

## Distributed I/O device - AXL E ETH DIO16 M12 6M - 2701539

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Axioline E, Digital I/O device, Ethernet, M12 fast connection technology, Digital inputs: 16, 24 V DC, connection method: 4-conductor, Digital outputs: 16, 24 V DC, 500 mA, connection method: 3-conductor, Metal housing, degree of protection: IP65/IP67

### Product Description

The Axioline E device is designed for use within an Ethernet network (Modbus/TCP).

It is used to acquire and output digital signals.

The device is designed for use in systems manufacturing.

It is suitable for use without a control cabinet under harsh industrial conditions.

The Axioline E device can be used on tool platforms, directly on welding robots or in conveying technology, for example.


### Your advantages

- ✓ Connection to Ethernet network using M12connectors (D-coded)
- ✓ Transmission speed of 10 Mbps and 100 Mbps
- ✓ Connection of digital sensors and actuators using M12connectors (A-coded)
- ✓ Diagnostic and status indicators
- ✓ Short-circuit and overload protection of the sensor supply
- ✓ IP65/IP67 degree of protection



Modbus/TCP (UDP)

### Key Commercial Data

Packing unit	1 pc
GTIN	 4 046356 763875
GTIN	4046356763875
Weight per Piece (excluding packing)	700.000 g
Custom tariff number	85176200
Country of origin	Germany

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## Technical data

### Note

Utilization restriction	EMC: class A product, see manufacturer's declaration in the download area
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### Dimensions

Width	60 mm
Height	185 mm
Depth	38 mm
Note on dimensions	The height is 194.5 mm including the mounting plate. With fixing clips pulled out, the height is 212 mm. The depth is 38 mm including the mounting plate (30.5 mm without the mounting plate).
Drill hole spacing	198.5 mm

### Ambient conditions

Ambient temperature (operation)	-25 °C ... 60 °C
Ambient temperature (storage/transport)	-25 °C ... 85 °C
Permissible humidity (operation)	5 % ... 95 %
Permissible humidity (storage/transport)	5 % ... 95 %
Air pressure (operation)	70 kPa ... 106 kPa (up to 3000 m above sea level)
Air pressure (storage/transport)	70 kPa ... 106 kPa (up to 3000 m above sea level)
Degree of protection	IP65/IP67

### General

Housing material	Zinc die-cast
Mounting type	Wall mounting or DIN rail mounting; both with mounting plate.
Net weight	727.7 g

### Interfaces

Designation	Ethernet
Number	2
Connection method	M12 fast connection technology
Note on the connection method	D-coded
Designation connection point	Copper cable
Transmission speed	10/100 Mbps (with auto negotiation)
Number of positions	4

### Network/bus system

Designation	Modbus/TCP
Equipment type	Modbus slave (server)
System-specific protocols	Modbus protocols Modbus/TCP
Protocols supported	SNMP v1

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## Technical data

### Network/bus system

	HTTP
	TFTP
	FTP
	BootP
	DHCP
Specification	Modbus application protocol V1.1b

### Supply

Designation	Actuators ( $U_A$ ) for additional devices
Connection method	M12 connector (T-coded)
Number of positions	4
Supply voltage	24 V DC
Supply voltage range	18 V DC ... 31.2 V DC (including all tolerances, including ripple)
Current consumption	typ. 3 mA $\pm$ 15 % (at 24 V DC)

### Digital inputs

Input name	Digital inputs
Description of the input	EN 61131-2 types 1 and 3
Connection method	M12 connector, double occupancy
Connection technology	4-conductor
Number of inputs	16
Protective circuit	Overload protection, short-circuit protection of sensor supply
Nominal input voltage $U_{IN}$	24 V DC
Nominal input current at $U_{IN}$	typ. 3 mA
Input filter time	< 1000 $\mu$ s
Cable length	max. 30 m (To the sensor)
Input voltage range "0" signal	0 V ... 5 V DC
Input voltage range "1" signal	11 V DC ... 30 V DC

### Digital outputs

Output name	Digital outputs
Connection method	M12 connector, double occupancy
Connection technology	3-conductor
Number of outputs	16
Protective circuit	Overload protection, short-circuit protection of outputs yes
Output voltage	24 V DC
Nominal output voltage	24 V DC (from voltage $U_S$ )
Nominal load, inductive	12 VA (1.2 H, 48 $\Omega$ , with nominal voltage)
Nominal load, ohmic	12 W (48 $\Omega$ , with nominal voltage)

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### Digital outputs

Switching frequency	max. 5500 per second (with at least 50 mA load current)
Output voltage when switched off	max. 1 V
Output current when switched off	max. 20 µA
Behavior with overload	Auto restart
Reverse voltage resistance to short pulses	Reverse voltage proof

