

## Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

# **Product image**





Pin headers made from glass-fibre-reinforced plastic with 90° wire outlet; optimised for wave soldering. The flange variant (F) can be screwed onto the respective counter piece or the circuit board. There is no need for an extra screw to connect the circuit board when the solder flange (LF) version is used. This also protects the solder points from mechanical strain. All pin headers can be manually coded or ordered pre-coded. HC = High Current.

#### General ordering data

Туре	SL 5.08HC/23/90 3.2SN OR BX
Order No.	<u>1147220000</u>
Version	PCB plug-in connector, male header, open side, THT solder connection, 5.08 mm, Number of poles: 23, 90°, Solder pin length (I): 3.2 mm, tinned, orange, Box
GTIN (EAN)	4050118051292
Qty.	20 pc(s).
Product data	IEC: 400 V / 24 A UL: 300 V / 18.5 A
Packaging	Box

# **Technical data**



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Width	116.84 mm	Width (inches)	4.6 inch
Height	11.7 mm	Height (inches)	0.461 inch
Height of lowest version	8.5 mm	Depth	12 mm
Depth (inches)	0.472 inch	Net weight	9.006 g

# **System specifications**

Product family	OMNIMATE Signal - series BL/SL 5.08
Mounting onto the PCB	THT solder connection
Pitch in inches (P)	0.2 inch
Number of poles	23
Solder pin length (I)	3.2 mm
Tolerance of solder pin position	± 0.20 mm
Solder pin dimensions = d tolerance	0 / -0,03 mm
Solder eyelet hole diameter tolerance (D	))+ 0,1 mm
L1 in inches	4.4 inch
Pin series quantity	1
Can be coded	Yes
Plugging force/pole, max.	10 N

Type of connection	
	Board connection
Pitch in mm (P)	5.08 mm
Outgoing elbow	90°
Number of solder pins per pole	1
Solder pin length tolerance	+0.1 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal
Solder eyelet hole diameter (D)	1.3 mm
L1 in mm	111.76 mm
Number of rows	1
Volume resistance	≤ 5mΩ
Plugging cycles	25
Pulling force/pole, max.	7.5 N

#### **Material data**

Insulating material	PA GF
Colour chart (similar)	RAL 2000
Comparative Tracking Index (CTI)	≥ 550
UL 94 flammability rating	V-0
Contact material	CuMg
Layer structure of solder connection	1-3 μm Ni / 2-4 μm Sn
	matt
Storage temperature, min.	-25 °C
Max. relative humidity during storage	70 %
Operating temperature, max.	100 °C
Temperature range, installation, max.	100 °C

Colour	orange
Insulating material group	I
Insulation strength	≥ 10 <sup>8</sup> Ω
GWFI	960 °C
Contact surface	tinned
Layer structure of plug contact	1-3 µm Ni / 2-4 µm Sn
	matt
Storage temperature, max.	50 °C
Operating temperature, min.	-50 °C
Temperature range, installation, min.	-25 °C

#### Rated data acc. to IEC

tested acc. to standard		Rated current, min. number of poles	
	IEC 60664-1, IEC 61984	(Tu=20°C)	24 A
Rated current, max. number of poles (Tu=20°C)	19 A	Rated current, min. number of poles (Tu=40°C)	21 A
Rated current, max. number of poles (Tu=40°C)	16.5 A	Rated voltage for surge voltage class / pollution degree II/2	400 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV		

# Rated data acc. to CSA

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	18.5 A	Rated current (Use group D / CSA)	10 A

# **Technical data**

# Rated data acc. to UL 1059



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Institute (cURus)		Certificate No. (cURus)	
institute (COnus)	30	Certificate No. (CORUS)	
	U <b>1 1 1 1 1</b> US		E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	
Rated current (Use group B / UL 1059)	18.5 A	Rated current (Use group D / UL 1059)	
Reference to approval values	Specifications are maximum values, details - see approval certificate.		
Packing			
	_		
Packaging	Box	VPE length	35 mm
VPE width	135 mm	VPE height	150 mm
Classifications			
ETIM 6.0	EC002637	ETIM 7.0	EC002637
eClass 9.0	27-44-04-02	eClass 9.1	27-44-04-02
eClass 10.0	27-44-04-02		
Notes			
Notes	Additional colours on request		
	Cold plated contact surfaces a	n request	
	<ul> <li>Gold-plated contact surfaces of</li> </ul>	in request	
	Rated current related to rated of	cross-section & min. No. of poles.	
	• P on drawing = pitch		
	-	mponent itself. Clearance and creepage distand th the relevant application standards.	ces to other components are t
IPC conformity		veloped, manufactured and delivered according	•
		y with the assured properties in the data sheet l lass 2". Further claims on the products can be e	
Approvals			
Approvals		<b>—</b> —	
		14114	
	C 774 III	14114	
BOLIO	0 (		

