN, Spring connection, Clamping range, max. : 3.31 mm ²	, UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	18 pc(s).	Box	12	
Туре	BLF 5.08HC/14/270LR SN	Version	Product data	Packaging
Type Order No.	BLF 5.08HC/14/270LR SN 1983200000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,		Packaging Box
			IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box

BLF 5.08HC/180F SN



Order No. 1012950000 PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14, IEC: 400 V / 24 A / 0.2 - 2.5 mm² Box GTIN (EAN) 4032248720712 180°, PUSH IN, Spring connection, Clamping range, max.: 3.31 mm², UL: 300 V / 18.5 A / AWG 26 - AWG AWG 26 - AWG Qty. 18 pc(s). Box 12	Туре	BLF 5.08HC/14/180F SN B	Version	Product data	Packaging
	Order No.	<u>1012950000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
Oty. 18 pc(s). Box 12	GTIN (EAN)	4032248720712	180°, PUSH IN, Spring connection, Clamping range, max. : 3.31 mm²,	UL: 300 V / 18.5 A / AWG 26 - AWG	
	Qty.	18 pc(s).	Box	12	

Mating connector (fully pluggable)

V	Veid	mül	ler 3

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Туре	BLF 5.08HC/14/180F SN 0	Version	Product data	Packaging
Order No.	<u>1013220000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248720965	180°, PUSH IN, Spring connection, Clamping range, max. : 3.31 mm ²	, UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	18 pc(s).	Box	12	

BLZP 5.08HC/270LR SN



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/14/270LR SN	Version	Product data	Packaging
Order No.	<u>1947880000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248624379	$270^\circ\!,$ Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	18 pc(s).			
czty.	10 pc(3).			
Сцу. Туре	BLZP 5.08HC/14/270LR SN	Version	Product data	Packaging
		Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,		Packaging Box
Туре	BLZP 5.08HC/14/270LR SN		IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box

BLZP 5.08HC/90LR



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/14/90LR SN	Version	Product data	Packaging
Order No.	<u>1087150000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248853694	90°, Clamping yoke connection, Clamping range, max. : 4 mm ² , Box	UL: 300 V / 20 A / AWG 26 - AWG 1	2
Qty.	18 pc(s).			
Туре	BLZP 5.08HC/14/90LR SN	Version	Product data	Packaging
Order No.	<u>1087370000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248854370	90°, Clamping yoke connection, Clamping range, max. : 4 mm ² , Box	UL: 300 V / 20 A / AWG 26 - AWG 1	2
Qty.	18 pc(s).			

Mating connector (fully pluggable)

BLZP 5.08HC/270F SN



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/14/270F SN	Version	Product data	Packaging
Order No.	<u>1950710000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248629114	270°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	18 pc(s).			
Туре	BLZP 5.08HC/14/270F SN	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/14/270F SN <u>1950430000</u>			Packaging Box
			IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box

BLL 5.08/90FI



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

General ordering data

Туре	BLL 5.08/14/90FI 3.2SN	Version	Product data	Packaging
Order No.	<u>1843870000</u>	PCB plug-in connector, female header, Inverted flange, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4032248355624	connection, 5.08 mm, Number of poles: 14, 90°, Solder pin length (I	: UL: 300 V / 15 A	
Qty.	18 pc(s).	3.2 mm, tinned, orange, Box		



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Mating connector (fully pluggable)

BLZP 5.08HC/180F SN



Female plug with clamping-yoke screw system for connecting wires with straight (180°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/14/180F SN	Version	Product data	Packaging				
Order No.	<u>1944450000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box				
GTIN (EAN)	4032248619023	80°, Clamping yoke connection, Clamping range, max. : 4 mm², Box UL: 300 V / 20 A / AWG 26 - AWG 12						
Qty.	18 pc(s).							
Туре	BLZP 5.08HC/14/180F SN	Version	Product data	Packaging				
Type Order No.	BLZP 5.08HC/14/180F SN 1944210000		Product data IEC: 400 V / 23 A / 0.2 - 4 mm ²	Packaging Box				
			IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box				

BLF 5.08HC/270F SN



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- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

