

#### Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold

Germany

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## **Product image**















Similar to illustration

Two-tier SCDV pin header for wave soldering.

- It allows you to use two interfaces on only one surface and with only one step in the work flow.
- Outlet direction: 90° (recumbent)
- Connections at two offset levels and with open access to each row.
- Space for labelling and coding
- Packed in cardboard box.

Weidmüller's 3.81-mm-pitch (0.15 inch) plug-in connectors are compatible with the layouts of standard connectors and offer space for labelling and coding.

#### **General ordering data**

Туре	SCDV 3.81/08/90G 3.2SN OR BX
Order No.	<u>1032120000</u>
Version	PCB plug-in connector, male header, closed side, THT solder connection, 3.81 mm, Number of poles: 8, 90°, Solder pin length (I): 3.2 mm, tinned, orange, Box
GTIN (EAN)	4032248771424
Qty.	50 pc(s).
Product data	IEC: 320 V / 17.5 A UL: 300 V / 10 A
Packaging	Вох

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# **Technical data**

### **Dimensions and weights**

Width	16.63 mm	Width (inches)	0.655 inch
Height	25.9 mm	Height (inches)	1.02 inch
Height of lowest version	22.7 mm	Depth	21.9 mm
Depth (inches)	0.862 inch	Net weight	4.86 g

### **System specifications**

	0.4.4.4.7.5.0.		
Product family	OMNIMATE Signal - series BC/SC 3.81	Type of connection	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	3.81 mm
Pitch in inches (P)	0.15 inch	Outgoing elbow	90°
Number of poles	8	Number of solder pins per pole	1
Solder pin length (I)	3.2 mm	Solder pin length tolerance	+0,02 / -0,02 mm
Tolerance of solder pin position	± 0.1 mm	Solder pin dimensions	d = 1.0 mm, Octagonal
Solder pin dimensions = d tolerance	0 / -0,03 mm	Solder eyelet hole diameter (D)	1.2 mm
Solder eyelet hole diameter tolerance (	D)+ 0,1 mm	L1 in mm	11.43 mm
L1 in inches	0.45 inch	Number of rows	2
Pin series quantity	2	Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch
Touch-safe protection acc. to DIN VDE		Volume resistance	
0470	IP 20		≤ 5mΩ
Can be coded	Yes	Plugging cycles	25
Plugging force/pole, max.	7.5 N	Pulling force/pole, max.	5.5 N

## **Material data**

Insulating material	PA GF	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	II
Comparative Tracking Index (CTI)	≥ 550	Insulation strength	≥ 10 <sup>8</sup> Ω
UL 94 flammability rating	V-0	GWFI	960 °C
Contact material	Copper alloy	Contact surface	tinned
Storage temperature, min.	-25 °C	Storage temperature, max.	50 °C
Max. relative humidity during storage	70 %	Operating temperature, min.	-50 °C
Operating temperature, max.	120 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	120 °C		

## Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	17.5 A
Rated current, min. number of poles (Tu=40°C)	17 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 76 A

#### Rated data acc. to CSA

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	11 A	Rated current (Use group D / CSA)	11 A



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# **Technical data**

#### Rated data acc. to UL 1059

Rated voltage (Use group B / UL 1059) 30	0 V Rated voltage (Use group D / UL 1059) 30	00 V
Rated current (Use group B / UL 1059) 10	A Rated current (Use group D / UL 1059) 10	Α

#### **Packing**

Packaging	Box	VPE length	25 mm
VPE width	140 mm	VPE height	255 mm

#### Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
eClass 9.0	27-44-04-02	eClass 9.1	27-44-04-02
eClass 10.0	27-44-04-02		

#### Notes

Notes   • Additional colo	urs on request

- · Rated current related to rated cross-section & min. No. of poles.
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
- P on drawing = pitch

