

**HDC insert  
HDC S6/36 FC**

**Weidmüller Interface GmbH & Co. KG**  
Klingenbergstraße 26  
D-32758 Detmold  
Germany  
Fon: +49 5231 14-0  
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www.weidmueller.com



The MixMate series of connectors can simultaneously transmit high rated currents and voltages as well as signals.

The wire connection level is designed as a crimp contact.

The established crimp connection has been used as a standard for decades.

Crimp contacts are not delivered with the inserts.

Crimp connection

**General ordering data**

Type	HDC S6/36 FC
Order No.	<a href="#">1023310000</a>
Version	HDC insert, Female, 690 V, 40 A, Number of poles: 42, Crimp connection, Size: 6
GTIN (EAN)	4032248739455
Qty.	1 pc(s).

Creation date May 1, 2020 7:24:22 AM CEST

Catalogue status 17.04.2020 / We reserve the right to make technical changes.

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**Technical data****Dimensions and weights**

Width	34 mm	Width (inches)	1.339 inch
Height	40.6 mm	Height (inches)	1.598 inch
Depth	84.5 mm	Depth (inches)	3.327 inch
Net weight	69 g		

**Temperatures**

Limit temperature	-40 °C ... 125 °C
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**Environmental Product Compliance**

REACH SVHC	Potassium perfluorobutane sulfonate 29420-49-3
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**Dimensions**

Height of socket	40.6 mm	Total length base	84.5 mm
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**General data**

Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)	Insulating material group	IIIa
Insulation strength	10 <sup>10</sup> Ω	Number of poles	42
Number of power contacts	6	Number of signal contacts	36
Plugging cycles, gold	≥ 500	Plugging cycles, silver	≥ 500
Pollution severity	3	Power contact, type	HX
Rated current (DIN EN 61984)	40 A	Rated impulse voltage (DIN EN 61984)	8 kV
Rated voltage (DIN EN 61984)	690 V	Rated voltage according to UL/CSA	600 V AC/DC
Series	MixMate	Signal contact, type	HD
Size	6	Type	Female
UL 94 flammability rating	V-0	Volume resistance	≤ 2mΩ

**Connection data PE**

Blade size, crosshead	Gr. PH2	Blade size, slotted (PE connection)	SD 1.2 x 6.5
Connection type PE	Screw connection	Fixing screw	M 5
Rated cross-section	6 mm <sup>2</sup>	Stripping length PE connection	13 mm
Tightening torque, max. PE connection	2.5 Nm	Tightening torque, min. PE connection	2 Nm
Wire connection cross section, finely stranded, max.	6 mm <sup>2</sup>	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	6 mm <sup>2</sup>
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm <sup>2</sup>	Wire connection cross-section, finely stranded, min.	0.5 mm <sup>2</sup>
Wire cross section, AWG (PE), max.	AWG 10	Wire cross section, AWG (PE), min.	AWG 20
Wire cross-section, solid, max.	6 mm <sup>2</sup>	Wire cross-section, solid, min.	0.5 mm <sup>2</sup>

**Power contact**

Clamping range, power contact, max.	6 mm <sup>2</sup>	Clamping range, power contact, min.	1.5 mm <sup>2</sup>
Number of poles, performance contact	6	Rated current (DIN EN 61984), power contact	40 A
Rated impulse voltage (DIN EN 61984), power contact	8 kV	Rated voltage (DIN EN 61984), power contact	690 V
Stripping length, performance contact	9 mm	Type of connection, power contact	Crimp connection

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**Technical data****Signal contact**

Clamping range, signal contact, max.	2.5 mm <sup>2</sup>	Clamping range, signal contact, min.	0.5 mm <sup>2</sup>
Number of poles, signal	36	Rated current (DIN EN 61984), signal	10 A
Rated impulse voltage (DIN EN 61984), signal	2.5 kV	Rated voltage (DIN EN 61984), signal contact	160 V
Stripping length, signal	8 mm	Type of connection, signal	Crimp connection

