

https://www.phoenixcontact.com/us/products/1804975



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PCB connector, nominal cross section: 4 mm², color: green, nominal current: 20 A, rated voltage (III/2): 630 V, contact surface: Tin, contact connection type: Socket, number of potentials: 9, number of rows: 1, number of positions: 9, number of connections: 9, product range: PC 4/..-ST, pitch: 7.62 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - Locking clip, plug-in system: COMBICON PC 4, locking: without, mounting: without, type of packaging: packed in cardboard

### Your advantages

- · Well-known connection principle allows worldwide use
- · Low temperature rise, thanks to maximum contact force
- · Allows connection of two conductors
- · Integrated double steel spring provides additional safety in the event of temperature and power fluctuations

#### Commercial data

| Item number                          | 1804975             |
|--------------------------------------|---------------------|
| Packing unit                         | 50 pc               |
| Minimum order quantity               | 50 pc               |
| Sales key                            | AA04                |
| Product key                          | AADAAC              |
| Catalog page                         | Page 512 (C-1-2013) |
| GTIN                                 | 4017918046415       |
| Weight per piece (including packing) | 38.45 g             |
| Weight per piece (excluding packing) | 37.92 g             |
| Customs tariff number                | 85366990            |
| Country of origin                    | DE                  |



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### Technical data

#### Product properties

| Туре                  | Standard              |
|-----------------------|-----------------------|
| Product line          | COMBICON Connectors L |
| Product type          | PCB connector         |
| Product family        | PC 4/ST               |
| Number of positions   | 9                     |
| Pitch                 | 7.62 mm               |
| Number of connections | 9                     |
| Number of rows        | 1                     |
| Mounting flange       | without               |
| Number of potentials  | 9                     |

#### Electrical properties

| Nominal current I <sub>N</sub> | 20 A   |
|--------------------------------|--------|
| Nominal voltage U <sub>N</sub> | 630 V  |
| Degree of pollution            | 3      |
| Contact resistance             | 0.5 mΩ |
| Rated voltage (III/3)          | 400 V  |
| Rated surge voltage (III/3)    | 6 kV   |
| Rated voltage (III/2)          | 630 V  |
| Rated surge voltage (III/2)    | 6 kV   |
| Rated voltage (II/2)           | 1000 V |
| Rated surge voltage (II/2)     | 6 kV   |

#### Connection data

#### Connection technology

| Туре                    | Standard      |
|-------------------------|---------------|
| Connector system        | COMBICON PC 4 |
| Nominal cross section   | 4 mm²         |
| Contact connection type | Socket        |

#### Interlock

| Locking type    | without |
|-----------------|---------|
| Mounting flange | without |

#### Conductor connection

| Conductor Connection   |  |
|--|--|
| Connection method  | Screw connection with tension sleeve   |
| Conductor/PCB connection direction                             | 0°                                     |
| Conductor cross section rigid                                  | 0.2 mm² 4 mm²                          |
| Conductor cross section flexible                               | 0.2 mm² 4 mm²                          |
| Conductor cross section AWG                                    | 24 10                                  |
| Conductor cross section flexible, with ferrule without plastic | 0.25 mm <sup>2</sup> 4 mm <sup>2</sup> |



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| sleeve  |   |
|---|---|
| Conductor cross section, flexible, with ferrule, with plastic sleeve                      | 0.25 mm² 4 mm²                          |
| 2 conductors with same cross section, solid   | 0.2 mm² 2.5 mm²                         |
| 2 conductors with same cross section, flexible  | 0.2 mm <sup>2</sup> 1.5 mm <sup>2</sup> |
| 2 conductors with same cross section, flexible, with ferrule without plastic sleeve       | 0.25 mm² 1.5 mm²                        |
| 2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve | 0.5 mm <sup>2</sup> 2.5 mm <sup>2</sup> |
| Cylindrical gauge a x b / diameter  | 3.6 mm x 3.1 mm / 3.0 mm                |
| Stripping length  | 7 mm                                    |
| Tightening torque   | 0.5 Nm 0.6 Nm                           |

### Material specifications

#### Material data - contact

| Note                                     | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
|--|--|
| Contact material                         | Cu alloy   |
| Surface characteristics                  | hot-dip tin-plated   |
| Metal surface terminal point (top layer) | Tin (4 - 8 μm Sn)  |
| Metal surface contact area (top layer)   | Tin (4 - 8 μm Sn)  |

#### Material data - housing

| Color (Housing)   | green (6021) |
|---|--------------|
| Insulating material   | PA           |
| Insulating material group   | I            |
| CTI according to IEC 60112  | 600          |
| Flammability rating according to UL 94                            | V0           |
| Glow wire flammability index GWFI according to EN 60695-2-12      | 850          |
| Glow wire ignition temperature GWIT according to EN 60695-2-13    | 775          |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C       |

#### **Dimensions**

| Dimensional drawing | h        |
|---------------------|----------|
| Pitch               | 7.62 mm  |
| Width [w]           | 68.56 mm |
| Height [h]          | 18.1 mm  |
| Length [I]          | 30.7 mm  |

