

1247648

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PCB connector, nominal cross section: 16 mm², color: gray, nominal current: 76 A, rated voltage (III/2): 1000 V, contact surface: Silver, contact connection type: Socket, number of rows: 1, number of positions: 9, product range: PC 16/..-STF, pitch: 10.16 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON PC 16, locking: Screw locking mechanism, mounting: Screw flange, type of packaging: packed in cardboard

Your advantages

- · Well-known connection principle allows worldwide use
- · Low temperature rise, thanks to maximum contact force
- · Allows connection of two conductors
- · Integrated double steel spring provides additional safety in the event of temperature and power fluctuations
- · Screwable flange for superior mechanical stability
- Integrated protective guide prevents incorrect insertion of the conductor underneath the tension sleeve

Commercial data

| Item number | 1247648 |
|--------------------------------------|--------------------------------|
| Packing unit | 25 pc |
| Minimum order quantity | 1,000 pc |
| Note | Made to order (non-returnable) |
| Product key | AAEAAB |
| GTIN | 4063151349790 |
| Weight per piece (including packing) | 85.616 g |
| Weight per piece (excluding packing) | 82.734 g |
| Country of origin | PL |



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Technical data

Product properties

| Product line | COMBICON Connectors XL |
|---------------------|------------------------|
| Product type | PCB connector |
| Product family | PC 16/STF |
| Number of positions | 9 |
| Pitch | 10.16 mm |
| Number of rows | 1 |

Electrical properties

| Nominal current I _N | 76 A |
|--------------------------------|--------|
| Nominal voltage U _N | 1000 V |
| Degree of pollution | 3 |
| Contact resistance | 0.3 mΩ |
| Rated voltage (III/3) | 1000 V |
| Rated surge voltage (III/3) | 8 kV |
| Rated voltage (III/2) | 1000 V |
| Rated surge voltage (III/2) | 8 kV |
| Rated voltage (II/2) | 1000 V |
| Rated surge voltage (II/2) | 6 kV |

Connection data

Connection technology

| Type | Standard |
|-------------------------|----------------|
| Connector system C | COMBICON PC 16 |
| Nominal cross section | 16 mm² |
| Contact connection type | Socket |

Interlock

| Locking type | Screw locking mechanism |
|-----------------|-------------------------|
| Mounting flange | Screw flange |

Conductor connection

| Connection method | Screw connection with tension sleeve |
|---|--|
| Conductor/PCB connection direction | 0 ° |
| Conductor cross section rigid | 0.75 mm² 16 mm² |
| Conductor cross section flexible | 0.75 mm² 16 mm² |
| Conductor cross section AWG | 18 6 |
| Conductor cross section flexible, with ferrule without plastic sleeve | 0.5 mm ² 16 mm ² (Only in connection with CRIMPFOX 16 S) |
| Conductor cross section, flexible, with ferrule, with plastic sleeve | 0.5 mm ² 10 mm ² (Only in connection with CRIMPFOX 16 S) |
| 2 conductors with same cross section, solid | 0.75 mm² 6 mm² |
| 2 conductors with same cross section, flexible | 0.75 mm² 6 mm² |



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| 2 conductors with same cross section, flexible, with ferrule without plastic sleeve | 0.5 mm² 4 mm² |
|---|---------------------------------------|
| 2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve | 0.5 mm ² 6 mm ² |
| Cylindrical gauge a x b / diameter | - / 5.4 mm |
| Stripping length | 12 mm |
| Tightening torque | 1.7 Nm 1.8 Nm |

Material specifications

Material data - contact

| Note | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
|---|--|
| Contact material | Cu alloy |
| Surface characteristics | Selective coating |
| Metal surface terminal point (top layer) | Tin (4 - 8 µm Sn) |
| Metal surface terminal point (middle layer) | Nickel flash (Ni flash) |
| Metal surface contact area (top layer) | Silver (2 - 4 µm Ag) |
| Metal surface contact area (middle layer) | Nickel flash (Ni flash) |

Material data - housing

| Color (Housing) | gray (7042) |
|---|-------------|
| Insulating material | PA |
| Insulating material group | I |
| CTI according to IEC 60112 | 600 |
| Flammability rating according to UL 94 | V0 |
| Glow wire flammability index GWFI according to EN 60695-2-12 | 850 |
| Glow wire ignition temperature GWIT according to EN 60695-2-13 | 775 |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C |

Dimensions

| Dimensional drawing | h |
|---------------------|----------|
| Pitch | 10.16 mm |
| Width [w] | 109.2 mm |
| Height [h] | 27.8 mm |
| Length [I] | 41.5 mm |

Mounting

| Drive form screw head | Slotted (L) |
|-----------------------|-------------|
| Drive form screw head | Slotted (L) |



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Notes

| | Notes on operation | In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load. |
|--|--------------------|--|
|--|--------------------|--|

