

## OMNIMATE Signal - series BL/SL 3.50 SL-SMT 3.50/15/135F 3.2SN BK BX

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### Product image



Similar to illustration

**High-temperature-resistant male header, 3.50 mm pitch.**

- **Plugging direction parallel (90°), straight 180° or angled (135°) to PCB**
- **Housing variants: closed side (G), screw flange (F), solder flange (LF) or snap-on solder flange (RF)**
- **Optimised for the SMT process**
- **Pin length 3.2 mm universal for all soldering methods**
- **Pin length 1.5 mm optimised for reflow soldering methods**
- **Packed either in a box (BX) or tape-on-reel (RL)**
- **Male header can be coded**



### General ordering data

Type	SL-SMT 3.50/15/135F 3.2SN BK BX
Order No.	<a href="#">1003650000</a>
Version	PCB plug-in connector, male header, Flange, THT/THR solder connection, 3.50 mm, Number of poles: 15, 135°, Solder pin length (l): 3.2 mm, tinned, black, Box
GTIN (EAN)	403224870027 1
Qty.	30 pc(s).
Product data	IEC: 320 V / 15 A UL: 300 V / 10 A
Packaging	Box

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**Technical data**
**Dimensions and weights**

Width	59.5 mm	Width (inches)	2.343 inch
Height	16.2 mm	Height (inches)	0.638 inch
Height of lowest version	13 mm	Depth	13.2 mm
Depth (inches)	0.52 inch	Net weight	5.183 g

**System specifications**

Product family	OMNIMATE Signal - series BL/SL 3.50		
Type of connection	Board connection		
Mounting onto the PCB	THT/THR solder connection		
Pitch in mm (P)	3.5 mm		
Pitch in inches (P)	0.138 inch		
Outgoing elbow	135°		
Number of poles	15		
Number of solder pins per pole	1		
Solder pin length (l)	3.2 mm		
Tolerance of solder pin position	± 0.20 mm		
Solder pin dimensions	d = 1.2 mm, Octagonal		
Solder eyelet hole diameter (D)	1.3 mm		
Solder eyelet hole diameter tolerance (D)	+ 0,1 mm		
Outside diameter of solder pad	2.3 mm		
Template aperture diameter	2.1 mm		
L1 in mm	49 mm		
L1 in inches	1.929 inch		
Number of rows	1		
Pin series quantity	1		
Volume resistance	≤ 5mΩ		
Plugging cycles	25		
Plugging force/pole, max.	10 N		
Pulling force/pole, max.	8 N		
Tightening torque	Torque type	PCB, Screw flange	
	Usage information	Tightening torque	min. 0.15 Nm max. 0.2 Nm
		Recommended screw	Part number <a href="#">PTSC KA 2.2X4.5 WN1412</a>

**Material data**

Insulating material	LCP GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 175	Insulation strength	≥ 10 <sup>8</sup> Ω
Moisture Level (MSL)	1	UL 94 flammability rating	V-0
GWIT	930 °C	GWFI	960 °C
Contact material	CuSn	Contact surface	tinned
Layer structure of solder connection	2-4 µm Ni / 5-8 µm Sn glossy	Layer structure of plug contact	2-4 µm Ni / 5-8 µm Sn glossy
Storage temperature, min.	-25 °C	Storage temperature, max.	50 °C
Max. relative humidity during storage	70 %	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		

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**Technical data**


**Rated data acc. to IEC**

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	15 A
Rated current, max. number of poles (Tu=20°C)	12 A	Rated current, min. number of poles (Tu=40°C)	13 A
Rated current, max. number of poles (Tu=40°C)	10 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV		

**Rated data acc. to CSA**

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A

**Rated data acc. to UL 1059**

Institute (UR)		Certificate No. (UR)	E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	10 A	Rated current (Use group D / UL 1059)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

**Packing**

Packaging	Box	VPE length	0
VPE width	0	VPE height	0

**Classifications**

ETIM 6.0	EC002637	ETIM 7.0	EC002637
eClass 9.0	27-44-04-02	eClass 9.1	27-44-04-02
eClass 10.0	27-44-04-02	UNSPSC	30-21-18-01

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**Technical data****Notes**

Notes	<ul style="list-style-type: none"> <li>• Gold-plated contact surfaces on request</li> <li>• Rated current related to rated cross-section &amp; min. No. of poles.</li> <li>• Diameter of solder eyelet D = 1.4+0.1mm</li> <li>• Solder eyelet diameter D = 1.5 + 0.1 mm, from 9 poles</li> <li>• P on drawing = pitch</li> <li>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> </ul>
IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