**Version**

Conductor cross-section, max.	6 mm <sup>2</sup>	Conductor cross-section, min.	1.5 mm <sup>2</sup>
Size	6	Stripping length, rated connection	9 mm
Type of connection	Crimp connection	Volume resistance	≤ 2mΩ
Wire connection cross section AWG, max.	AWG 10	Wire connection cross section AWG, min.	AWG 16
Wire connection cross section, finely stranded, max.	6 mm <sup>2</sup>	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	6 mm <sup>2</sup>
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm <sup>2</sup>	Wire connection cross-section, finely stranded, min.	0.5 mm <sup>2</sup>
Wire cross-section, solid, max.	6 mm <sup>2</sup>	Wire cross-section, solid, min.	0.5 mm <sup>2</sup>

**Classifications**

ETIM 6.0	EC000438	ETIM 7.0	EC000438
eClass 9.0	27-44-02-05	eClass 9.1	27-44-02-05
eClass 10.0	27-44-02-05	UNSPSC	30-21-18-01

**Approvals**

Approvals



ROHS

Conform

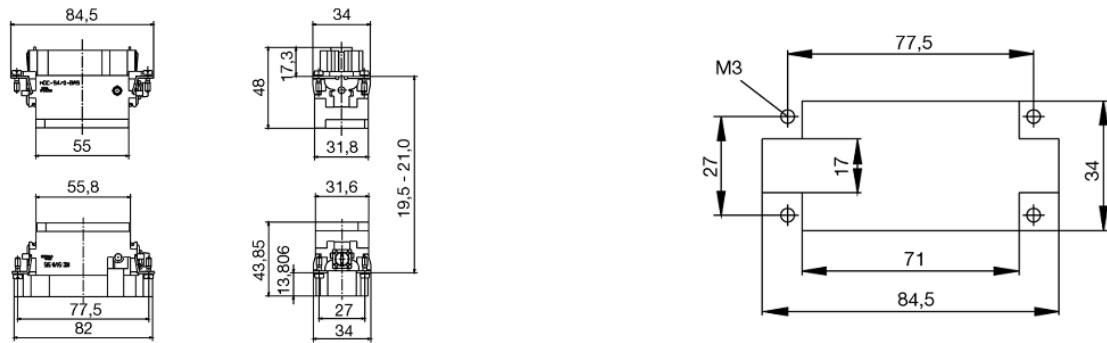
**Downloads**

Brochure/Catalogue	<a href="#">CAT 3 HDC 17/18 EN</a> <a href="#">FL FIELDWIRING EN</a>
Engineering Data	<a href="#">EPLAN_WSCAD</a>
Engineering Data	<a href="#">STEP</a>

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**Drawings**



**Data sheet**

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**Accessories**

**Non-contact tools**



Tools for dismantling Weidmüller crimp contacts

**General ordering data**

Type	REMOVAL TOOL HD	Version
Order No.	<a href="#">1866730000</a>	Tools, Contact Removal Tool
GTIN (EAN)	4032248437054	
Qty.	1 pc(s).	

**Crosshead screwdriver Phillips**

Crosshead screwdriver, Phillips, SDK PH DIN 5262, ISO 8764/2-PH, output to ISO 8764-PH, ChromTop tip, SoftFinish grip



**General ordering data**

Type	SDK PH2	Version
Order No.	<a href="#">9008490000</a>	Screwdriver, Blade width (B): 6 mm, Blade length: 100 mm
GTIN (EAN)	4032248056484	
Qty.	1 pc(s).	

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**Accessories**

**Crimp contacts HX**



Crimps provide a electrical and mechanical connection between wire and contact that is both secure and reliable. The optimal crimp connection is gas-tight and corrosion-resistant.

