

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold

Germany

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Similar to illustration

High-temperature-resistant pin header, packed in box or tape. On tape, with 1.5 mm solder pin, optimised for automatic assembly. 3.2 mm solder pin suitable for reflow and wave soldering. The pin headers provide space for labelling and can be coded. HC = High Current.

General ordering data

Туре	SL-SMT 5.08HC/08/90G 1.5SN BK RL
Order No.	<u>1061940000</u>
Version	PCB plug-in connector, male header, closed side, THT/THR solder connection, 5.08 mm, Number of poles: 8, 90°, Solder pin length (I): 1.5 mm, tinned, black, Tape
GTIN (EAN)	4032248811489
Qty.	285 pc(s).
Product data	IEC: 400 V / 27.5 A UL: 300 V / 18.5 A
Packaging	Tape

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Technical data

Dimensions and weights

Width	43.84 mm	Width (inches)	1.726 inch
Height	9.9 mm	Height (inches)	0.39 inch
Height of lowest version	8.4 mm	Depth	12 mm
Depth (inches)	0.472 inch	Net weight	5.039 g

System specifications

Product family	OMNIMATE Signal - series	Type of connection	
reduct idiniiy	BL/SL 5.08	Type of confidence	Board connection
Mounting onto the PCB	THT/THR solder	Pitch in mm (P)	
	connection		5.08 mm
Pitch in inches (P)	0.2 inch	Outgoing elbow	90°
Number of poles	8	Number of solder pins per pole	1
Solder pin length (I)	1.5 mm	Solder pin length tolerance	0 / -0.3 mm
Tolerance of solder pin position	± 0.1 mm	Solder pin dimensions	d = 1.2 mm, Octagonal
Solder eyelet hole diameter (D)	1.4 mm	Solder eyelet hole diameter tolerand	e (D)+ 0,1 mm
L1 in mm	35.56 mm	L1 in inches	1.4 inch
Number of rows	1	Pin series quantity	1
Volume resistance	≤ 5mΩ	Can be coded	Yes
Plugging cycles	25	Plugging force/pole, max.	9 N
Pulling force/pole, max.	7 N		

Material data

Insulating material	LCP GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	Illa
Comparative Tracking Index (CTI)	≥ 175	Insulation strength	≥ 10 ⁸ Ω
Moisture Level (MSL)	1	UL 94 flammability rating	V-0
GWIT	930 °C	GWFI	960 °C
Contact material	CuMg	Contact surface	tinned
Layer structure of solder connection	1-3 μm Ni / 2-4 μm Sn	Layer structure of plug contact	1-3 μm Ni / 2-4 μm Sn
	matt		matt
Storage temperature, min.	-25 °C	Storage temperature, max.	50 °C
Max. relative humidity during storage	70 %	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		

Rated data acc. to IEC

tested acc. to standard		Rated current, min. number of poles	
	IEC 60664-1, IEC 61984	(Tu=20°C)	27.5 A
Rated current, max. number of poles	10.4	Rated current, min. number of poles	0.4.4
(Tu=20°C)	19 A	(Tu=40°C)	24 A
Rated current, max. number of poles		Rated voltage for surge voltage class /	
(Tu=40°C)	16.5 A	pollution degree II/2	400 V
Rated voltage for surge voltage class /		Rated voltage for surge voltage class /	
pollution degree III/2	320 V	pollution degree III/3	250 V
Rated impulse voltage for surge voltage		Rated impulse voltage for surge voltage	
class/ pollution degree II/2	4 kV	class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage			
class/ contamination degree III/3	4 kV		



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Technical data

Rated data acc. to CSA

Institute (CSA)	€P ·	Certificate No. (CSA)	
	•		200039-1176845
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	18.5 A	Rated current (Use group D / CSA)	18.5 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Rated data acc. to UL 1059			
Institute (UR)	<i>271</i> .	Certificate No. (UR)	
			E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	18.5 A	Rated current (Use group D / UL 1059)	10 A
	Specifications are maximum values, details - see approval certificate.		