### Mounting



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| Drive form screw head                                 | Slotted (L)  |
|---|--|
| Drive form screw head                                 | Slotted (L)  |
| otes  |  |
| Notes on operation                                    | In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load. |
| echanical tests                                       |  |
| Test for conductor damage and slackening              |  |
| Specification   | IEC 60999-1:1999-11  |
| Result  | Test passed  |
| Pull-out test   |  |
| Specification   | IEC 60999-1:1999-11  |
| Conductor cross section/conductor type/tractive force | 0.2 mm² / solid / > 10 N   |
| setpoint/actual value                                 | 0.2 mm² / flexible / > 10 N  |
|   | 4 mm² / solid / > 60 N   |
|   | 4 mm² / flexible / > 60 N  |
|   |  |
| Insertion and withdrawal forces                       |  |
| Result  | Test passed  |
| No. of cycles   | 50   |
| Insertion strength per pos. approx.                   | 8 N  |
| Withdraw strength per pos. approx.                    | 5 N  |
| Torque test   |  |
| Specification   | IEC 60999-1:1999-11  |
| Resistance of inscriptions                            |  |
| Specification   | IEC 60068-2-70:1995-12   |
| Result  | Test passed  |
| Polarization and coding                               |  |
| Specification   | IEC 60512-13-5:2006-02   |
| Result  | Test passed  |
|   | . con pacced   |
| Visual inspection                                     |  |
| Specification   | IEC 60512-1-1:2002-02  |
| Result  | Test passed  |
| Dimension check                                       |  |
| Specification   | IEC 60512-1-2:2002-02  |
| Result  | Test passed  |

### Environmental and real-life conditions

#### Vibration test

minimum clearance value - non-homogenous field (III/3)

minimum clearance value - non-homogenous field (III/2)

minimum creepage distance (III/3)

Rated insulation voltage (III/2)

Rated surge voltage (III/2)



Specification

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| opedification                                | 120 00000-2-0.2007-12  |
|--|--|
| Frequency                                    | 10 - 150 - 10 Hz   |
| Sweep speed                                  | 1 octave/min   |
| Amplitude                                    | 0.35 mm (10 Hz 60.1 Hz)  |
| Sweep speed                                  | 5g (60.1 Hz 150 Hz)  |
| Test duration per axis                       | 2.5 h  |
| Durability test                              |  |
| Specification                                | IEC 60512-9-1:2010-03  |
| Impulse withstand voltage at sea level       | 7.3 kV   |
| Contact resistance R <sub>1</sub>            | 0.5 mΩ   |
| Contact resistance R <sub>2</sub>            | 0.6 mΩ   |
| Insertion/withdrawal cycles                  | 50   |
| Climatic test                                |  |
| Specification                                | ISO 6988:1985-02   |
| Corrosive stress                             | $0.2~\mathrm{dm^3SO_2}$ on 300 $\mathrm{dm^3/40~^\circ C/1}$ cycle |
| Thermal stress                               | 100 °C/168 h   |
| Power-frequency withstand voltage            | 3.31 kV  |
|  |  |
| Ambient conditions                           |  |
| Ambient temperature (operation)              | -40 °C 100 °C (dependent on the derating curve)                    |
| Ambient temperature (storage/transport)      | -40 °C 70 °C   |
| Relative humidity (storage/transport)        | 30 % 70 %  |
| Ambient temperature (assembly)               | -5 °C 100 °C   |
| ectrical tests Thermal test   Test group C   |  |
| Specification                                | IEC 60512-5-1:2002-02  |
| Tested number of positions                   | 12   |
| Insulation resistance                        |  |
| Specification                                | IEC 60512-3-1:2002-02  |
| Insulation resistance, neighboring positions | > 5 MΩ   |
| Air clearances and creepage distances        |  |
| Specification                                | IEC 60664-1:2007-04  |
| Insulating material group                    | I  |
| Comparative tracking index (IEC 60112)       | CTI 600  |
| Rated insulation voltage (III/3)             | 400 V  |
| Rated surge voltage (III/3)                  | 6 kV   |
|  | F.F  |

5.5 mm

5.5 mm

630 V

6 kV

5.5 mm

IEC 60068-2-6:2007-12



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| minimum creepage distance (III/2)                     | 5.5 mm |
|---|--------|
| Rated insulation voltage (II/2)                       | 1000 V |
| Rated surge voltage (II/2)                            | 6 kV   |
| minimum clearance value - non-homogenous field (II/2) | 5.5 mm |
| minimum creepage distance (II/2)                      | 5.5 mm |

### Packaging specifications

| Type of packaging | packed in cardboard |
|-------------------|---------------------|
|-------------------|---------------------|



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## Classifications

UNSPSC 21.0

#### **ECLASS**

| E      | ECLASS-11.0 | 27460202 |
|--------|-------------|----------|
| Е      | ECLASS-12.0 | 27460202 |
| Е      | ECLASS-13.0 | 27460202 |
| ETIM   |             |          |
| Е      | TIM 9.0     | EC002638 |
| UNSPSC |             |          |

39121400



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### Environmental product compliance

| China RoHS | Environmentally friendly use period: unlimited = EFUP-e |
|------------|---|
|            | No hazardous substances above threshold values          |

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