

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold

Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com



















Similar to illustration

Pin headers in glass-fibre-reinforced plastic with straight wire outlet; optimised for wave soldering. The flange variant (F) can be screwed onto the respective counter piece or the circuit board. There is no need for an extra screw to connect the circuit board when the solder flange (LF) version is used. This also protects the solder points from mechanical strain. All pin headers can be manually coded or ordered pre-coded. HC = High Current.

General ordering data

Туре	SL 5.08HC/18/180 3.2SN OR BX
Order No.	<u>1146630000</u>
Version	PCB plug-in connector, male header, open side, THT solder connection, 5.08 mm, Number of poles: 18, 180°, Solder pin length (I): 3.2 mm, tinned, orange, Box
GTIN (EAN)	4032248933037
Qty.	20 pc(s).
Product data	IEC: 400 V / 24 A UL: 300 V / 18.5 A
Packaging	Вох

Creation date May 2, 2020 1:42:56 AM CEST



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Technical data

Dimensions and weights

Width	91.44 mm	Width (inches)	3.6 inch
Height	15.2 mm	Height (inches)	0.598 inch
Height of lowest version	12 mm	Depth	8.5 mm
Depth (inches)	0.335 inch	Net weight	7.2 g

System specifications

Product family	OMNIMATE Signal - series BL/SL 5.08	Type of connection	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	5.08 mm
Pitch in inches (P)	0.2 inch	Outgoing elbow	180°
Number of poles	18	Number of solder pins per pole	1
Solder pin length (I)	3.2 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Tolerance of solder pin position	± 0.20 mm	Solder pin dimensions	d = 1.2 mm, Octagonal
Solder pin dimensions = d tolerance	0 / -0,03 mm	Solder eyelet hole diameter (D)	1.3 mm
Solder eyelet hole diameter tolerance (D)+ 0,1 mm	L1 in mm	86.36 mm
L1 in inches	3.4 inch	Number of rows	1
Pin series quantity	1	Volume resistance	≤ 5mΩ
Can be coded	Yes	Plugging cycles	25
Plugging force/pole, max.	10 N	Pulling force/pole, max.	7.5 N

Material data

Insulating material	PA GF	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	II
Comparative Tracking Index (CTI)	≥ 550	Insulation strength	≥ 10 ⁸ Ω
UL 94 flammability rating	V-0	GWFI	960 °C
Contact material	CuMg	Contact surface	tinned
Layer structure of solder connection	1-3 µm Ni / 2-4 µm Sn matt	Layer structure of plug contact	1-3 µm Ni / 2-4 µm Sn matt
Storage temperature, min.	-25 °C	Storage temperature, max.	50 °C
Max. relative humidity during storage	70 %	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	100 °C		

Rated data acc. to IEC

tested acc. to standard	IEO 00004 4 IEO 04004	Rated current, min. number of poles	0.4.4
	IEC 60664-1, IEC 61984	(Tu=20°C)	24 A
Rated current, max. number of poles		Rated current, min. number of poles	
(Tu=20°C)	19 A	(Tu=40°C)	21 A
Rated current, max. number of poles		Rated voltage for surge voltage class /	
(Tu=40°C)	16.5 A	pollution degree II/2	400 V
Rated voltage for surge voltage class /		Rated voltage for surge voltage class /	
pollution degree III/2	320 V	pollution degree III/3	250 V
Rated impulse voltage for surge voltage		Rated impulse voltage for surge voltage	
class/ pollution degree II/2	4 kV	class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage			
class/ contamination degree III/3	4 kV		

Rated data acc. to CSA

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA) 300 V
Rated current (Use group B / CSA)	18.5 A	Rated current (Use group D / CSA) 18.5 A