ROHS



# **Technical data**

# Downloads

Approval/Certificate/Document of	f
Conformity	Declaration of the Manufacturer
Brochure/Catalogue	FL DRIVES EN
	MB DEVICE MANUF. EN
	FL DRIVES DE
	CAT 2 PORTFOLIOGUIDE EN
	FL BUILDING SAFETY EN
	FL APPL LED LIGHTING EN
	FL INDUSTR.CONTROLS EN
	FL MACHINE SAFETY EN
	FL HEATING ELECTR EN
	FL APPL_INVERTER EN
	FL BASE_STATION_EN
	FL ELEVATOR EN
	FL POWER SUPPLY EN
	FL 72H SAMPLE SER EN
	PO OMNIMATE EN
Engineering Data	<u>STEP</u>
Product Change Notification	EN - Change of packaging
-	DE - Change of packaging



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# Drawings

# **Product image**

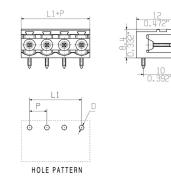




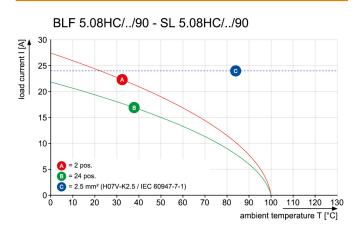
#### Weidmüller Interface GmbH & Co. KG

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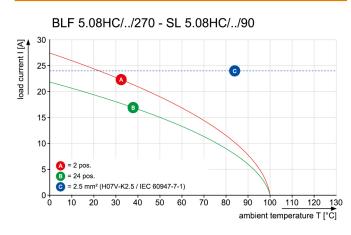
# **Dimensional drawing**



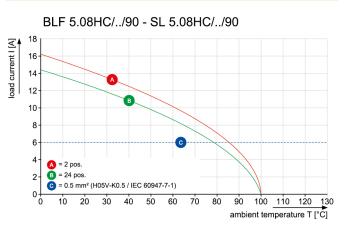
## Graph



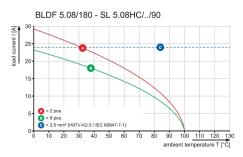
#### Graph



#### Graph



#### Graph



# Mating connector (fully pluggable)

# **BLZP 5.08HC/225 SN**



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Clamping-yoke connection with right-angled (90° or 270°) or angled (225°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

#### **General ordering data**

Туре	BLZP 5.08HC/23/225 SN 0	Version	Product data	Packaging
Order No.	<u>1946460000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 23,	IEC: 400 V / 17.5 A / 0.2 - 4 mm <sup>2</sup>	Box
GTIN (EAN)	4032248622238	$225^\circ\!,$ Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 15 A / AWG 26 - AWG 12	2
Qty.	12 pc(s).			
Туре	BLZP 5.08HC/23/225 SN B	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/23/225 SN B 1946770000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 23,		Packaging Box
			IEC: 400 V / 17.5 A / 0.2 - 4 mm <sup>2</sup>	Box

#### **BLZP 5.08HC/270 SN**



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

#### **General ordering data**

Туре	BLZP 5.08HC/23/270 SN 0	Version	Product data	Packaging
Order No.	<u>1949000000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 23,	IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Box
GTIN (EAN)	4032248626458	$270^\circ\!,$ Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	12 pc(s).			
	1 ( )			
Туре	BLZP 5.08HC/23/270 SN B	Version	Product data	Packaging
	BLZP 5.08HC/23/270 SN B 1949230000			Packaging Box
Туре			IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Box

# Mating connector (fully pluggable)

# BLZP 5.08HC/225B SN



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Clamping-yoke connection with right-angled (90° or 270°) or angled (225°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