Packing

Packaging	Tape	VPE length	60 mm
VPE width	330 mm	VPE height	330 mm
Tape depth (T2)	12.8 mm	Tape width (W)	56 mm
Tape pocket depth (K0)	12.3 mm	Tape pocket height (A0)	12.3 mm
Tape pocket width (B0)	44.14 mm	Tape pocket separation (P1)	16 mm
Tape hole separation (E)	1.75 mm	Tape pocket separation (F)	26.2 mm
Tape reel diameter Ø (A)	330 mm	Surface resistance	$Rs = 10^9 - 10^{12} \Omega$

Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
eClass 9.0	27-44-04-02	eClass 9.1	27-44-04-02
eClass 10.0	27-44-04-02		

Notes

Notes	 Diameter of solder eyelet D = 1.4+0.1mm
	 Solder eyelet diameter D = 1.5 + 0.1 mm, from 9 poles
IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

Approvals

Approvals



ROHS



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Technical data

Downloads

Approval/Certificate/Document of	
Conformity	Declaration of the Manufacturer
Brochure/Catalogue	FL DRIVES EN
	MB SMT EN
	FL DRIVES DE
	MB DEVICE MANUF. EN
	FL BUILDING SAFETY EN
	FL APPL LED LIGHTING EN
	FL INDUSTR.CONTROLS EN
	FL MACHINE SAFETY EN
	FL HEATING ELECTR EN
	<u>FL APPL_INVERTER EN</u>
	FL BASE STATION EN
	<u>FL ELEVATOR EN</u>
	FL POWER SUPPLY EN
	FL 72H SAMPLE SER EN
	PO OMNIMATE EN
Engineering Data	EPLAN, WSCAD
Engineering Data	<u>STEP</u>
White paper surface mount technology	Download Whitepaper



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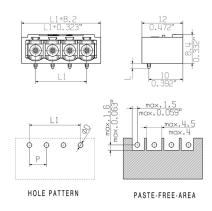
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Drawings

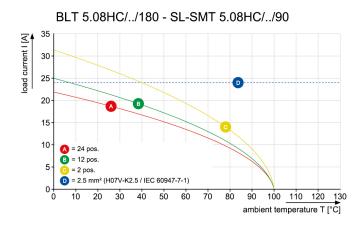
Dimensional drawing



Example of use



Graph



Safe power transmission **Product benefits** Proven properties





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Mating connector (fully pluggable)

BLDF 5.08/180 SN



The powerful daisy-chain solution for high-performance signal bus applications is also suitable for 400V auxiliary power chains with 18.5A current-carrying capacity. The large clamping capacity (up to 2.5mm² wire cross-sections) is particularly beneficial for long bus cables or high currents because of the low voltage drop. Four flange variations, including the patented release latch, allow for user-friendly unplugging designs.

General ordering data

Туре	BLDF 5.08/08/180 SN OR	Version	Product data	Packaging
Order No.	1001210000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	IEC: 400 V / 20.8 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248817573	180°, PUSH IN, Spring connection, Clamping range, max.: 3.31 mm ²	UL: 300 V / 18.5 A / AWG 12 - AWG	
Qty.	28 pc(s).	Box	26	
Туре	BLDF 5.08/08/180 SN BK	Version	Product data	Packaging
				0 0
Order No.	1000920000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	IEC: 400 V / 20.8 A / 0.2 - 2.5 mm ²	Вох
Order No. GTIN (EAN)	1000920000 4032248817092	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8, 180°, PUSH IN, Spring connection, Clamping range, max.: 3.31 mm²	, ,	Box

BLC 5.08R



Female plugs with crimp wire connection system. The female plugs provide space for labelling and can be coded.

Туре	BLC 5.08/08/180R OR BX	Version	Product data	Packaging
Order No.	<u>1610550000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	IEC: 400 V / 21 A	Box
GTIN (EAN)	4008190080563	180°, Crimp connection, Clamping range, max. : 2.5 mm², Box	UL: 300 V / 10 A / AWG 26 - AWG 1	4
Qty.	50 pc(s).			
Туре	BLC 5.08/08/180R BK BX	Version	Product data	Packaging
Order No.	1712020000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	IEC: 400 V / 21 A	Box
GTIN (EAN)	4008190935030	180°, Crimp connection, Clamping range, max. : 2.5 mm², Box	UL: 300 V / 10 A / AWG 26 - AWG 1	4



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Mating connector (fully pluggable)

