

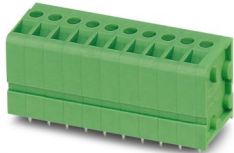
# FRONT 2,5-V/SA10/ 3 - PCB terminal block



1704897

<https://www.phoenixcontact.com/us/products/1704897>

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PCB terminal block, nominal current: 24 A, rated voltage (III/2): 400 V, nominal cross section: 2.5 mm<sup>2</sup>, number of potentials: 3, number of rows: 1, number of positions per row: 3, product range: FRONT 2,5-V/SA10, pitch: 5 mm, connection method: Front screw connection, mounting: Wave soldering, conductor/PCB connection direction: 90 °, color: green, Pin layout: Linear pinning, Solder pin [P]: 5 mm, number of solder pins per potential: 2, type of packaging: packed in cardboard. The article can be aligned to create different nos. of positions!

## Your advantages

- Well-known connection principle allows worldwide use
- Low temperature rise, thanks to maximum contact force
- Operation and conductor connection from one direction enable integration into front of device
- Two solder pins reduce the mechanical strain on the soldering spots
- The latching on the side enables various numbers of positions to be combined
- Allows connection of two conductors

## Commercial data

|                                      |                     |
|--------------------------------------|---------------------|
| Item number                          | 1704897             |
| Packing unit                         | 20 pc               |
| Minimum order quantity               | 20 pc               |
| Product key                          | AAMFDG              |
| Catalog page                         | Page 115 (C-1-2013) |
| GTIN                                 | 4017918257408       |
| Weight per piece (including packing) | 11.788 g            |
| Weight per piece (excluding packing) | 9.3 g               |
| Country of origin                    | DE                  |

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## Technical data

### Product properties

|                           |                                  |
|---------------------------|----------------------------------|
| Type                      | PC terminal block can be aligned |
| Product line              | COMBICON Terminals M             |
| Product type              | Printed circuit board terminal   |
| Product family            | FRONT 2,5-V/SA10                 |
| Number of positions       | 3                                |
| Pitch                     | 5 mm                             |
| Number of connections     | 3                                |
| Number of rows            | 1                                |
| Number of potentials      | 3                                |
| Pin layout                | Linear pinning                   |
| Solder pins per potential | 2                                |

### Electrical properties

|                             |       |
|-----------------------------|-------|
| Nominal current $I_N$       | 24 A  |
| Nominal voltage $U_N$       | 400 V |
| Degree of pollution         | 3     |
| Rated voltage (III/3)       | 250 V |
| Rated surge voltage (III/3) | 4 kV  |
| Rated voltage (III/2)       | 400 V |
| Rated surge voltage (III/2) | 4 kV  |
| Rated voltage (II/2)        | 630 V |
| Rated surge voltage (II/2)  | 4 kV  |

### Connection data

#### Connection technology

|                       |                                  |
|-----------------------|----------------------------------|
| Type                  | PC terminal block can be aligned |
| Nominal cross section | 2.5 mm <sup>2</sup>              |

#### Conductor connection

|   |   |
|---|---|
| Connection method   | Front screw connection                        |
| Conductor cross section rigid   | 0.2 mm <sup>2</sup> ... 2.5 mm <sup>2</sup>   |
| Conductor cross section flexible  | 0.2 mm <sup>2</sup> ... 2.5 mm <sup>2</sup>   |
| Conductor cross section AWG   | 24 ... 14                                     |
| Conductor cross section flexible, with ferrule without plastic sleeve               | 0.25 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>  |
| Conductor cross section, flexible, with ferrule, with plastic sleeve                | 0.25 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>  |
| 2 conductors with same cross section, solid   | 0.2 mm <sup>2</sup> ... 0.75 mm <sup>2</sup>  |
| 2 conductors with same cross section, flexible                                      | 0.2 mm <sup>2</sup> ... 0.75 mm <sup>2</sup>  |
| 2 conductors with same cross section, flexible, with ferrule without plastic sleeve | 0.25 mm <sup>2</sup> ... 0.34 mm <sup>2</sup> |
| Stripping length  | 9 mm  |

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|                   |                   |
|-------------------|-------------------|
| Tightening torque | 0.4 Nm ... 0.5 Nm |
|-------------------|-------------------|

## Mounting

|               |                |
|---------------|----------------|
| Mounting type | Wave soldering |
| Pin layout    | Linear pinning |

## Material specifications

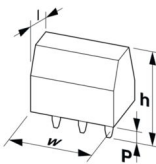
### Material data - contact

|  |  |
|--|--|
| Note                                     | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
| Contact material                         | Cu alloy   |
| Surface characteristics                  | hot-dip tin-plated   |
| Metal surface terminal point (top layer) | Tin (4 - 8 µm Sn)  |
| Metal surface soldering area (top layer) | Tin (4 - 8 µm Sn)  |

### Material data - housing

|   |              |
|---|--------------|
| Color (Housing)   | green (6021) |
| Insulating material   | PA           |
| Insulating material group   | I            |
| CTI according to IEC 60112  | 600          |
| Flammability rating according to UL 94                            | V0           |
| Glow wire flammability index GWFI according to EN 60695-2-12      | 850          |
| Glow wire ignition temperature GWIT according to EN 60695-2-13    | 775          |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C       |

