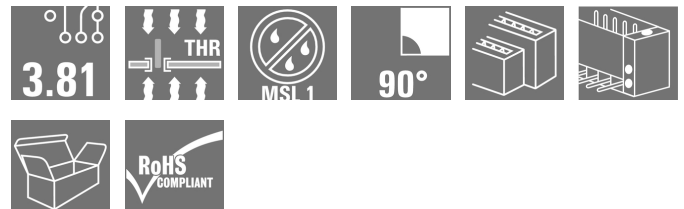


OMNIMATE Signal - series BC/SC 3.81 SCDN-THR 3.81/22/90F 3.2SN BK BX

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 26
D-32758 Detmold
Germany
Fon: +49 5231 14-0
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www.weidmueller.com

Product image



Similar to illustration

Extra flat high-temperature-resistant two-tier SCDN-THR pin header for reflow soldering.

- Two compact interfaces are used with the flat BCF 3.81 (PUSH IN) socket block.
- Available as 90° (recumbent).
- Connections on a single level, allowing access that is flush over the front board.
- Space for labelling and coding
- Packed in cardboard box.

Weidmüller's 3.81-mm-pitch (0.15 inch) plug-in connectors are compatible with the layouts of standard connectors and offer space for labelling and coding.

General ordering data

Type	SCDN-THR 3.81/22/90F 3.2SN BK BX
Order No.	1039580000
Version	PCB plug-in connector, male header, Flange, THT/THR solder connection, 3.81 mm, Number of poles: 22, 90°, Solder pin length (l): 3.2 mm, tinned, black, Box
GTIN (EAN)	4032248772827
Qty.	50 pc(s).
Product data	IEC: 320 V / 17.5 A UL: 300 V / 11 A
Packaging	Box

Creation date May 1, 2020 10:01:15 AM CEST

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SCDN-THR 3.81/22/90F 3.2SN BK BX**

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Technical data**Dimensions and weights**

Width	52.3 mm	Width (inches)	2.059 inch
Height	18.4 mm	Height (inches)	0.724 inch
Height of lowest version	15.2 mm	Depth	13.3 mm
Depth (inches)	0.524 inch	Net weight	9.551 g

Environmental Product Compliance

REACH SVHC Lead 7439-92-1

System specifications

Product family	OMNIMATE Signal - series BC/SC 3.81	Type of connection	Board connection
Mounting onto the PCB	THT/THR solder connection	Pitch in mm (P)	3.81 mm
Pitch in inches (P)	0.15 inch	Outgoing elbow	90°
Number of poles	22	Number of solder pins per pole	1
Solder pin length (l)	3.2 mm	Solder pin length tolerance	+0,02 / -0,02 mm
Tolerance of solder pin position	± 0.15 mm	Solder pin dimensions	d = 1.0 mm, Octagonal
Solder pin dimensions = d tolerance	0 / -0,03 mm	Solder eyelet hole diameter (D)	1.3 mm
Solder eyelet hole diameter tolerance (D)	+ 0,1 mm	Outside diameter of solder pad	2.1 mm
Template aperture diameter	1.9 mm	L1 in mm	38.1 mm
L1 in inches	1.5 inch	Number of rows	2
Pin series quantity	2	Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch
Touch-safe protection acc. to DIN VDE 0470	IP 20	Volume resistance	≤ 5mΩ
Can be coded	Yes	Plugging cycles	25

Material data

Insulating material	LCP GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 175	Insulation strength	≥ 10 ⁸ Ω
Moisture Level (MSL)	1	UL 94 flammability rating	V-0
GWIT	930 °C	GWFI	960 °C
Contact material	Copper alloy	Contact surface	tinned
Storage temperature, min.	-25 °C	Storage temperature, max.	50 °C
Max. relative humidity during storage	70 %	Operating temperature, min.	-50 °C
Operating temperature, max.	120 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	120 °C		

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	17.5 A
Rated current, max. number of poles (Tu=20°C)	13.2 A	Rated current, min. number of poles (Tu=40°C)	17 A
Rated current, max. number of poles (Tu=40°C)	12.2 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 76 A

Creation date May 1, 2020 10:01:15 AM CEST

Data sheet

**OMNIMATE Signal - series BC/SC 3.81
SCDN-THR 3.81/22/90F 3.2SN BK BX**

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Technical data

Rated data acc. to CSA

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	11 A	Rated current (Use group D / CSA)	11 A

Rated data acc. to UL 1059

Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	11 A	Rated current (Use group D / UL 1059)	11 A