BLL 5.08/180



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

General ordering data

Type	BLL 5.08/08/180 3.2 SN	Version	Product data	Packaging
Order No.	<u>1630770000</u>	PCB plug-in connector, female header, closed side, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190204198	connection, 5.08 mm, Number of poles: 8, 180°, Solder pin length (I	: UL: 300 V / 15 A	
Qty.	42 pc(s).	3.2 mm, tinned, orange, Box		

BLF 5.08HC/270 SN



Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

Туре	BLF 5.08HC/08/270 SN OR	Version	Product data	Packaging
Order No.	<u>1982760000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248686858	270°, PUSH IN, Spring connection, Clamping range, max.: 3.31 mm ²	UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	42 pc(s).	Box	12	
Туре	BLF 5.08HC/08/270 SN BK	Version	Product data	Packaging
Order No.	<u>1981990000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248684687	270°, PUSH IN, Spring connection, Clamping range, max.: 3.31 mm ²	UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	42 pc(s).	Вох	12	



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Mating connector (fully pluggable)

BLL 5.08/180B



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

General ordering data

Туре	BLL 5.08/08/180B 3.2SN	Version	Product data	Packaging
Order No.	<u>1682790000</u>	PCB plug-in connector, female header, Dovetails for fixing blocks, THT	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190474553	solder connection, 5.08 mm, Number of poles: 8, 180°, Solder pin	UL: 300 V / 15 A	
Qty.	42 pc(s).	length (I): 3.2 mm, tinned, orange, Box		

BLZP 5.08HC/225B SN



Clamping-yoke connection with right-angled (90° or 270°) or angled (225°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Туре	BLZP 5.08HC/08/225B SN	Version	Product data	Packaging
Order No.	<u>1945810000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248621286	225°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 15 A / AWG 26 - AWG 12	2
Qty.	42 pc(s).			
Туре	BLZP 5.08HC/08/225B SN	Version	Product data	Packaging
Order No.	<u>1946040000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box
OTINI (F A A I)	4000040001570	225°, Clamping yoke connection, Clamping range, max.: 4 mm ² , Box	III. 200 V / 1E A / AVAIC 26 AVAIC 12)
GTIN (EAN)	4032248621576	225 , Clamping yoke connection, Clamping range, max 4 mm-, box	UL. 300 V / 15 A / AVVG 20 - AVVG 12	•



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Mating connector (fully pluggable)

BLZP 5.08HC/90 SN



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/08/90 SN OR	Version	Product data	Packaging
Order No.	1948060000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248624287	$90^{\circ}\text{, Clamping yoke connection, Clamping range, max.}:4~\text{mm}^2\text{, Box}$	UL: 300 V / 20 A / AWG 26 - AWG 1	2
Qty.	42 pc(s).			
Туре	BLZP 5.08HC/08/90 SN BK	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/08/90 SN BK 1948300000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm ²	Packaging Box
				Box

BLDT 5.08B



Female plugs with two clamping-yoke screw connections per pole for wire connections with 90° and 270° outlet directions. The female plugs provide space for labelling and can be coded.

Туре	BLDT 5.08/08/-B SN BK BX	Version	Product data	Packaging
Order No.	<u>1673840000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	IEC: 400 V / 14 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4008190435578	180°, Clamping yoke connection, Clamping range, max. : 3.31 mm²,	UL: 300 V / 10 A / AWG 26 - AWG 1:	2
Qty.	50 pc(s).	Box		
Туре	BLDT 5.08/08/-B SN OR BX	Version	Product data	Packaging
Order No.	1651800000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	IEC: 400 V / 14 A / 0.2 - 2.5 mm ²	Box
Order 140.	1031000000	reb plug-in connector, lemale plug, 5.06 mm, Number of poles. 6,	IEC. 400 V / 14 A / 0.2 - 2.5 IIIII-	DOX
GTIN (EAN)	4008190400484	180°, Clamping yoke connection, Clamping range, max.: 3.31 mm²,	, ,	



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Mating connector (fully pluggable)

BLF 5.08HC/90 SN



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In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Туре	BLF 5.08HC/08/90 SN OR	Version	Product data	Packaging
Order No.	1001590000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248693399	$90^{\circ}\text{, PUSH IN, Spring connection, Clamping range, max.} : 3.31 \text{ mm}^2\text{,}$	UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	42 pc(s).	Box	12	
Туре	BLF 5.08HC/08/90 SN BK	Version	Product data	Packaging
Type Order No.	BLF 5.08HC/08/90 SN BK 1000090001	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	Product data IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Packaging Box
				Box

BLDT 5.08



Female plugs with two clamping-yoke screw connections per pole for wire connections with 90° and 270° outlet directions. The female plugs provide space for labelling and can be coded.