**Approvals**

Approvals



ROHS

Conform

**Downloads**

Approval/Certificate/Document of Conformity	<a href="#">Declaration of the Manufacturer</a>
Brochure/Catalogue	<a href="#">FL DRIVES EN</a> <a href="#">MB SMT EN</a> <a href="#">FL DRIVES DE</a> <a href="#">MB DEVICE MANUF. EN</a> <a href="#">CAT 2 PORTFOLIOGUIDE EN</a> <a href="#">FL BUILDING SAFETY EN</a> <a href="#">FL APPL LED LIGHTING EN</a> <a href="#">FLIndustr.CONTROLS EN</a> <a href="#">FL MACHINE SAFETY EN</a> <a href="#">FL HEATING ELECTR EN</a> <a href="#">FL APPL INVERTER EN</a> <a href="#">FL_BASE_STATION EN</a> <a href="#">FL ELEVATOR EN</a> <a href="#">FL POWER SUPPLY EN</a> <a href="#">FL 72H SAMPLE SER EN</a> <a href="#">PO OMNIMATE EN</a>
Engineering Data	<a href="#">EPLAN_WSCAD</a>
Engineering Data	<a href="#">STEP</a>
White paper surface mount technology	<a href="#">Download Whitepaper</a>

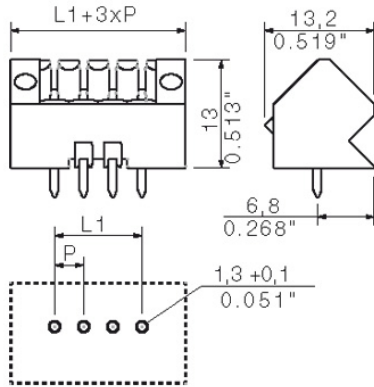
**Data sheet**

**OMNIMATE Signal - series BL/SL 3.50  
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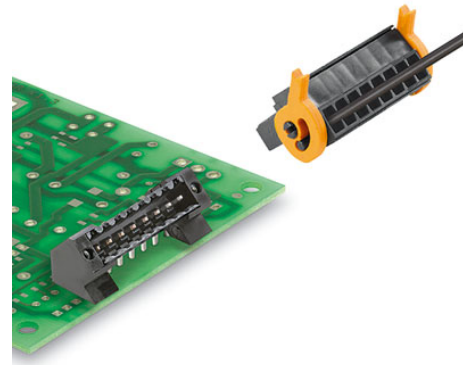
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**Drawings**

**Dimensional drawing**



**Example of use**



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**Mating connector (conditionally pluggable)**
**BL 3.50/180LH**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	BL 3.50/15/180LH SN BK ...	Version	Product data	Packaging
Order No.	<a href="#">1688010000</a>	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 15,	IEC: 320 V / 17 A / 0.2 - 1.5 mm <sup>2</sup>	Box
GTIN (EAN)	4008190853563	180°, Clamping yoke connection, Clamping range, max. : 1.5 mm <sup>2</sup> ,	UL: 300 V / 10 A / AWG 28 - AWG 14	
Qty.	50 pc(s).	Box		
Type	BL 3.50/15/180LH SN OR ...	Version	Product data	Packaging
Order No.	<a href="#">1687780000</a>	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 15,	IEC: 320 V / 17 A / 0.2 - 1.5 mm <sup>2</sup>	Box
GTIN (EAN)	4008190853334	180°, Clamping yoke connection, Clamping range, max. : 1.5 mm <sup>2</sup> ,	UL: 300 V / 10 A / AWG 28 - AWG 14	
Qty.	30 pc(s).	Box		

