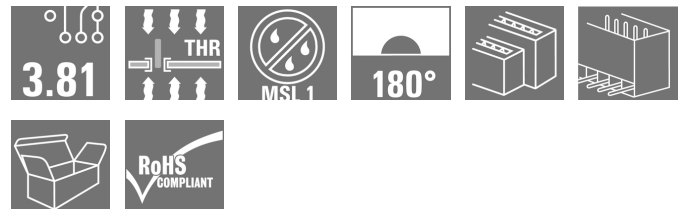


## OMNIMATE Signal - series BC/SC 3.81 SCDV-THR 3.81/28/180G 3.2SN BK BX

**Weidmüller Interface GmbH & Co. KG**  
Klingenbergstraße 26  
D-32758 Detmold  
Germany  
Fon: +49 5231 14-0  
Fax: +49 5231 14-292083  
www.weidmueller.com

### Product image



Similar to illustration

High-temperature-resistant two-tier SCDV-THR pin header for reflow soldering.

- It allows you to use two interfaces on only one surface and with only one step in the work flow.
- Outlet direction: 90° (recumbent)
- Connections at two offset levels and open access to each row.
- Space for labelling and coding
- Packed in cardboard box.

Weidmüller's 3.81-mm-pitch (0.15 inch) plug-in connectors are compatible with the layouts of standard connectors and offer space for labelling and coding.

### General ordering data

Type	SCDV-THR 3.81/28/180G 3.2SN BK BX
Order No.	<a href="#">1035610000</a>
Version	PCB plug-in connector, male header, closed side, THT/THR solder connection, 3.81 mm, Number of poles: 28, 180°, Solder pin length (l): 3.2 mm, tinned, black, Box
GTIN (EAN)	4032248764358
Qty.	20 pc(s).
Product data	IEC: 320 V / 17.5 A UL: 300 V / 11 A
Packaging	Box

Creation date May 1, 2020 9:15:41 AM CEST

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**Technical data****Dimensions and weights**

Width	54.73 mm	Width (inches)	2.155 inch
Height	25.1 mm	Height (inches)	0.988 inch
Height of lowest version	21.9 mm	Depth	22.7 mm
Depth (inches)	0.894 inch	Net weight	14.66 g

**System specifications**

Product family	OMNIMATE Signal - series BC/SC 3.81	Type of connection	Board connection
Mounting onto the PCB	THT/THR solder connection	Pitch in mm (P)	3.81 mm
Pitch in inches (P)	0.15 inch	Outgoing elbow	180°
Number of poles	28	Number of solder pins per pole	1
Solder pin length (l)	3.2 mm	Solder pin length tolerance	+0,02 / -0,02 mm
Tolerance of solder pin position	± 0.20 mm	Solder pin dimensions	d = 1.0 mm, Octagonal
Solder pin dimensions = d tolerance	0 / -0,03 mm	Solder eyelet hole diameter (D)	1.3 mm
Solder eyelet hole diameter tolerance (D)+	0,1 mm	Outside diameter of solder pad	2.1 mm
Template aperture diameter	1.9 mm	L1 in mm	49.53 mm
L1 in inches	1.95 inch	Number of rows	2
Pin series quantity	2	Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch
Touch-safe protection acc. to DIN VDE 0470	IP 20	Volume resistance	≤ 5mΩ
Can be coded	Yes	Plugging cycles	25

**Material data**

Insulating material	LCP GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 175	Insulation strength	≥ 10 <sup>8</sup> Ω
Moisture Level (MSL)	1	UL 94 flammability rating	V-0
GWIT	930 °C	GWFI	960 °C
Contact material	Copper alloy	Contact surface	tinned
Storage temperature, min.	-25 °C	Storage temperature, max.	50 °C
Max. relative humidity during storage	70 %	Operating temperature, min.	-50 °C
Operating temperature, max.	120 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	120 °C		