#### **General ordering data**

Туре	BLZP 5.08HC/23/225B SN	Version	Product data	Packaging
Order No.	<u>1946190000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 23,	IEC: 400 V / 17.5 A / 0.2 - 4 mm <sup>2</sup>	Box
GTIN (EAN)	4032248621767	225°, Clamping yoke connection, Clamping range, max. : 4 $mm^2,Box$	UL: 300 V / 15 A / AWG 26 - AWG 12	2
Qty.	12 pc(s).			
Туре	BLZP 5.08HC/23/225B SN	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/23/225B SN 1945960000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 23,		Packaging Box
			IEC: 400 V / 17.5 A / 0.2 - 4 mm <sup>2</sup>	Box

#### BLZP 5.08HC/180 SN



Female plug with clamping-yoke screw system for connecting wires with straight (180°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

#### **General ordering data**

Туре	BLZP 5.08HC/23/180 SN B	Version	Product data	Packaging
Order No.	<u>1944020000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 23,	IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Box
GTIN (EAN)	4032248618200	$180^\circ,$ Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	12 pc(s).			
Туре	BLZP 5.08HC/23/180 SN 0	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/23/180 SN O 1943790000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 23,		Packaging Box
			IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Box

# Mating connector (fully pluggable)

#### **BLF 5.08HC/180 SN**

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Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

#### **General ordering data**

Туре	BLF 5.08HC/23/180 SN BK	Version	Product data	Packaging
Order No.	<u>1013660000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 23,	IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup>	Box
GTIN (EAN)	4032248721795	180°, PUSH IN, Spring connection, Clamping range, max. : 3.31 mm <sup>2</sup>	, UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	12 pc(s).	Box	12	
	1 ( )			
Туре	BLF 5.08HC/23/180 SN OR	Version	Product data	Packaging
Type Order No.	BLF 5.08HC/23/180 SN OR 1013920000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 23,		Packaging Box
			IEC: 400 V / 24 A / 0.2 - 2.5 mm <sup>2</sup>	00

#### **BLZP 5.08HC/90 SN**



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

#### **General ordering data**

Туре	BLZP 5.08HC/23/90 SN OR	Version	Product data	Packaging
Order No.	<u>1948220000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 23,	IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Box
GTIN (EAN)	4032248624744	$90^\circ,$ Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 1	2
Qty.	12 pc(s).			
Туре	BLZP 5.08HC/23/90 SN BK	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/23/90 SN BK 1948450000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 23,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm <sup>2</sup>	Packaging Box
				Box

# Mating connector (fully pluggable)

# BLL 5.08/180



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Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

General ordering data

Туре	BLL 5.08/23/180 3.2 SN	Version	Product data	Packaging
Order No.	<u>1649000000</u>	PCB plug-in connector, female header, closed side, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190293482	connection, 5.08 mm, Number of poles: 23, 180°, Solder pin length	UL: 300 V / 15 A	
Qty.	12 pc(s).	(I): 3.2 mm, tinned, orange, Box		

# BLL 5.08/90



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

Туре	BLL 5.08/23/90 3.2 SN O	Version	Product data	Packaging
Order No.	<u>1648520000</u>	PCB plug-in connector, female header, closed side, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190292997	connection, 5.08 mm, Number of poles: 23, 90°, Solder pin length (I	): UL: 300 V / 15 A	
Qty.	12 pc(s).	3.2 mm, tinned, orange, Box		

# Mating connector (fully pluggable)

# BLL 5.08/180B



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Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

General	General ordering data				
Туре	BLL 5.08/23/180B 3.2SN	Version	Product data	Packaging	
Order No.	<u>1682940000</u>	PCB plug-in connector, female header, Dovetails for fixing blocks, THT	IEC: 400 V / 23 A	Box	
GTIN (EAN)	4008190474706	solder connection, 5.08 mm, Number of poles: 23, 180°, Solder pin	UL: 300 V / 15 A		
Qty.	12 pc(s).	length (I): 3.2 mm, tinned, orange, Box			