Туре	BLDT 5.08/08/- SN BK BX	Version	Product data	Packaging
Order No.	<u>1660770000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	IEC: 400 V / 14 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4008190417222	180°, Clamping yoke connection, Clamping range, max. : 3.31 mm²,	UL: 300 V / 10 A / AWG 26 - AWG 1:	2
Qty.	35 pc(s).	Box		
_				
Type	BLDT 5.08/08/- SN OR BX	Version	Product data	Packaging
Type Order No.	BLDT 5.08/08/- SN OR BX 1644790000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	Product data IEC: 400 V / 14 A / 0.2 - 2.5 mm ²	Packaging Box
• •	, ,			Box



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Mating connector (fully pluggable)

BLZP 5.08HC/225 SN



Clamping-yoke connection with right-angled (90° or 270°) or angled (225°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/08/225 SN B	Version	Product data	Packaging
Order No.	<u>1946620000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248622399	225°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 15 A / AWG 26 - AWG 12	2
Qty.	42 pc(s).			
Туре	BLZP 5.08HC/08/225 SN O	Version	Product data	Packaging
Order No.	<u>1946310000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248621880	225°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 15 A / AWG 26 - AWG 12	2
Qty.	42 pc(s).			

BLC 5.08BR



Female plugs with crimp wire connection system. The female plugs provide space for labelling and can be coded.

Туре	BLC 5.08/08/180BR OR BX	Version	Product data	Packaging
Order No.	<u>1649430000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	IEC: 400 V / 21 A	Box
GTIN (EAN)	4008190294540	180°, Crimp connection, Clamping range, max. : 2.5 mm², Box	UL: 300 V / 10 A / AWG 26 - AWG 1	4
Qty.	50 pc(s).			
Turne	DL 0 F 00 (00 (100 DD DK DV			
Type	BLC 5.08/08/180BR BK BX	Version	Product data	Packaging
Order No.	1712170000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	IEC: 400 V / 21 A	Packaging Box
• •	, ,			Box



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Mating connector (fully pluggable)

BLF 5.08HC/180 SN



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In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Туре	BLF 5.08HC/08/180 SN BK	Version	Product data	Packaging
Order No.	1013490000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248721641	180°, PUSH IN, Tension-clamp connection, Clamping range, max. :	UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	42 pc(s).	3.31 mm², Box	12	
Туре	BLF 5.08HC/08/180 SN OR	Version	Product data	Packaging
Type Order No.	BLF 5.08HC/08/180 SN OR 1013750000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	Product data IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Packaging Box
	, ,		IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	0 0

BLZP 5.08HC/180 SN



Female plug with clamping-yoke screw system for connecting wires with straight (180°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Туре	BLZP 5.08HC/08/180 SN B	Version	Product data	Packaging
Order No.	1943870000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248617913	180°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	42 pc(s).			
Туре	BLZP 5.08HC/08/180 SN 0	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/08/180 SN O 1943640000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm ²	Packaging Box
			IEC: 400 V / 23 A / 0.2 - 4 mm ²	Вох



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Mating connector (fully pluggable)

BLL 5.08/90



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

General ordering data

Туре	BLL 5.08/08/90 3.2 SN B	Version	Product data	Packaging
Order No.	<u>1730190000</u>	PCB plug-in connector, female header, closed side, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4050118007008	connection, 5.08 mm, Number of poles: 8, 90°, Solder pin length (I):	UL: 300 V / 15 A	
Qty.	42 pc(s).	3.2 mm, tinned, black, Box		
Туре	BLL 5.08/08/90 3.2 SN O	Version	Product data	Packaging
0 1 11				
Order No.	<u>1623000000</u>	PCB plug-in connector, female header, closed side, THT solder	IEC: 400 V / 23 A	Box
Order No. GTIN (EAN)	1623000000 4008190194055	PCB plug-in connector, female header, closed side, THT solder connection, 5.08 mm, Number of poles: 8, 90°, Solder pin length (I):	IEC: 400 V / 23 A UL: 300 V / 15 A	Вох