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Technical data

Rated data acc. to UL 1059

Institute (cURus)		Certificate No. (cURus)	
		l	E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)		Rated current (Use group D / UL 1059)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		
Packing			
De also visa v	D	VDE Longitale	45
Packaging VPE width	Box	VPE length	45 mm
VPE Width	63 mm	VPE height	220 mm
Classifications			
ETIM 6.0	EC002637	ETIM 7.0	EC002637
eClass 9.0	27-44-04-02	eClass 9.1	27-44-04-02
eClass 10.0	27-44-04-02	001033 0.1	27 44 04 02
0.000 1010			
Notes			
Notes	Additional colours on request	t	
	Gold-plated contact surfaces	on request	
	Rated current related to rated	cross-section & min. No. of poles.	
	• P on drawing = pitch		
		omponent itself. Clearance and creepage distandition that the relevant application standards.	ces to other components are to
IPC conformity	standards and norms and comp	eveloped, manufactured and delivered according ly with the assured properties in the data sheet Class 2". Further claims on the products can be	resp. fulfill decorative propertie
Approvals			
Approvals	100 (100 (100 (100 (100 (100 (100 (100 	1.7 = 14.4	
		IIII I I E MAI	
	C 774 110	IIII	
	C = 100 U3	11201	

ROHS

Conform



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Technical data

Downloads

Approval/Certificate/Document of	CB Certificate
Conformity	CB Testreport
	Declaration of the Manufacturer
Brochure/Catalogue	<u>FL DRIVES EN</u>
	MB DEVICE MANUF. EN
	FL DRIVES DE
	CAT 2 PORTFOLIOGUIDE EN
	FL BUILDING SAFETY EN
	FL APPL LED LIGHTING EN
	FL INDUSTR.CONTROLS EN
	FL MACHINE SAFETY EN
	<u>FL HEATING ELECTR EN</u>
	FL APPL_INVERTER EN
	FL_BASE_STATION_EN
	FL ELEVATOR EN
	FL POWER SUPPLY EN
	FL 72H SAMPLE SER EN
	PO OMNIMATE EN
Engineering Data	STEP
Product Change Notification	EN - Change of packaging
-	DE - Change of packaging



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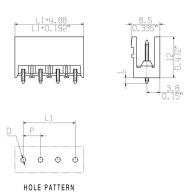
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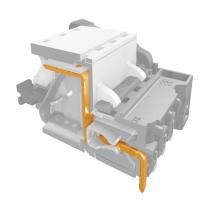
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Drawings

Dimensional drawing



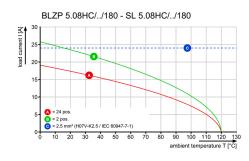
Product benefits



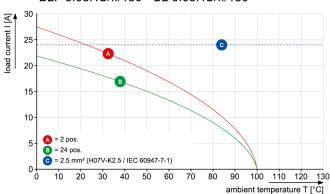
Graph

Safe power transmission Proven properties

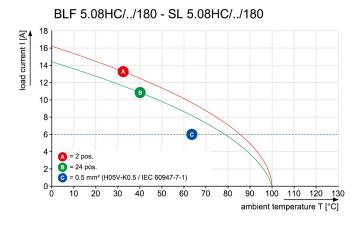
Graph



BLF 5.08HC/../180 - SL 5.08HC/../180



Graph





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Mating connector (fully pluggable)

BLF 5.08HC/270 SN



Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Туре	BLF 5.08HC/18/270 SN OR	Version	Product data	Packaging
Order No.	1982860000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248686957	270°, PUSH IN, Spring connection, Clamping range, max.: 3.31 mm ²	, UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	18 pc(s).	Box	12	
Туре	BLF 5.08HC/18/270 SN BK	Version	Product data	Packaging
Type Order No.	BLF 5.08HC/18/270 SN BK 1982090000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	Product data IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Packaging Box
	, ,		IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box

BLZP 5.08HC/225 SN



Clamping-yoke connection with right-angled (90° or 270°) or angled (225°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Туре	BLZP 5.08HC/18/225 SN O	Version	Product data	Packaging
Order No.	1946410000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248622184	$225^{\circ}\text{, Clamping yoke connection, Clamping range, max.}:4~\text{mm}^2\text{, Box}$	UL: 300 V / 15 A / AWG 26 - AWG 12	2
Qty.	18 pc(s).			
_				
Type	BLZP 5.08HC/18/225 SN B	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/18/225 SN B 1946720000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	Product data IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Packaging Box
			IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Вох



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Mating connector (fully pluggable)