**General ordering data**

Type	HDC C HX BM2.5AG	Version
Order No.	<a href="#">1002960000</a>	Heavy-duty connectors, Crimp contact, MixMate, Female, Conductor
GTIN (EAN)	4032248697243	cross-section, max.: 2.5, turned, Copper alloy
Qty.	25 pc(s).	
Type	HDC C HX BM6.0AG	Version
Order No.	<a href="#">1002980000</a>	Heavy-duty connectors, Crimp contact, MixMate, Female, Conductor
GTIN (EAN)	4032248697267	cross-section, max.: 6, turned, Copper alloy
Qty.	25 pc(s).	
Type	HDC C HX BM1.5AG	Version
Order No.	<a href="#">1002950000</a>	Heavy-duty connectors, Crimp contact, MixMate, Female, Conductor
GTIN (EAN)	4032248697236	cross-section, max.: 1.5, turned, Copper alloy
Qty.	25 pc(s).	
Type	HDC C HX BM4.0AG	Version
Order No.	<a href="#">1002970000</a>	Heavy-duty connectors, Crimp contact, HQ, MixMate, Female,
GTIN (EAN)	4032248697250	Conductor cross-section, max.: 4, turned, Copper alloy
Qty.	25 pc(s).	

**CTIN / CTX**



**Crimping tools for turned contacts**

- Ratchet guarantees precise crimping
- Release option in the event of incorrect operation
- With stop for exact positioning of the contacts.

**General ordering data**

Type	CTIN CM 1.6/2.5	Version
Order No.	<a href="#">9205430000</a>	Pressing tool, Crimping tool for contacts, 0.14mm <sup>2</sup> , 6mm <sup>2</sup> , 4-indent
GTIN (EAN)	4032248733446	crimp
Qty.	1 pc(s).	

**Data sheet**

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**Accessories**

**Slotted screwdriver**

Slotted screwdriver with rounded blade SD DIN 5265, ISO 2380/2, output to DIN 5264, ISO 2380/1. ChromTop tip, SoftFinish grip



**General ordering data**

Type	SDS 1.2X6.5X150	Version
Order No.	<a href="#">9009010000</a>	Screwdriver, Blade width (B): 6.5 mm, Blade length: 150 mm, Blade thickness (A): 1.2 mm
GTIN (EAN)	4032248266869	
Qty.	1 pc(s).	
Type	SDS 0.6X3.5X100	Version
Order No.	<a href="#">9008330000</a>	Screwdriver, Blade width (B): 3.5 mm, Blade length: 100 mm, Blade thickness (A): 0.6 mm
GTIN (EAN)	4032248056286	
Qty.	1 pc(s).	

**Crosshead screwdriver Phillips**

VDE insulated crosshead screwdriver, for Phillips screws, SDIK PH DIN 7438, ISO 8764/2-PH, output to ISO 8764-PH, SoftFinish grip



**General ordering data**

Type	SDIK PH2	Version
Order No.	<a href="#">9008580000</a>	Screwdriver, Blade length: 100 mm
GTIN (EAN)	4032248056576	
Qty.	1 pc(s).	

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# Accessories

## Slotted screwdriver

VDE insulated slot-head screwdriver, SDI DIN 7437, ISO 2380/2, drive output acc. to DIN 5264, ISO 2380/1. SoftFinish grip



### General ordering data

Type	SDIS 1.2X6.5X150	Version
Order No.	<a href="#">9008420000</a>	Screwdriver, Blade width (B): 6.5 mm, Blade length: 150 mm, Blade thickness (A): 1.2 mm
GTIN (EAN)	4032248056385	
Qty.	1 pc(s).	
Type	SDIS 0.6X3.5X100	Version
Order No.	<a href="#">9008390000</a>	Screwdriver, Blade width (B): 3.5 mm, Blade length: 100 mm, Blade thickness (A): 0.6 mm
GTIN (EAN)	4032248056354	
Qty.	1 pc(s).	

## Crimp contacts HD



Crimps provide a electrical and mechanical connection between wire and contact that is both secure and reliable. The optimal crimp connection is gas-tight and corrosion-resistant.