IPC conformity

Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

#### **Approvals**

Approvals



ROHS Conform

### **Downloads**

Approval/Certificate/Documen	t of
Conformity	Declaration of the Manufacturer
Brochure/Catalogue	FL DRIVES EN
	MB DEVICE MANUF. EN
	<u>FL DRIVES DE</u>
	CAT 2 PORTFOLIOGUIDE EN
	FL BUILDING SAFETY EN
	<u>FL APPL LED LIGHTING EN</u>
	<u>FL INDUSTR.CONTROLS EN</u>
	FL MACHINE SAFETY EN
	<u>FL HEATING ELECTR EN</u>
	<u>FL APPL_INVERTER EN</u>
	<u>FL BASE STATION EN</u>
	<u>FL ELEVATOR EN</u>
	FL POWER SUPPLY EN
	FL 72H SAMPLE SER EN
	PO OMNIMATE EN
Engineering Data	<u>STEP</u>



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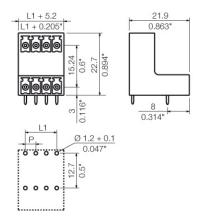
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# **Drawings**

## **Dimensional drawing**





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# Mating connector (fully pluggable)

#### **BCL-SMT 3.81/180**



The inverted BCL-SMT socket block for the PCB offers three significant advantages:

- The BCL-SMT offers touch-safe security on the PCB which makes it ideal for live, current-carrying outputs.
- The BCL-SMT widens the range of applications with board-to-board connections between component assemblies.
- The BCL-SMT is reflow-compatible and can be seamlessly integrated into the automatic assembly and soldering process.

Two outlet directions give you a choice of position and thus more design flexibility.

- 180° standing
- 90° recumbent

Two housing variants are available for the BCL-SMT:

- Without flange
- With inverted solder flange ("LFI", with nut)
- · Fastened to PCB without additional screw
  - · Fastened with screw to the SCZ FI

Weidmüller's 3.81-mm-pitch (0.15 inch) plug-in connectors are compatible with the layouts of customary connectors and offer space for labelling and coding.

#### **General ordering data**

Туре	BCL-SMT 3.81/04/180 1.5	Version	Product data	Packaging
Order No.	<u>1976050000</u>	PCB plug-in connector, female header, closed side, THT/THR solder	IEC: 320 V / 17.5 A	Box
GTIN (EAN)	4032248678600	connection, 3.81 mm, Number of poles: 4, 180°, Solder pin length (I)	: UL: 300 V / 10 A	
Qty.	50 pc(s).	1.5 mm, tinned, orange, Box		
Туре	BCL-SMT 3.81/04/180 1.5	Version	Product data	Packaging
Type Order No.	BCL-SMT 3.81/04/180 1.5 1976520000	Version PCB plug-in connector, female header, closed side, THT/THR solder	Product data IEC: 320 V / 17.5 A	Packaging Box
	, ,		IEC: 320 V / 17.5 A	0 0



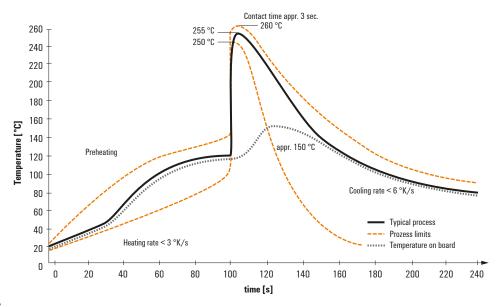
## Recommended wave solderding profiles

#### Weidmüller Interface GmbH & Co. KG

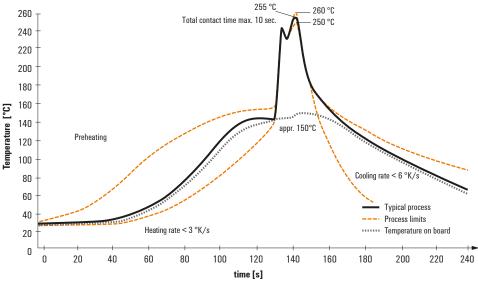
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### Single Wave:



#### **Double Wave:**



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.