Mechanical tests

Test for conductor damage and slackening

| Specification | IEC 60999-1:1999-11 |
|---------------|---------------------|
| Result | Test passed |
| - | |

Pull-out test

| Tail out test | |
|---|------------------------------|
| Specification | IEC 60999-1:1999-11 |
| Conductor cross section/conductor type/tractive force | 0.75 mm² / solid / > 30 N |
| setpoint/actual value | 0.75 mm² / flexible / > 30 N |
| | 16 mm² / solid / > 100 N |
| | 16 mm² / flexible / > 100 N |

Insertion and withdrawal forces

| Result | Test passed |
|-------------------------------------|-------------|
| No. of cycles | 25 |
| Insertion strength per pos. approx. | 12 N |
| Withdraw strength per pos. approx. | 8 N |

Torque test

| Specification | IEC 60999-1:1999-11 |
|---------------|---------------------|
| | |

Resistance of inscriptions

| Specification | IEC 60068-2-70:1995-12 |
|---------------|------------------------|
| Result | Test passed |

Polarization and coding

| Specification | IEC 60512-13-5:2006-02 |
|---------------|------------------------|
| Result | Test passed |

Visual inspection

| Result Test passed | Specification | IEC 60512-1-1:2002-02 |
|--------------------|---------------|-----------------------|
| | Result | Test passed |

Dimension check

| Specification | IEC 60512-1-2:2002-02 |
|---------------|-----------------------|
| Result | Test passed |

Environmental and real-life conditions

Vibration test

| Specification | IEC 60068-2-6:2007-12 |
|---------------|-----------------------|
| Frequency | 10 - 150 - 10 Hz |



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| Sweep speed | 1 octave/min |
|--|---|
| Amplitude | 0.35 mm (10 Hz 60.1 Hz) |
| Sweep speed | 5g (60.1 Hz 150 Hz) |
| Test duration per axis | 2.5 h |
| Durability test | |
| Specification | IEC 60512-9-1:2010-03 |
| Impulse withstand voltage at sea level | 9.8 kV |
| Contact resistance R ₁ | 0.3 mΩ |
| Contact resistance R ₂ | 0.3 mΩ |
| Insertion/withdrawal cycles | 25 |
| Insulation resistance, neighboring positions | > 5 MΩ |
| Climatic test | |
| Specification | ISO 6988:1985-02 |
| Corrosive stress | 0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle |
| Thermal stress | 100 °C/168 h |
| Power-frequency withstand voltage | 4.26 kV |
| Shocks | |
| Specification | IEC 60068-2-27:2008-02 |
| Pulse shape | Semi-sinusoidal |
| Acceleration | 30g |
| Shock duration | 18 ms |
| Test directions | X-, Y- and Z-axis (pos. and neg.) |
| Ambient conditions | |
| Ambient temperature (operation) | -40 °C 100 °C (dependent on the derating curve) |
| Ambient temperature (storage/transport) | -40 °C 70 °C |
| Relative humidity (storage/transport) | 30 % 70 % |
| Ambient temperature (assembly) | -5 °C 100 °C |
| ectrical tests | |
| | |
| Thermal test Test group C | UEO 00540 5 4 0000 00 |
| Specification | IEC 60512-5-1:2002-02 |
| Tested number of positions | 9 |
| Insulation resistance | |
| Specification | IEC 60512-3-1:2002-02 |
| Insulation resistance, neighboring positions | > 5 MΩ |
| Air clearances and creepage distances | |
| Specification | IEC 60664-1:2007-04 |
| Insulating material group | 1 |
| Comparative tracking index (IEC 60112) | CTI 600 |
| Rated insulation voltage (III/3) | 1000 V |



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| Rated surge voltage (III/3) | 8 kV |
|--|---------|
| minimum clearance value - non-homogenous field (III/3) | 8 mm |
| minimum creepage distance (III/3) | 12.5 mm |
| Rated insulation voltage (III/2) | 1000 V |
| Rated surge voltage (III/2) | 8 kV |
| minimum clearance value - non-homogenous field (III/2) | 8 mm |
| minimum creepage distance (III/2) | 8 mm |
| Rated insulation voltage (II/2) | 1000 V |
| Rated surge voltage (II/2) | 6 kV |
| minimum clearance value - non-homogenous field (II/2) | 5.5 mm |
| minimum creepage distance (II/2) | 5.5 mm |

Packaging specifications

| - · | |
|-------------------|---------------------|
| Type of packaging | packed in cardboard |



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Classifications

UNSPSC 21.0

ECLASS

| ECLASS-11.0 | 27460202 | |
|-------------|----------|--|
| ECLASS-13.0 | 27460202 | |
| ECLASS-12.0 | 27460202 | |
| ETIM | | |
| ETIM 9.0 | EC002638 | |
| UNSPSC | | |

39121400



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Environmental product compliance

| China RoHS | Environmentally friendly use period: unlimited = EFUP-e |
|------------|---|
| | No hazardous substances above threshold values |

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