**BL 3.50/180F**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	BL 3.50/15/180F SN BK BX	Version	Product data	Packaging
Order No.	<a href="#">1615910000</a>	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 15,	IEC: 320 V / 17 A / 0.2 - 1.5 mm <sup>2</sup>	Box
GTIN (EAN)	4008190064112	180°, Clamping yoke connection, Clamping range, max. : 1.5 mm <sup>2</sup> ,	UL: 300 V / 10 A / AWG 28 - AWG 14	
Qty.	30 pc(s).	Box		
Type	BL 3.50/15/180F SN GY BX	Version	Product data	Packaging
Order No.	<a href="#">1621050000</a>	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 15,	IEC: 320 V / 17 A / 0.2 - 1.5 mm <sup>2</sup>	Box
GTIN (EAN)	4008190168001	180°, Clamping yoke connection, Clamping range, max. : 1.5 mm <sup>2</sup> ,	UL: 300 V / 10 A / AWG 28 - AWG 14	
Qty.	50 pc(s).	Box		
Type	BL 3.50/15/180F SN OR BX	Version	Product data	Packaging
Order No.	<a href="#">1606770000</a>	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 15,	IEC: 320 V / 17 A / 0.2 - 1.5 mm <sup>2</sup>	Box
GTIN (EAN)	4008190126209	180°, Clamping yoke connection, Clamping range, max. : 1.5 mm <sup>2</sup> ,	UL: 300 V / 10 A / AWG 28 - AWG 14	
Qty.	30 pc(s).	Box		
Type	BL 3.50/15/180F SN DKGN ...	Version	Product data	Packaging
Order No.	<a href="#">1621260000</a>	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 15,	IEC: 320 V / 17 A / 0.2 - 1.5 mm <sup>2</sup>	Box
GTIN (EAN)	4008190170363	180°, Clamping yoke connection, Clamping range, max. : 1.5 mm <sup>2</sup> ,	UL: 300 V / 10 A / AWG 28 - AWG 14	
Qty.	50 pc(s).	Box		

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**Mating connector (conditionally pluggable)**
**BL 3.50/90F**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	BL 3.50/15/90F SN BK BX	Version	Product data	Packaging
Order No.	<a href="#">1639370000</a>	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 15,	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup>	Box
GTIN (EAN)	4008190276911	90°, Clamping yoke connection, Clamping range, max. : 1.5 mm <sup>2</sup> , Box	UL: 300 V / 8 A / AWG 28 - AWG 14	
Qty.	30 pc(s).			
Type	BL 3.50/15/90F SN OR BX	Version	Product data	Packaging
Order No.	<a href="#">1639140000</a>	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 15,	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup>	Box
GTIN (EAN)	4008190276683	90°, Clamping yoke connection, Clamping range, max. : 1.5 mm <sup>2</sup> , Box	UL: 300 V / 8 A / AWG 28 - AWG 14	
Qty.	30 pc(s).			

**BL 3.50/270F**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	BL 3.50/15/270F SN OR BX	Version	Product data	Packaging
Order No.	<a href="#">1640060000</a>	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 15,	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup>	Box
GTIN (EAN)	4008190277611	270°, Clamping yoke connection, Clamping range, max. : 1.5 mm <sup>2</sup> ,	UL: 300 V / 8 A / AWG 28 - AWG 14	
Qty.	30 pc(s).	Box		
Type	BL 3.50/15/270F SN BK BX	Version	Product data	Packaging
Order No.	<a href="#">1640290000</a>	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 15,	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup>	Box
GTIN (EAN)	4008190277871	270°, Clamping yoke connection, Clamping range, max. : 1.5 mm <sup>2</sup> ,	UL: 300 V / 8 A / AWG 28 - AWG 14	
Qty.	50 pc(s).	Box		

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**Mating connector (fully pluggable)**
**BL 3.50/90**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	BL 3.50/15/90 SN BK BX	Version	Product data	Packaging
Order No.	<a href="#">1638910000</a>	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 15,	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup>	Box
GTIN (EAN)	4008190276454	90°, Clamping yoke connection, Clamping range, max. : 1.5 mm <sup>2</sup> , Box	UL: 300 V / 8 A / AWG 28 - AWG 14	
Qty.	50 pc(s).			
Type	BL 3.50/15/90 SN OR BX	Version	Product data	Packaging
Order No.	<a href="#">1638680000</a>	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 15,	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup>	Box
GTIN (EAN)	4008190276225	90°, Clamping yoke connection, Clamping range, max. : 1.5 mm <sup>2</sup> , Box	UL: 300 V / 8 A / AWG 28 - AWG 14	
Qty.	30 pc(s).			

**BLF 3.50/180LH**


Connect efficiently - in a small space: female header with spring connection (PUSH IN) as a plug-in connection level; used together with male headers in 3.50 mm pitch.