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# Accessories

# **LED Light guides**

#### **General ordering data**

Туре	SL FLA 3.8/1	Version	Product data	Packaging
Order No.	<u>1580110000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Box
GTIN (EAN)	4008190050740	Number of poles: 1		
Qty.	100 pc(s).			
Туре	SL FLA 9.0/1	Version	Product data	Packaging
Order No.	<u>1580120000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Box
GTIN (EAN)	4008190031909	Number of poles: 1		
Qty.	100 pc(s).			
Туре	SL FLA 9.0/24	Version	Product data	
Order No.	<u>1595870000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		
GTIN (EAN)	4008190079796	Number of poles: 1		
Qty.	10 pc(s).			
Туре	SL FLA 1.5/24	Version	Product data	
Order No.	<u>1595850000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		
GTIN (EAN)	4008190092573	Number of poles: 1		
Qty.	10 pc(s).			
Туре	SL FLA 1.5/1	Version	Product data	Packaging
Order No.	<u>1580100000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Box
GTIN (EAN)	4008190152475	Number of poles: 1		
Qty.	100 pc(s).			
Туре	SL FLA 2,3/1	Version	Product data	Packaging
Order No.	<u>1636670000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Box
GTIN (EAN)	4008190409975	Number of poles: 1		
Qty.	100 pc(s).			



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#### Effective: the link between LED and front panel.

Floodlight indicators allow users to monitor the switching states without requiring a special design: optical plastic directs the light from standard LEDs around a bend into the connectors or through the front plate.

The fibre-optic elements are simply clipped behind the relevant 90° bend male connectors (90° outlet direction). Versions with different incoming light beam heights achieve maximum light efficiency for LEDs with different designs or heights.

The advantages compared to conventional solutions:

- No additional LED circuit board required behind the front panel
- No "long-legged" LEDs with separate mounting required
- Bent fibre-optic cable line for maximum light efficiency
- · Uncomplicated front plate bore holes due to circular shape of outgoing light beam
- Easy to maintain correct clearance and creepage distance
- Can be partitioned for smaller pole numbers

The result: simplified manufacturing process, reduced costs and simplified design

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# Accessories



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Туре	SL FLA 2,3/24	Version	Product data	Packaging
Order No.	<u>1636680000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Box
GTIN (EAN)	4008190409968	Number of poles: 1		
Qty.	10 pc(s).			
T				
Туре	SL FLA 3.8/24	Version	Product data	
Type Order No.	SL FLA 3.8/24 <u>1595860000</u>	Version PCB plug-in connector, Accessories, Flood-light display, Transparent,		

# **Coding elements**



Only connects what is supposed to be connected: the right connection at the right place.

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery. Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

Туре	BLZ/SL KO BK BX	Version	Product data	Packaging
Order No.	<u>1545710000</u>	PCB plug-in connector, Accessories, Coding element, black, Number		Box
GTIN (EAN)	4008190087142	of poles: 1		
Qty.	50 pc(s).			
Туре	BLZ/SL KO OR BX	Version	Product data	Packaging
Type Order No.	BLZ/SL KO OR BX 1573010000	Version PCB plug-in connector, Accessories, Coding element, orange, Number		Packaging Box

# Accessories

# **Additional accessories**





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# No task is too small when creating the perfect solution. br />

Connections form just one part of the overall process. Small details are often the key to the perfect solution in applications where potentials are tested, grouped or even isolated.

A system is not a system without small but useful details:

- Test plugs ensure reliable pick-up from diagnostic sockets
- Cross-connectors ensure a stable electrical distribution contact directly at the connection
- Compartment partition elements divide a large number of male connectors into several separate socket connector channels
- Locks and clips optional vibration-resistant clipon connection or mounting for male and female connectors

In tandem with the manufacturing process and application - more accessories = smaller workload

Туре	SL AT OR	Version	Product data	Packaging
Order No.	<u>1598300000</u>	PCB plug-in connector, Accessories, Spacer, orange, Number of	poles:	Box
GTIN (EAN)	4008190189266	1		
Qty.	100 pc(s).			
Туре	SL AT SW	Version	Product data	Packaging
Order No.	<u>1770240000</u>	PCB plug-in connector, Accessories, Spacer, black, Number of p	oles: 1	Box
GTIN (EAN)	4032248117710			
Qty.	100 pc(s).			