### General ordering data

Type	HDC-C-HD-BM0.75-1.00AU	Version
Order No.	<a href="#">1651690000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Female, Conductor cross-section, max.: 1, turned, Copper alloy
GTIN (EAN)	4008190400361	
Qty.	100 pc(s).	
Type	HDC-C-HD-BM0.75-1.00AG	Version
Order No.	<a href="#">1601760000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Female, Conductor cross-section, max.: 1, turned, Copper alloy
GTIN (EAN)	4008190158354	
Qty.	100 pc(s).	
Type	HDC-C-HD-BM2.5AG	Version
Order No.	<a href="#">1651610000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Female, Conductor cross-section, max.: 2.5, turned, Copper alloy
GTIN (EAN)	4008190400286	
Qty.	100 pc(s).	
Type	HDC-C-HD-BM0.5AU	Version
Order No.	<a href="#">1651680000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Female, Conductor cross-section, max.: 0.5, turned, Copper alloy
GTIN (EAN)	4008190400354	
Qty.	100 pc(s).	



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## Accessories

Type	HDC-C-HD-BM2.5AU	Version
Order No.	<a href="#">1651710000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate,
GTIN (EAN)	4008190400385	Female, Conductor cross-section, max.: 2.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-BM0.14-0.37AU	Version
Order No.	<a href="#">1651670000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate,
GTIN (EAN)	4008190400347	Female, Conductor cross-section, max.: 0.37, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-BM0.5AG	Version
Order No.	<a href="#">1651580000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate,
GTIN (EAN)	4008190400255	Female, Conductor cross-section, max.: 0.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-BM1.5AU	Version
Order No.	<a href="#">1651700000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate,
GTIN (EAN)	4008190400378	Female, Conductor cross-section, max.: 1.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-BM0.14-0.37AG	Version
Order No.	<a href="#">1651570000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate,
GTIN (EAN)	4008190400248	Female, Conductor cross-section, max.: 0.37, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-BM1.5AG	Version
Order No.	<a href="#">1651600000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate,
GTIN (EAN)	4008190400279	Female, Conductor cross-section, max.: 1.5, turned, Copper alloy
Qty.	100 pc(s).	

# Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket
<b>M 2.5</b>	<b>Signal contacts</b>		
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
<b>M 2.9 x 0.5</b>	<b>Fastening screws</b>		
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
<b>M 3</b>	<b>Contact screws</b>		
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	<b>Signal contacts:</b>		
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	<b>PE connection via female contact</b>		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm
	<b>PE terminal</b>		
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	<b>Fastening screws</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	<b>Guide pin</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	<b>Guide bush</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	<b>Coding pins</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	<b>M 4</b>	<b>Contact screws</b>	
HSB		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
<b>PE connection via male contact</b>			
S 4		0.5 - 0.8	SD 0.6 x 3.5 mm
ConCept modular frame, metal		1.2 - 1.5	SD 0.6 x 3.5 mm
<b>PE terminal</b>			
HA		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
HE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
HEE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
HVE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
HD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
HDD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
S 6/6 (for signal contacts)		1.2 - 1.5	0.8 x 4 mm or PZ1
ConCept modular frame, plastic		1.2 - 1.5	0.8 x 4 mm or PZ1
<b>M 5</b>		<b>PE terminal</b>	
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	<b>M 6</b>	<b>Power contacts</b>	
S 4/0 (Screw connection)		1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm
S 4/2		1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm
S 4/8		1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm
<b>M 7 x 0.75</b>	<b>Power contacts</b>		
	S 4	1.1 - 1.7	SW 2
	S 6/6 (+ PE)	6 - 8	SW 4
<b>M 8 x 0.75</b>	<b>Power contacts</b>		
	S 6/12	1.1 - 1.7	SW 2
	S 8/0 (+ PE)	6 (10-16 mm <sup>2</sup> ) - 7 (25 mm <sup>2</sup> )	SW 4
<b>M10 x 1</b>	<b>Power contacts</b>		
	S 4/0 (Axial connection)	2 - 3	SW 3

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.