BLZP 5.08HC/270 SN



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/18/270 SN O	Version	Product data	Packaging
Order No.	<u>1948950000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248626403	270°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	18 pc(s).			
,-	· - F - (-):			
Туре	BLZP 5.08HC/18/270 SN B	Version	Product data	Packaging
	,	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm ²	Packaging Box
Туре	BLZP 5.08HC/18/270 SN B		IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box

BLZP 5.08HC/225B SN



Clamping-yoke connection with right-angled (90° or 270°) or angled (225°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Туре	BLZP 5.08HC/18/225B SN	Version	Product data	Packaging
Order No.	<u>1946140000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248621712	225°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 15 A / AWG 26 - AWG 12	2
Qty.	18 pc(s).			
Turno	DI 70 E 00110 (40 (00ED 01)			
Туре	BLZP 5.08HC/18/225B SN	Version	Product data	Packaging
Order No.	1945910000	version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	Product data IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Packaging Box
• •	, ,		IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box



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Mating connector (fully pluggable)

BLZP 5.08HC/180 SN



Female plug with clamping-yoke screw system for connecting wires with straight (180°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/18/180 SN B	ZP 5.08HC/18/180 SN B Version		Packaging
Order No.	<u>1943970000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248618125	180°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	18 pc(s).			
Туре	BLZP 5.08HC/18/180 SN O	Version	Product data	Packaging
				5 5
Order No.	<u>1943740000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
Order No. GTIN (EAN)	1943740000 4032248617753	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18, 180°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box

BLF 5.08HC/180 SN



Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

Туре	BLF 5.08HC/18/180 SN OR	Version	Product data	Packaging
Order No.	<u>1013860000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248721962	180°, PUSH IN, Spring connection, Clamping range, max. : 3.31 mm², UL: 300 V / 18.5 A / AWG 26 - AWG		
Qty.	18 pc(s).	Box	12	
Туре	BLF 5.08HC/18/180 SN BK	Version	Product data	Packaging
Order No.	<u>1013610000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
Order No. GTIN (EAN)	1013610000 4032248721740	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18, 180°, PUSH IN, Spring connection, Clamping range, max. : 3.31 mm²,	, ,	



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Mating connector (fully pluggable)

BLZP 5.08HC/90 SN



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/18/90 SN OR	Version Product data		Packaging
Order No.	<u>1948170000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248624591	$90^{\circ}\text{, Clamping yoke connection, Clamping range, max.}:4~\text{mm}^2\text{, Box}$.: 4 mm², Box UL: 300 V / 20 A / AWG 26 - AWG 12	
Qty.	18 pc(s).			
Туре	BLZP 5.08HC/18/90 SN BK	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/18/90 SN BK 1948400000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm ²	Packaging Box
				Вох

BLL 5.08/180



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

Туре	BLL 5.08/18/180 3.2 SN	Version	Product data	Packaging
Order No.	1648950000	PCB plug-in connector, female header, closed side, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190293437	connection, 5.08 mm, Number of poles: 18, 180°, Solder pin length	UL: 300 V / 15 A	
Qty.	18 pc(s).	(I): 3.2 mm, tinned, orange, Box		



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Mating connector (fully pluggable)

BLF 5.08HC/90 SN



Just as reliable as the millionfold proven original and featuring innovative details:

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In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Туре	BLF 5.08HC/18/90 SN OR	Version	Product data	Packaging	
Order No.	1001690000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box	
GTIN (EAN)	4032248693498	90°, PUSH IN, Spring connection, Clamping range, max. : 3.31 mm²,	UL: 300 V / 18.5 A / AWG 26 - AWG		
Qty.	18 pc(s).	Box	12		
Туре	BLF 5.08HC/18/90 SN BK	Version	Product data	Packaging	
Type Order No.	BLF 5.08HC/18/90 SN BK 1000190001	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 18,	Product data IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Packaging Box	
	, ,		IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box	

BLL 5.08/90



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

Туре	BLL 5.08/18/90 3.2 SN O	Version	Product data	Packaging
Order No.	<u>1648470000</u>	PCB plug-in connector, female header, closed side, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190292942	connection, 5.08 mm, Number of poles: 18, 90°, Solder pin length (I):	UL: 300 V / 15 A	
Qty.	18 pc(s).	3.2 mm, tinned, orange, Box		