**Rated data acc. to IEC**

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	17.5 A
Rated current, max. number of poles (Tu=20°C)	13.2 A	Rated current, min. number of poles (Tu=40°C)	17 A
Rated current, max. number of poles (Tu=40°C)	12.2 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 76 A

**Data sheet**

**OMNIMATE Signal - series BC/SC 3.81  
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**Technical data**

**Rated data acc. to CSA**

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	11 A	Rated current (Use group D / CSA)	11 A

**Rated data acc. to UL 1059**

Institute (cURus)		Certificate No. (cURus)	E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	11 A	Rated current (Use group D / UL 1059)	11 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

**Packing**

Packaging	Box	VPE length	495 mm
VPE width	355 mm	VPE height	182 mm


**Classifications**

ETIM 6.0	EC002637	ETIM 7.0	EC002637
eClass 9.0	27-44-04-02	eClass 9.1	27-44-04-02
eClass 10.0	27-44-04-02		

**Notes**

Notes	<ul style="list-style-type: none"> <li>Rated current related to rated cross-section &amp; min. No. of poles.</li> <li>Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> <li>P on drawing = pitch</li> </ul>
IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

**Approvals**

Approvals	
ROHS	Conform

**Data sheet****OMNIMATE Signal - series BC/SC 3.81  
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**Technical data****Downloads**

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Approval/Certificate/Document of Conformity	<a href="#">Declaration of the Manufacturer</a>
Brochure/Catalogue	<a href="#">FL DRIVES EN</a> <a href="#">MB DEVICE MANUF. EN</a> <a href="#">FL DRIVES DE</a> <a href="#">CAT 2 PORTFOLIOGUIDE EN</a> <a href="#">FL BUILDING SAFETY EN</a> <a href="#">FL APPL LED LIGHTING EN</a> <a href="#">FL INDUSTR.CONTROLS EN</a> <a href="#">FL MACHINE SAFETY EN</a> <a href="#">FL HEATING ELECTR EN</a> <a href="#">FL APPL INVERTER EN</a> <a href="#">FL BASE STATION EN</a> <a href="#">FL ELEVATOR EN</a> <a href="#">FL POWER SUPPLY EN</a> <a href="#">FL 72H SAMPLE SER EN</a> <a href="#">PO OMNIMATE EN</a>
Engineering Data	<a href="#">STEP</a>
White paper surface mount technology	<a href="#">Download Whitepaper</a>

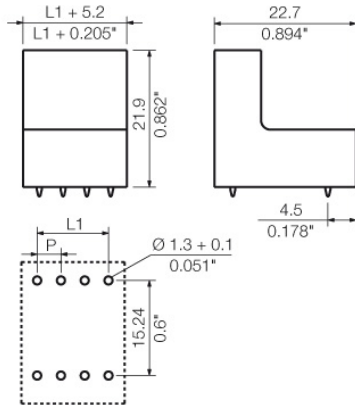
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**Drawings**

**Dimensional drawing**



**Data sheet**

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**Accessories**

**Coding elements**



**Only connects what is supposed to be connected:  
the right connection at the right place.**

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery.

Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

**General ordering data**

Type	SC-SMT 3.81 KO BK BX	Version	Product data
Order No.	<a href="#">2460700000</a>	PCB plug-in connector, Accessories, Coding element, black	
GTIN (EAN)	4050118480023		
Qty.	100 pc(s).		
Type	SC-SMT 3.81 KO WT BX	Version	Product data
Order No.	<a href="#">2467670000</a>	PCB plug-in connector, Accessories, Coding element, white	
GTIN (EAN)	4050118494693		
Qty.	100 pc(s).		

## Recommended wave soldering profiles

**Weidmüller Interface GmbH & Co. KG**  
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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

## Recommended reflow soldering profile

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### Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically  $\leq +3K/s$ . In parallel the solder paste is ‚activated‘. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at  $\geq -6K/s$  solder is cured. Board and components cool down while avoiding cold cracks.