# Accessories

# **Blocks for PCB mounting**





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# Minor component, major effect:

Clip-on attachment elements increase the mechanical resilience of the whole plug connection by

- securing the male connectors to the circuit board
- providing a vibration-proof connection between the sockets and the male connectors

Clip-on or pre-assembled - always the right solution:

- Hard-wearing, precise fitting dovetail joint
- Hard-wearing metal threaded inserts
- Suitable for all outlet directions

Maximum stability, minimum effort:

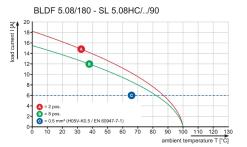
- Extremely resilient for frequent fastening operations
- Complete set for easy selection

The result: soldering points, contacts and overall module are more resilient against mechanical stress such as vibrations and tensile loads.

Туре	SLA BB11R SW	Version	Product data	Packaging
Order No.	<u>1692340000</u>	PCB plug-in connector, Accessories, Mounting block, black, Number of		Box
GTIN (EAN)	4008190864965	poles: 1		
Qty.	20 pc(s).			
Туре	SLA BB11R OR	Version	Product data	Packaging
Type Order No.	SLA BB11R OR <u>1604120000</u>	Version PCB plug-in connector, Accessories, Mounting block, orange, Numb		Packaging Box

# Drawings

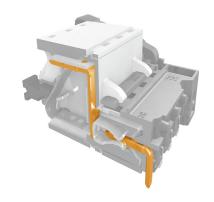
# Graph



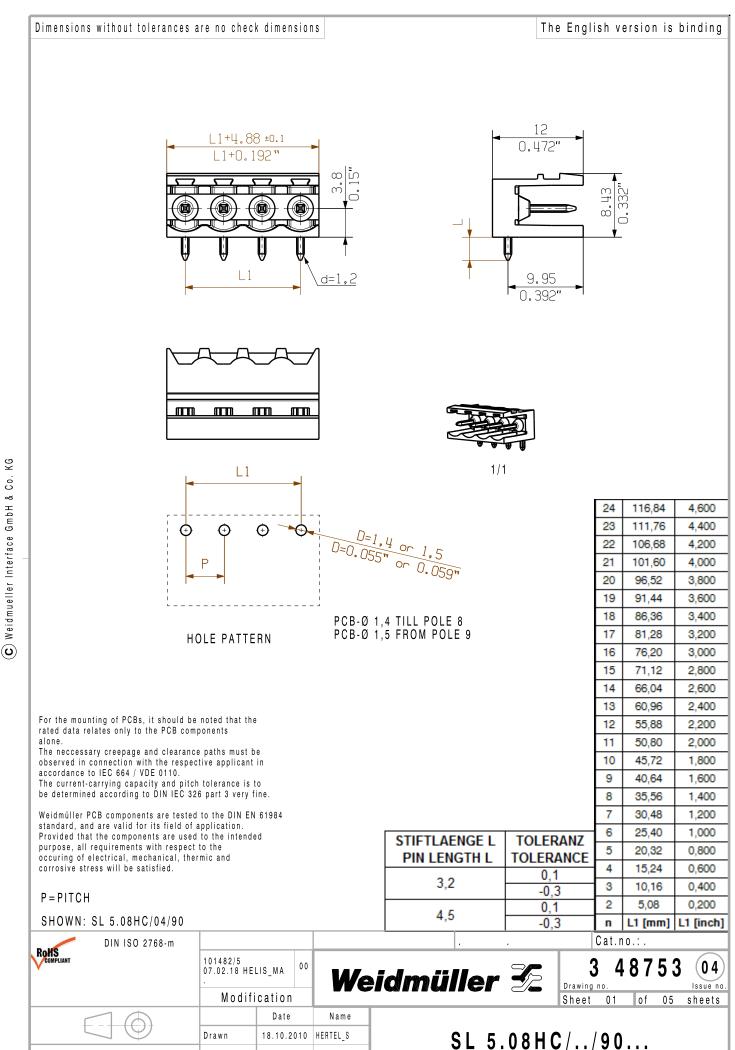


# Weidmüller Interface GmbH & Co. KG

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Safe power transmission Proven properties



HERTEL S

HELIS MA

LANG T

27.02.2018

Responsible

Checked

Approved

Scale: 2:1

Supersedes: .

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STIFTLEISTE

MALE HEADER

Product file: SL-HP 5.08

# Wave Solder Profile

# **Recommended wave solderding profiles**

# Weidmüller 🟵

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**Double Wave:** 

Single Wave:



# Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.