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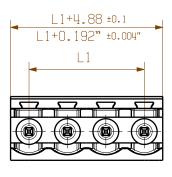
Mating connector (fully pluggable)

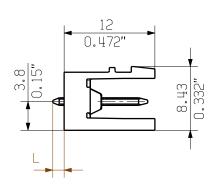
BLL 5.08/180B

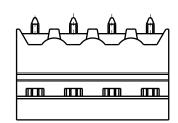


Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

Туре	BLL 5.08/18/180B 3.2SN	Version	Product data	Packaging
Order No.	1682890000	PCB plug-in connector, female header, Dovetails for fixing blocks, THT	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190474652	solder connection, 5.08 mm, Number of poles: 18, 180°, Solder pin	UL: 300 V / 15 A	
Qty.	18 pc(s).	length (I): 3.2 mm, tinned, orange, Box		







HOLE PATTERN

4,600

4.400

4,200

4,000

3.800

1,000

0,800

0.600

04

Issue no

sheets

116,84

111,76

106,68

101,60

96.52

23

22

21

20

1/1

 $(n-1) \times 5.08$ L1 **①** Ð \oplus ⊕ PCB-Ø 1,4 TILL POLE 8 PCB-Ø 1,5 FROM POLE 9

19 91.44 3,600 18 86,36 3,400 17 81,28 3,200 16 76,20 3.000 15 71,12 2.800 14 66.04 2.600 13 60,96 2,400 12 55.88 2.200 50,80 2.000 10 45,72 1,800 40.64 1,600 9 8 35.56 1.400 30.48 1,200

25,40

20.32

15,24

50953

For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The neccessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to IEC 60326 part 3 very fine.

Weidmueller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occuring of electrical, mechanical, thermic and corrosive stress will be satisfied.

P = PITCH

SHOWN: SL 5.08HC/04/180

General tolerance: DIN ISO 2768-mK

C .		
0	TOLERANZ	STIFTLAENGE L
5	l l	
Ÿ	TOLERANCE	PIN LENGTH L
4	TOEETUTIOE	T III EEII G III E
-	0.1	
3	0.2	3,2
<u> </u>	-0,3	*
2	0.1	
-	0,1	4.5
n II	-0.3	4,5

-0.3	- 3	3	10,16	0,400
0,1	2	2	5,08	0,200
-0,3	п	1	L1 [mm]	L1 [Inch]
	Cat.	. n	0.:.	

Weidmüller 🏂 RoHS Modification Date Name 18.02.2011 | HERTEL_S Drawn HERTEL S Responsible Scale: 2:1 HELIS MA Checked 30.11.2017 LANG_T Supersedes: . Approved

99587/5 22.11.17 HELIS MA

SL 5.08HC/../180.. STIFTLEISTE

MALE HEADER

Product file: SL5.08 HC 7377

Drawing no.

Sheet



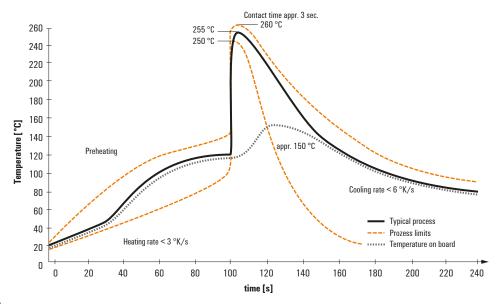
Recommended wave solderding profiles

Weidmüller Interface GmbH & Co. KG

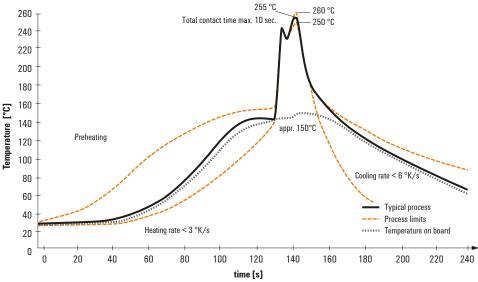
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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.