Packing

Packaging	Box	VPE length	495 mm
VPE width	355 mm	VPE height	182 mm

Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
eClass 9.0	27-44-04-02	eClass 9.1	27-44-04-02
eClass 10.0	27-44-04-02		

Notes

Notes	<ul style="list-style-type: none"> Rated current related to rated cross-section & min. No. of poles. Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards. P on drawing = pitch
IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

Approvals

Approvals	
ROHS	Conform

Data sheet**OMNIMATE Signal - series BC/SC 3.81
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Technical data**Downloads**

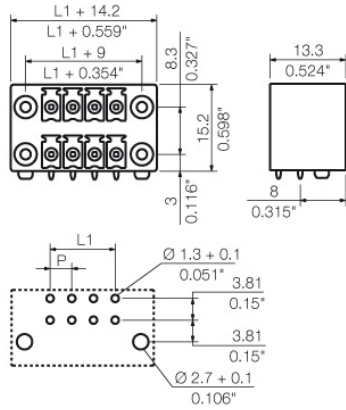
Approval/Certificate/Document of Conformity	Declaration of the Manufacturer
Brochure/Catalogue	FL DRIVES EN MB DEVICE MANUF. EN FL DRIVES DE CAT 2 PORTFOLIOGUIDE EN FL BUILDING SAFETY EN FL APPL LED LIGHTING EN FL INDUSTR.CONTROLS EN FL MACHINE SAFETY EN FL HEATING ELECTR EN FL APPL INVERTER EN FL BASE STATION EN FL ELEVATOR EN FL POWER SUPPLY EN FL 72H SAMPLE SER EN PO OMNIMATE EN
Engineering Data	STEP
White paper surface mount technology	Download Whitepaper

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Drawings

Dimensional drawing



Data sheet

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Accessories

Coding elements



**Only connects what is supposed to be connected:
the right connection at the right place.**

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

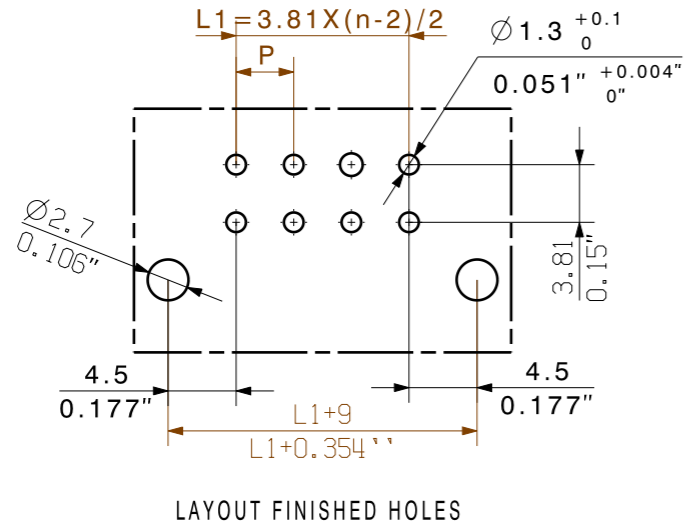
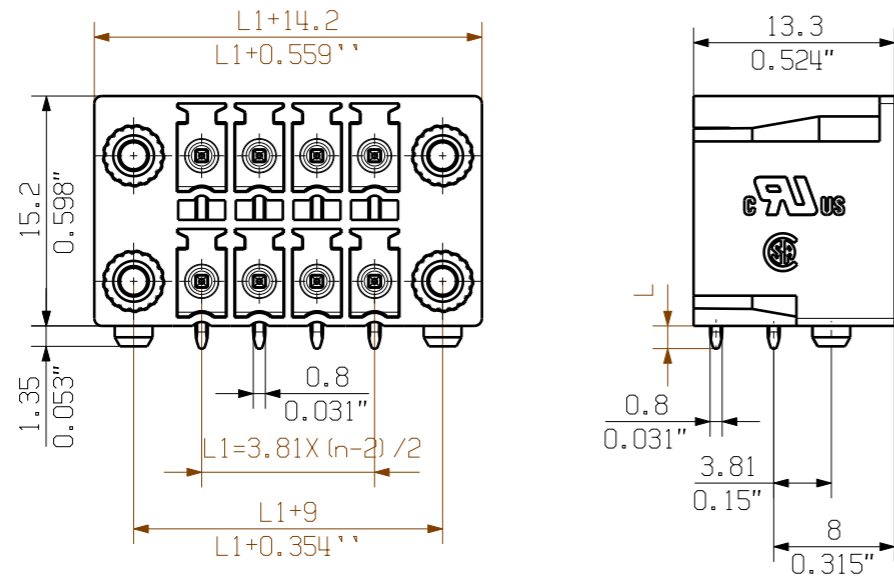
The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery.

Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

General ordering data

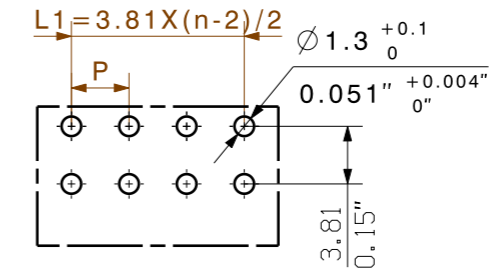
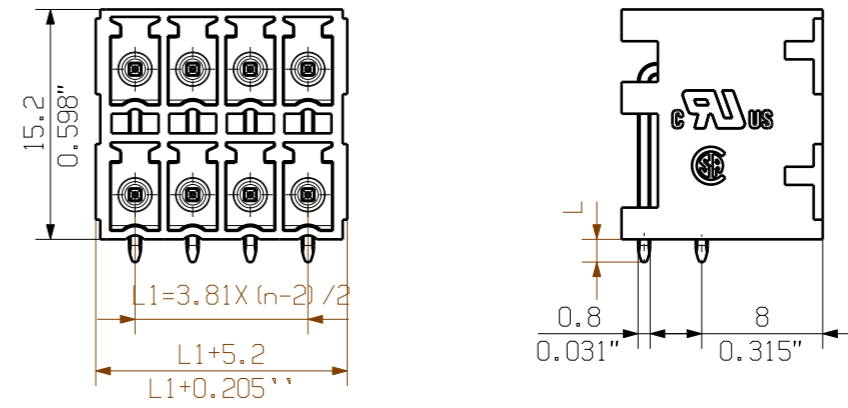
Type	SC-SMT 3.81 KO BK BX	Version	Product data
Order No.	2460700000	PCB plug-in connector, Accessories, Coding element, black	
GTIN (EAN)	4050118480023		
Qty.	100 pc(s).		
Type	SC-SMT 3.81 KO WT BX	Version	Product data
Order No.	2467670000	PCB plug-in connector, Accessories, Coding element, white	
GTIN (EAN)	4050118494693		
Qty.	100 pc(s).		

SCDN-THR 3.81/.../90F ...SN



LAYOUT FINISHED HOLES

SCDN-THR 3.81/.../90G ...SN



LAYOUT FINISHED HOLES

NOTE:

n=NO OF POLES
P=PITCH

KUNDENZEICHUNG
CUSTOMER DRAWING

32	57.15	2.250
30	53.34	2.100
28	49.53	1.950
26	45.72	1.800
24	41.91	1.650
22	38.10	1.500
20	34.29	1.350
18	30.48	1.200
16	26.67	1.050
14	22.86	0.900
12	19.05	0.750
10	15.24	0.600
8	11.43	0.450
6	7.62	0.300
4	3.81	0.150
n	L1 [mm]	L1 [inch]

3.2±0.2	0.126"±0.008"	SCDN-THR 3.81/.../90F 3.2...
3.2±0.2	0.126"±0.008"	SCDN-THR 3.81/.../90G 3.2...
1.5 _{-0.2} ⁰	0.059" _{-0.008} ⁰	SCDN-THR 3.81/.../90F 1.5...
1.5 _{-0.2} ⁰	0.059" _{-0.008} ⁰	SCDN-THR 3.81/.../90G 1.5...
PIN LENGTH L(mm)	PIN LENGTH L(inch)	TYP PRODUCT NAME

For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occurring of electrical, mechanical, thermic and corrosive stress will be satisfied.

GENERAL TOLERANCE: DIN ISO 2768-m		78721/5 06.11.14 MA_J 01		CAT.NO.: .	
RoHS COMPLIANT	MAX. NRN./NOS.	MODIFICATION		Weidmüller	
DRAWN 08.01.2009 GE_G		DATE		DRAWING NO. C 46288 03	
RESPONSIBLE XU_S		NAME		SHEET 02 OF 03 SHEETS	
CHECKED 25.11.2014 ZHOU_N		DATE		ISSUE NO.	
APPROVED XU_S		NAME		SCDN... 3.81/.../90...	
SCALE: 3/1		DATE		THR-LOETANSCHLUSS STIFTLISTE	
SUPERSEDES: .		NAME		THR SOLDER CONNECTION PIN HEADER	
		DATE		PRODUCT FILE: SCDN 3.81 7086	

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Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

Recommended reflow soldering profile

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Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3\text{K/s}$. In parallel the solder paste is ‚activated‘. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at $\geq -6\text{K/s}$ solder is cured. Board and components cool down while avoiding cold cracks.