Туре	BLF 5.08HC/14/270F SN 0	Version	Product data	Packaging					
Order No.	<u>1983010000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box					
GTIN (EAN)	4032248687107	70°, PUSH IN, Spring connection, Clamping range, max. : 3.31 mm², UL: 300 V / 18.5 A / AWG 26 - AWG							
Qty.	18 pc(s).	Box	12						
Туре	BLF 5.08HC/14/270F SN B	Version	Product data	Packaging					
Type Order No.	BLF 5.08HC/14/270F SN B 1982240000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,		Packaging Box					
			IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box					

General ordering data

Creation date May 2, 2020 3:04:09 AM CEST



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Mating connector (fully pluggable)

BLF 5.08HC/90F SN





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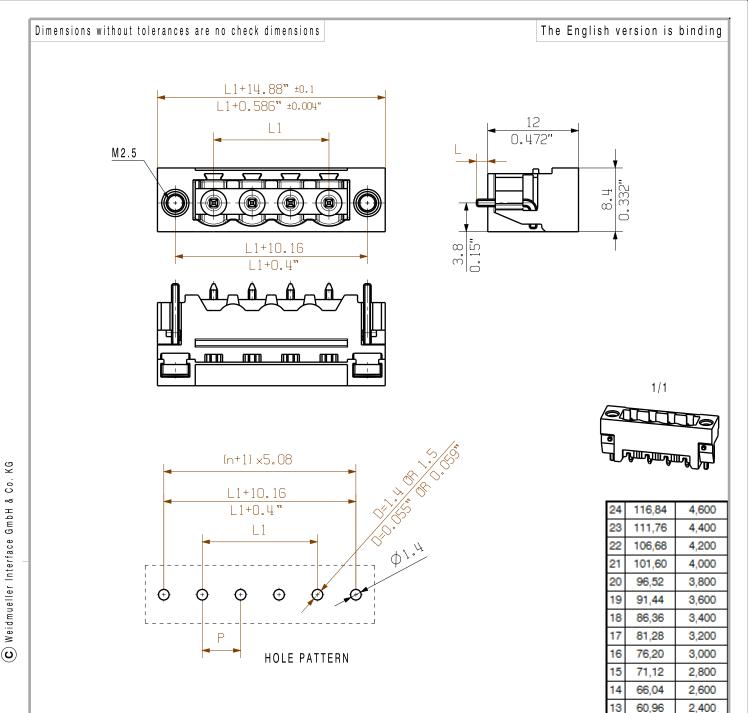
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- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Туре	BLF 5.08HC/14/90F SN OR	Version	Product data	Packaging			
Order No.	<u>1002210000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box			
GTIN (EAN)	4032248694365	0°, PUSH IN, Spring connection, Clamping range, max. : 3.31 mm², UL: 300 V / 18.5 A / AWG 26 - AW					
Qty.	18 pc(s).	Box 12					
Туре	BLF 5.08HC/14/90F SN BK	Version	Product data	Packaging			
Type Order No.	BLF 5.08HC/14/90F SN BK 1000340001	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 14,	Product data IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Packaging Box			
			IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box			



For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The neccessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to IEC 60326 part 3 very fine.

Weidmueller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occuring of electrical, mechanical, thermic and corrosive stress will be satisfied.

7 30,48 1,200 6 25,40 1,000 STIFTLAENGE L TOLERANZ 5 20,32 0,800 **PIN LENGTH L** TOLERANCE 4 15,24 0.600 0,1 3,2 3 10,16 0.400 -0,3 2 5,08 0,200 0,1 4,5 -0.3 n |L1 [mm] |L1 [Inch]

12

11

10

9

8

55.88

50,80

45,72

40.64

35.56

2.200

2,000

1,800

1.600

1.400

P = P | T C H

SHOWN: SL 5.08HC/04/180LF

					-0,0						
General tolerance:				Cat.no.:.							
DIN ISO 2768-mK	99587/5 22.11.17 HEL	.IS_MA 04	We	idmü	ller	Z	Drawing		09	53	04 Issue no.
COMPLIANT	Modifi	cation					Sheet	05	of	05	sheets
$\square \oplus$		Date	Name								
	Drawn	18.02.2011	HERTEL_S	SL 5.08HC//180							
	Responsible		HERTEL_S	STIFTLEISTE MALE HEADER							
Scale: 2:1	Checked	30.11.2017	HELIS_MA								
Supersedes: .	Approved		LANG_T	Product file:	SL5.08 H	ΗC					7377

Wave Solder Profile

Recommended wave solderding profiles

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Double Wave:

Single Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.