BLZP 5.08HC/270 SN



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Туре	BLZP 5.08HC/08/270 SN B	Version	Product data	Packaging
Order No.	<u>1949080000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN	N) 4032248626533	$270^{\circ}\text{, Clamping yoke connection, Clamping range, max.}: 4~\text{mm}^2\text{, Box}$	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	42 pc(s).			
Туре	BLZP 5.08HC/08/270 SN O	Version	Product data	Packaging
Type	DLZP 5.00HC/00/270 5N O	version	riouuci uaia	rackaging
Order No.	, ,	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
	1948850000		IEC: 400 V / 23 A / 0.2 - 4 mm ²	Вох
Order No.	1948850000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 8,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Вох



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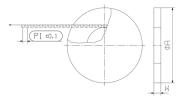
Klingenbergstraße 26 D-32758 Detmold

Germany

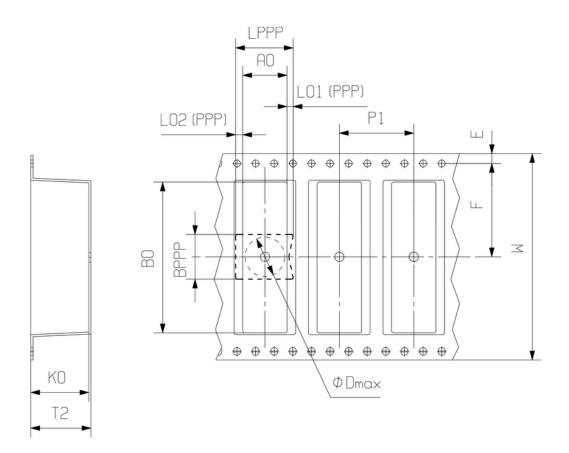
Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Drawings

Dimensional drawing



Dimensional drawing



DIRECTION OF UNREELING



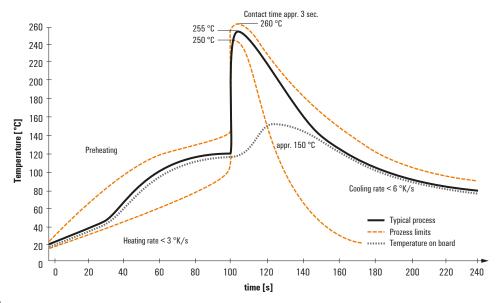
Recommended wave solderding profiles

Weidmüller Interface GmbH & Co. KG

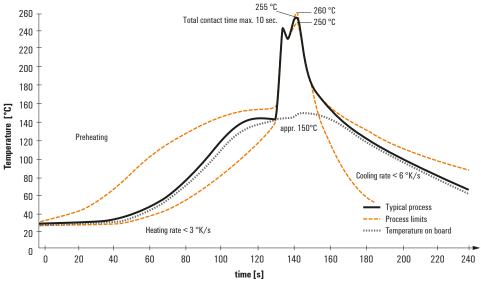
Klingenbergstraße 16 D-32758 Detmold Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

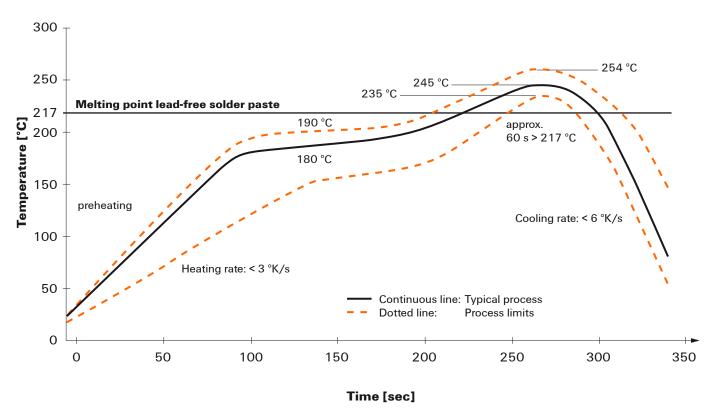


Recommended reflow soldering profile

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Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- · Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- · Maximum heating rate
- · Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3$ K/s. In parallel the solder paste is ,activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at \geq -6K/s solder is cured. Board and components cool down while avoiding cold cracks.