1828294

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PCB connector, nominal cross section: 4 mm<sup>2</sup>, color: green, nominal current: 20 A, rated voltage (III/2): 630 V, contact surface: Tin, contact connection type: Socket, number of potentials: 7, number of rows: 1, number of positions: 7, number of connections: 7, product range: PC 4/..-STF, pitch: 7.62 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - Locking clip, plug-in system: COMBICON PC 4, locking: Screw locking mechanism, mounting: Screw flange, type of packaging: packed in cardboard

## Your advantages

- · Well-known connection principle allows worldwide use
- Low temperature rise, thanks to maximum contact force
- · Allows connection of two conductors
- · Integrated double steel spring provides additional safety in the event of temperature and power fluctuations
- · Screwable flange for superior mechanical stability

## Commercial data

Item number	1828294
Packing unit	50 pc
Minimum order quantity	50 pc
Sales key	AA04
Product key	AADAAD
Catalog page	Page 513 (C-1-2013)
GTIN	4017918050528
Weight per piece (including packing)	31.431 g
Weight per piece (excluding packing)	31.431 g
Customs tariff number	85366990
Country of origin	DE



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## Technical data

### **Product properties**

Туре	Standard
Product line	COMBICON Connectors L
Product type	PCB connector
Product family	PC 4/STF
Number of positions	7
Pitch	7.62 mm
Number of connections	7
Number of rows	1
Mounting flange	Screw flange
Number of potentials	7

## **Electrical properties**

Nominal current I <sub>N</sub>	20 A
Nominal voltage U <sub>N</sub>	630 V
Degree of pollution	3
Contact resistance	0.5 mΩ
Rated voltage (III/3)	400 V
Rated surge voltage (III/3)	6 kV
Rated voltage (III/2)	630 V
Rated surge voltage (III/2)	6 kV
Rated voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV

## Connection data

Connection technology	
Туре	Standard
Connector system	COMBICON PC 4
Nominal cross section	4 mm <sup>2</sup>
Contact connection type	Socket
Interlock	
Locking type	Screw locking mechanism
Mounting flange	Screw flange
Tightening torque	0.3 Nm 0.7 Nm
Conductor connection	
Connection method	Screw connection with tension sleeve
Conductor/PCB connection direction	0 °
Conductor cross section rigid	0.2 mm <sup>2</sup> 4 mm <sup>2</sup>
Conductor cross section flexible	0.2 mm <sup>2</sup> 4 mm <sup>2</sup>
Conductor cross section AWG	24 10

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Conductor cross section flexible, with ferrule without plastic sleeve	0.25 mm² 4 mm²
Conductor cross section, flexible, with ferrule, with plastic sleeve	0.25 mm² 4 mm²
2 conductors with same cross section, solid	0.2 mm <sup>2</sup> 2.5 mm <sup>2</sup>
2 conductors with same cross section, flexible	0.2 mm <sup>2</sup> 1.5 mm <sup>2</sup>
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.25 mm <sup>2</sup> 1.5 mm <sup>2</sup>
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm <sup>2</sup> 2.5 mm <sup>2</sup>
Cylindrical gauge a x b / diameter	3.6 mm x 3.1 mm / 3.0 mm
Stripping length	7 mm
Tightening torque	0.5 Nm 0.6 Nm

### Material specifications

#### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (4 - 8 μm Sn)
Metal surface contact area (top layer)	Tin (4 - 8 μm Sn)
aterial data - housing	
Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	1
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2- 13	775
Temperature for the ball pressure test according to EN 60695-	125 °C

#### Dimensions

10-2

Dimensional drawing	h w
Pitch	7.62 mm
Width [w]	68.56 mm
Height [h]	18.1 mm
Length [I]	30.7 mm

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plugged in or disconnected when carrying voltage or under load.

### Mounting

Drive form screw head	Slotted (L)
Drive form screw head	Slotted (L)
Flange	
Tightening torque	0.3 Nm 0.7 Nm
Notes	
Notes on operation	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be

#### Mechanical tests

Test for conductor damage and slackening	
Specification	IEC 60999-1:1999-11
Result	Test passed
Pull-out test	
Specification	IEC 60999-1:1999-11
Conductor cross section/conductor type/tractive force setpoint/actual value	0.2 mm² / solid / > 10 N
	0.2 mm² / flexible / > 10 N
	4 mm² / solid / > 60 N
	4 mm² / flexible / > 60 N

#### Insertion and withdrawal forces

insertion and withdrawar lorces	
Result	Test passed
No. of cycles	50
Insertion strength per pos. approx.	8 N
Withdraw strength per pos. approx.	5 N
Torque test	
Specification	IEC 60999-1:1999-11
Resistance of inscriptions	
Specification	IEC 60068-2-70:1995-12
Result	Test passed
Polarization and coding	
Specification	IEC 60512-13-5:2006-02
Result	Test passed
Visual inspection	
Specification	IEC 60512-1-1:2002-02
Result	Test passed
Dimension check	
Specification	IEC 60512-1-2:2002-02

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Result	Test passed
ironmental and real-life conditions	
ibration test	
Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz 60.1 Hz)
Sweep speed	5g (60.1 Hz 150 Hz)
Test duration per axis	2.5 h
Purability test	
Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	7.3 kV
Contact resistance R <sub>1</sub>	0.5 mΩ
Contact resistance R <sub>2</sub>	0.6 mΩ
Insertion/withdrawal cycles	50
limatic test	
Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	3.31 kV
h - a h a	
hocks	IEC 60068-2-27:2008-02
Specification	
Pulse shape	Half-sine
Acceleration Shock duration	30g 18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)
	A-, 1- and Z-axis (pos. and neg.)
mbient conditions	
Ambient temperature (operation)	-40 °C 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C 70 °C
Relative humidity (storage/transport)	30 % 70 %
Ambient temperature (assembly)	-5 °C 100 °C
ctrical tests	
hermal test   Test group C	
Specification Tested number of positions	IEC 60512-5-1:2002-02
	12

Insulation resistance	
Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

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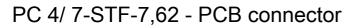


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Specification	IEC 60664-1:2007-04
nsulating material group	1
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	400 V
Rated surge voltage (III/3)	6 kV
minimum clearance value - non-homogenous field (III/3)	5.5 mm
minimum creepage distance (III/3)	5.5 mm
Rated insulation voltage (III/2)	630 V
Rated surge voltage (III/2)	6 kV
minimum clearance value - non-homogenous field (III/2)	5.5 mm
minimum creepage distance (III/2)	5.5 mm
Rated insulation voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV
minimum clearance value - non-homogenous field (II/2)	5.5 mm
minimum creepage distance (II/2)	5.5 mm

## Packaging specifications



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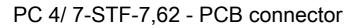
# Classifications

### ECLASS

ECLASS-11.0	27460202
ECLASS-12.0	27460202
ECLASS-13.0	27460202

## ETIM

	ETIM 9.0	EC002638	
UNSPSC			
	UNSPSC 21.0	39121400	



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## Environmental product compliance

China RoHS	Environmentally friendly use period: unlimited = EFUP-e
	No hazardous substances above threshold values

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