**General ordering data**

Type	BLF 3.50/15/180LH SN OR ...	Version	Product data	Packaging
Order No.	<a href="#">2460080000</a>	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 15,	IEC: 320 V / 17.5 A / 0.14 - 1.5 mm <sup>2</sup>	Box
GTIN (EAN)	4050118475494	180°, PUSH IN, Spring connection, Clamping range, max. : 1.5 mm <sup>2</sup> , Box	UL: 300 V / AWG 26 - AWG 16	
Qty.	30 pc(s).			
Type	BLF 3.50/15/180LH SN BK ...	Version	Product data	Packaging
Order No.	<a href="#">2538140000</a>	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 15,	IEC: 320 V / 17.5 A / 0.14 - 1.5 mm <sup>2</sup>	Box
GTIN (EAN)	4050118549867	180°, PUSH IN, Spring connection, Clamping range, max. : 1.5 mm <sup>2</sup> , Box	UL: 300 V / AWG 26 - AWG 16	
Qty.	30 pc(s).			



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**Mating connector (fully pluggable)**
**BL 3.50/270**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	BL 3.50/15/270 SN OR BX	Version	Product data	Packaging
Order No.	<a href="#">163960000</a>	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 15,	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup>	Box
GTIN (EAN)	4008190277154	270°, Clamping yoke connection, Clamping range, max. : 1.5 mm <sup>2</sup> ,	UL: 300 V / 8 A / AWG 28 - AWG 14	
Qty.	30 pc(s).	Box		
Type	BL 3.50/15/270 SN BK BX	Version	Product data	Packaging
Order No.	<a href="#">163983000</a>	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 15,	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup>	Box
GTIN (EAN)	4008190277383	270°, Clamping yoke connection, Clamping range, max. : 1.5 mm <sup>2</sup> ,	UL: 300 V / 8 A / AWG 28 - AWG 14	
Qty.	30 pc(s).	Box		

**BLF 3.50/180F**


Connect efficiently - in a small space: female header with spring connection (PUSH IN) as a plug-in connection level; used together with male headers in 3.50 mm pitch.

**General ordering data**

Type	BLF 3.50/15/180F SN OR ...	Version	Product data	Packaging
Order No.	<a href="#">245952000</a>	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 15,	IEC: 320 V / 17.5 A / 0.14 - 1.5 mm <sup>2</sup>	Box
GTIN (EAN)	4050118474930	180°, PUSH IN, Spring connection, Clamping range, max. : 1.5 mm <sup>2</sup> ,	UL: 300 V / AWG 26 - AWG 16	
Qty.	30 pc(s).	Box		
Type	BLF 3.50/15/180F SN BK ...	Version	Product data	Packaging
Order No.	<a href="#">253796000</a>	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 15,	IEC: 320 V / 17.5 A / 0.14 - 1.5 mm <sup>2</sup>	Box
GTIN (EAN)	4050118549713	180°, PUSH IN, Spring connection, Clamping range, max. : 1.5 mm <sup>2</sup> ,	UL: 300 V / AWG 26 - AWG 16	
Qty.	30 pc(s).	Box		

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**Mating connector (fully pluggable)**
**BL 3.50/180**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	BL 3.50/15/180 SN OR BX	Version	Product data	Packaging
Order No.	<a href="#">1597490000</a>	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 15,	IEC: 320 V / 17 A / 0.2 - 1.5 mm <sup>2</sup>	Box
GTIN (EAN)	4008190066109	180°, Clamping yoke connection, Clamping range, max. : 1.5 mm <sup>2</sup> ,	UL: 300 V / 10 A / AWG 28 - AWG 14	
Qty.	30 pc(s).	Box		
Type	BL 3.50/15/180 SN BK BX	Version	Product data	Packaging
Order No.	<a href="#">1615760000</a>	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 15,	IEC: 320 V / 17 A / 0.2 - 1.5 mm <sup>2</sup>	Box
GTIN (EAN)	4008190061098	180°, Clamping yoke connection, Clamping range, max. : 1.5 mm <sup>2</sup> ,	UL: 300 V / 10 A / AWG 28 - AWG 14	
Qty.	30 pc(s).	Box		
Type	BL 3.50/15/180 SN DKG ...	Version	Product data	Packaging
Order No.	<a href="#">1606620000</a>	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 15,	IEC: 320 V / 17 A / 0.2 - 1.5 mm <sup>2</sup>	Box
GTIN (EAN)	4008190135546	180°, Clamping yoke connection, Clamping range, max. : 1.5 mm <sup>2</sup> ,	UL: 300 V / 10 A / AWG 28 - AWG 14	
Qty.	50 pc(s).	Box		
Type	BL 3.50/15/180 SN GY BX	Version	Product data	Packaging
Order No.	<a href="#">1620580000</a>	PCB plug-in connector, female plug, 3.50 mm, Number of poles: 15,	IEC: 320 V / 17 A / 0.2 - 1.5 mm <sup>2</sup>	Box
GTIN (EAN)	4008190159542	180°, Clamping yoke connection, Clamping range, max. : 1.5 mm <sup>2</sup> ,	UL: 300 V / 10 A / AWG 28 - AWG 14	
Qty.	50 pc(s).	Box		

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# Accessories

## Coding elements



**Only connects what is supposed to be connected:  
the right connection at the right place.**

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery.

Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

## General ordering data

Type	BL SL 3.5 KO OR	Version	Product data	Packaging
Order No.	<a href="#">1693430000</a>	PCB plug-in connector, Accessories, Coding element, orange, Number		Box
GTIN (EAN)	4008190867447	of poles: 1		
Qty.	100 pc(s).			
Type	BL SL 3.5 KO SW	Version	Product data	Packaging
Order No.	<a href="#">1610100000</a>	PCB plug-in connector, Accessories, Coding element, black, Number		Box
GTIN (EAN)	4008190187637	of poles: 1		
Qty.	100 pc(s).			

MASSE OHNE TOLERANZ SIND KEINE PRUEFMASSE  
 DIMS. WITHOUT TOLERANCE ARE NOT CONTROL DIMS.

DIE DEUTSCHE VERSION IST VERBINDLICH  
 THE GERMAN VERSION IS BINDING

**Technical Data**

Rev.	Material data	
	Insulation material type	LCP
	Insulation material colors	black
	Insulation material flammability class	UL94
	Insulation resistance	MOhm
	Contact base material	CuSn
	Contact plating (mating end)	see order sheet
	Contact plating (solder end)	see order sheet
	<b>System characteristic values</b> together with counterpart	BL 3.5
	Pitch P	mm/inch 3.5/0.138
	Number of rows	1
	Dielectric strength (r.m.s withstand voltage)	kV >2.2
	Mechanical operating cycles	acc.to IEC512 25
	Plug in force (max.)	N/Pole 10 1)
	Pull out force (max.)	N/Pole 10 1)
	Through resistance (typical)	m Ohm 4.5
	Operating temperature range	°C -20..100 2)
	Degree of protection acc. to VDE 0106 (plugged/unplugged)	finger safe/back of hands
	Degree of protection acc. to DIN EN 60529(plugged/unplugged)	IP20/IP10
	Solder pin length L	mm/inch 3.2/0.126
	PCB hole diameter D (wave soldering)	mm/inch 1.3+0.1/0.51+0.004 3)
	PCB hole diameter D (reflow soldering)	mm/inch n.a. 4)
	Resistance to soldering heat acc. to DIN IEC 60512-6	°C/sec - 5)
	Resistance to soldering heat acc. to EN 61760-1	°C/sec 290/30 6)
	Solderability classification acc. to EN 61760-1	class A
	Solder connection type	Reflow
	Solder pin diameter d (max.)	mm/inch 1.2/0.047

Application notes		
Coding possibility	yes/no	yes (accessory)
Joinable without loss of pitch	yes/no	no
Manual assembly of modules	yes/no	no
Max. number of poles	n	24

IEC 664-1 / VDE0110 (4.97) rated data		
Rated cross section acc. to EN 60999	mm <sup>2</sup>	n.a.
Rated current @ 20°C ambient (together with)	A	16.8 (BL3.5) 7)
Rated current @ 40°C ambient (together with)	A	14.4 (BL3.5) 7)
<b>Overvoltage category / Pollution degree</b>		III/3 III/2 II/2
Rated voltage	V	160 160 250
Rated impulse voltage	kV	2.5 2.5 2.5

UL 1059 rated data		
Rated voltage	V	300 - 300
Rated current	A	10 - 10
AWG wire range (field wiring / factory wiring)		n.a.

CSA C22.2 rated data		
Rated voltage	V	300 - 300
Rated current	A	10 - 10
AWG wire range (field wiring / factory wiring)		n.a.