### Electrical isolation

Test section	24 V supply (communications power/sensor supply, digital inputs/outputs)/bus connection (Ethernet 1) 500 V AC 50 Hz 1 min.
	24 V supply (communications power/sensor supply, digital inputs/outputs)/bus connection (Ethernet 2) 500 V AC 50 Hz 1 min.
	24 V supply (communications power/sensor supply, digital inputs/outputs)/FE 500 V AC 50 Hz 1 min.
	Bus connection (Ethernet 1)/FE 500 V AC 50 Hz 1 min.
	Bus connection (Ethernet 2)/FE 500 V AC 50 Hz 1 min.
	Bus connection (Ethernet 1)/bus connection (Ethernet 2) 500 V AC 50 Hz 1 min.
	24 V supply (actuator supply)/24 V supply (communications power and sensor supply, digital inputs/outputs) 500 V AC 50 Hz 1 min.
	24 V supply (actuator supply)/bus connection (Ethernet 1) 500 V AC 50 Hz 1 min.
	24 V supply (actuator supply)/bus connection (Ethernet 2) 500 V AC 50 Hz 1 min.
	24 V supply (actuator supply)/FE 500 V AC 50 Hz 1 min.

### Standards and Regulations

Immunity to ESD	Noise immunity test in accordance with EN 61000-6-2 Electrostatic discharge (ESD) EN 61000-4-2/IEC 61000-4-2 Criterion B, 6 kV contact discharge, 8 kV air discharge
Immunity to EF	Noise immunity test in accordance with EN 61000-6-2 Electromagnetic fields EN 61000-4-3/IEC 61000-4-3 Criterion A, Field intensity: 10 V/m
Immunity to burst	Noise immunity test in accordance with EN 61000-6-2 Fast transients (burst) EN 61000-4-4/IEC 61000-4-4 Criterion B, 2 kV
Immunity to surge	Noise immunity test in accordance with EN 61000-6-2 Transient overvoltage (surge) EN 61000-4-5/IEC 61000-4-5 Criterion B, DC supply lines: ±0.5 kV/±0.5 kV (symmetrical/asymmetrical)
Immunity to conducted interference	Noise immunity test in accordance with EN 61000-6-2 Conducted interference EN 61000-4-6/IEC 61000-4-6 Criterion A, Test voltage 10 V
Interference emission	Noise emission test as per EN 61000-6-4 Class A
Mechanical tests	Vibration resistance in acc. with EN 60068-2-6/IEC 60068-2-6 5g
	Shock in acc. with EN 60068-2-27/IEC 60068-2-27 30g, 11 ms period, half-sine shock pulse
	Continuous shock according to EN 60068-2-27/IEC 60068-2-27 10g

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## Technical data

### Standards and Regulations

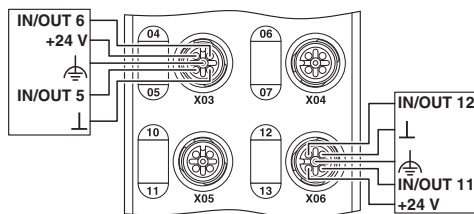
Protection class	III (IEC 61140, EN 61140, VDE 0140-1)
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### Environmental Product Compliance

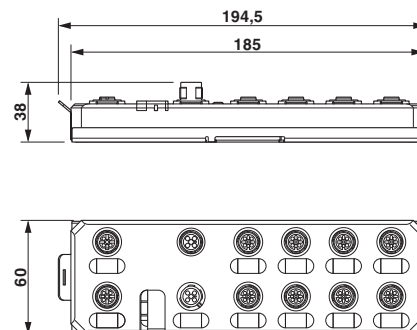
REACH SVHC	Lead 7439-92-1
China RoHS	Environmentally Friendly Use Period = 25;
	For details about hazardous substances go to tab "Downloads", Category "Manufacturer's declaration"

## Drawings

Connection diagram



Dimensional drawing



## Classifications

### eCl@ss

eCl@ss 10.0.1	27242604
eCl@ss 11.0	27242604
eCl@ss 4.0	27240400
eCl@ss 4.1	27240400
eCl@ss 5.0	27242200
eCl@ss 5.1	27242600
eCl@ss 6.0	27242600
eCl@ss 7.0	27242604
eCl@ss 9.0	27242604

### ETIM

ETIM 2.0	EC001433
ETIM 3.0	EC001599
ETIM 4.0	EC001599
ETIM 6.0	EC001599

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### Classifications

#### ETIM

ETIM 7.0	EC001599
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#### UNSPSC

UNSPSC 6.01	43172015
UNSPSC 7.0901	43201404
UNSPSC 11	39121311
UNSPSC 12.01	39121311
UNSPSC 13.2	32151602
UNSPSC 18.0	32151602
UNSPSC 19.0	32151602
UNSPSC 20.0	32151602
UNSPSC 21.0	32151602

### Approvals

#### Approvals

##### Approvals

UL Listed / cUL Listed / cULus Listed

##### Ex Approvals

UL Listed / cUL Listed / cULus Listed

#### Approval details

UL Listed		<a href="http://database.ul.com/cgi-bin/XYV/template/LISEXT/1FRAME/index.htm">http://database.ul.com/cgi-bin/XYV/template/LISEXT/1FRAME/index.htm</a>	FILE E 140324
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cUL Listed		<a href="http://database.ul.com/cgi-bin/XYV/template/LISEXT/1FRAME/index.htm">http://database.ul.com/cgi-bin/XYV/template/LISEXT/1FRAME/index.htm</a>	FILE E 140324
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cULus Listed			
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