## Dimensions

|                       |  |
|-----------------------|--|
| Dimensional drawing   |  |
| Pitch                 | 5 mm   |
| Width [w]             | 17.5 mm  |
| Height [h]            | 24.5 mm  |
| Length [l]            | 18.5 mm  |
| Installed height      | 19.5 mm  |
| Solder pin length [P] | 5 mm   |
| Pin dimensions        | 0.8 x 0.8 mm   |

### PCB design

|               |        |
|---------------|--------|
| Pin spacing   | 10 mm  |
| Hole diameter | 1.2 mm |

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## Mechanical tests

### Test for conductor damage and slackening

|               |                     |
|---------------|---------------------|
| Specification | IEC 60999-1:1999-11 |
| Result        | Test passed         |

### Pull-out test

|   |   |
|---|---|
| Specification   | IEC 60999-1:1999-11                     |
| Conductor cross section/conductor type/tractive force setpoint/actual value | 0.2 mm <sup>2</sup> / solid / > 10 N    |
|   | 0.2 mm <sup>2</sup> / flexible / > 10 N |
|   | 2.5 mm <sup>2</sup> / solid / > 50 N    |
|   | 2.5 mm <sup>2</sup> / flexible / > 50 N |

## Electrical tests

### Temperature-rise test

|                                   |  |
|-----------------------------------|--|
| Specification                     | IEC 60947-7-4:2019-01  |
| Requirement temperature-rise test | The sum of ambient temperature and temperature rise of the PCB terminal block shall not exceed the upper limiting temperature. |

### Short-time withstand current

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60947-7-4:2019-01 |
|---------------|-----------------------|

### Insulation resistance

|  |                       |
|--|-----------------------|
| Specification                                | IEC 60512-3-1:2002-02 |
| Insulation resistance, neighboring positions | > 5 MΩ                |

### Air clearances and creepage distances |

|  |   |
|--|---|
| Specification  | IEC 60947-1:2007-06 + A1:2010-12 + A2:2014-09 |
| Insulating material group                              | I   |
| Comparative tracking index (IEC 60112)                 | CTI 600                                       |
| Rated insulation voltage (III/3)                       | 250 V   |
| Rated surge voltage (III/3)                            | 4 kV  |
| minimum clearance value - non-homogenous field (III/3) | 3 mm  |
| minimum creepage distance (III/3)                      | 3.2 mm  |
| Rated insulation voltage (III/2)                       | 400 V   |
| Rated surge voltage (III/2)                            | 4 kV  |
| minimum clearance value - non-homogenous field (III/2) | 3 mm  |
| minimum creepage distance (III/2)                      | 3 mm  |
| Rated insulation voltage (II/2)                        | 630 V   |
| Rated surge voltage (II/2)                             | 4 kV  |
| minimum clearance value - non-homogenous field (II/2)  | 3 mm  |
| minimum creepage distance (II/2)                       | 3.2 mm  |

## Environmental and real-life conditions

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## Vibration test

|                        |                             |
|------------------------|-----------------------------|
| Specification          | IEC 60068-2-6:2007-12       |
| Frequency              | 10 - 150 - 10 Hz            |
| Sweep speed            | 1 octave/min                |
| Amplitude              | 0.35 mm (10 Hz ... 60.1 Hz) |
| Sweep speed            | 5g (60.1 Hz ... 150 Hz)     |
| Test duration per axis | 2.5 h                       |

## Glow-wire test

|                  |                        |
|------------------|------------------------|
| Specification    | IEC 60695-2-10:2013-04 |
| Temperature      | 850 °C                 |
| Time of exposure | 5 s                    |

## Aging

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60947-7-4:2019-01 |
|---------------|-----------------------|

## Ambient conditions

|   |   |
|---|---|
| Ambient temperature (operation)         | -40 °C ... 105 °C (Depending on the current carrying capacity/derating curve) |
| Ambient temperature (storage/transport) | -40 °C ... 70 °C  |
| Relative humidity (storage/transport)   | 30 % ... 70 %   |
| Ambient temperature (assembly)          | -5 °C ... 100 °C  |

## Packaging specifications

|                   |                     |
|-------------------|---------------------|
| Type of packaging | packed in cardboard |
|-------------------|---------------------|

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## Classifications

### ECLASS

|             |          |
|-------------|----------|
| ECLASS-11.0 | 27460101 |
| ECLASS-12.0 | 27460101 |
| ECLASS-13.0 | 27460101 |

### ETIM

|          |          |
|----------|----------|
| ETIM 9.0 | EC002643 |
|----------|----------|

### UNSPSC

|             |          |
|-------------|----------|
| UNSPSC 21.0 | 39121400 |
|-------------|----------|

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## Environmental product compliance

|            |   |
|------------|---|
| China RoHS | Environmentally friendly use period: unlimited = EFUP-e |
|            | No hazardous substances above threshold values          |

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