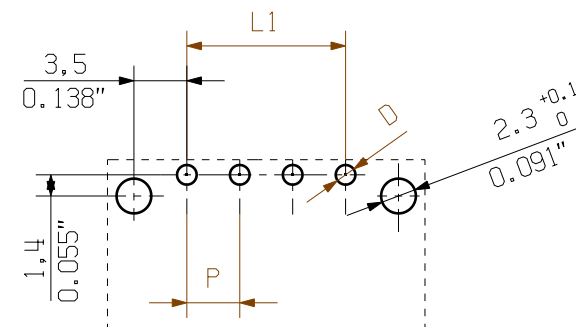
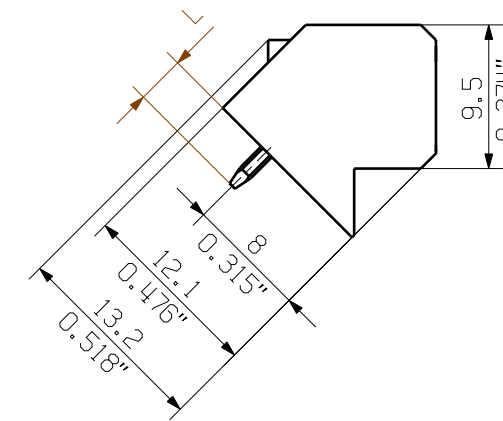
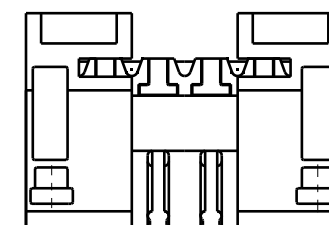
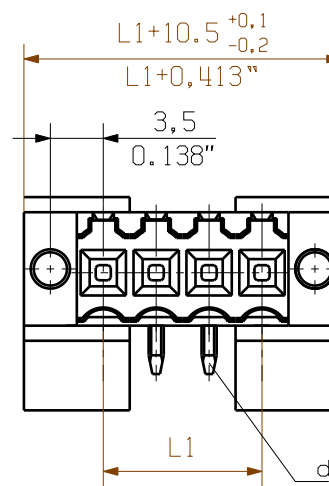
**Packaging** cardboard

**Downloads** www.weidmueller.de..

- Without locking latches
- Sum of ambient temperature and temperature rise
- Recommendation for manual assembly
- Recommendation for automatic assembly
- Recommendation for wave soldering
- Recommendation for reflow soldering
- Referred to rated cross section and minimum pole number

n.a. = not applicable

Subject to technical changes



LAYOUT FINISHED HOLES

24	80,50	3,169
23	77,00	3,031
22	73,50	2,894
21	70,00	2,756
20	66,50	2,618
19	63,00	2,480
18	59,50	2,343
17	56,00	2,205
16	52,50	2,067
15	49,00	1,929
14	45,50	1,791
13	42,00	1,654
12	38,50	1,516
11	35,00	1,378
10	31,50	1,240
9	28,00	1,102
8	24,50	0,965
7	21,00	0,827
6	17,50	0,689
5	14,00	0,551
4	10,50	0,413
3	7,00	0,276
2	3,50	0,138
n	L1 [mm]	L1 [inch]

STIFTLAENGE L	TOLERANZ
3,2	0,1
	-0,3

SHOWN: SL3.5/4/135F

For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occurring of electrical, mechanical, thermic and corrosive stress will be satisfied.

	METRIC TOLERANCES: X. = ±0.3 X.X = ±0.1 X.XX = ±0.05	39056/5 07.07.08 HELIS_MA 01	CAT.NO.:
		C 42538 01 DRAWING NO. ISSUE NO. SHEET 02 OF 03 SHEETS	SL SMT 3.5/././135F STIFTLAENGE PIN HEADER
SCALE: 2/1 SUPERSEDES:	DATE NAME DRAWN 04.07.2008 HELIS_MA RESPONSIBLE HERTEL_S CHECKED 07.07.2008 HECKERT_M APPROVED HECKERT_M	PRODUCT FILE: SL-SMT 3.5	7312

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## Recommended wave soldering profiles

**Weidmüller Interface GmbH & Co. KG**  
 Klingenbergstraße 16  
 D-32758 Detmold  
 Germany  
 Fon: +49 5231 14-0  
 Fax: +49 5231 14-292083  
 www.weidmueller.com

### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

## Recommended reflow soldering profile

**Weidmüller Interface GmbH & Co. KG**  
 Klingenbergstraße 16  
 D-32758 Detmold  
 Germany  
 Fon: +49 5231 14-0  
 Fax: +49 5231 14-292083  
 www.weidmueller.com



### Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically  $\leq +3K/s$ . In parallel the solder paste is ‚activated‘. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at  $\geq -6K/s$  solder is cured. Board and components cool down while avoiding cold cracks.